

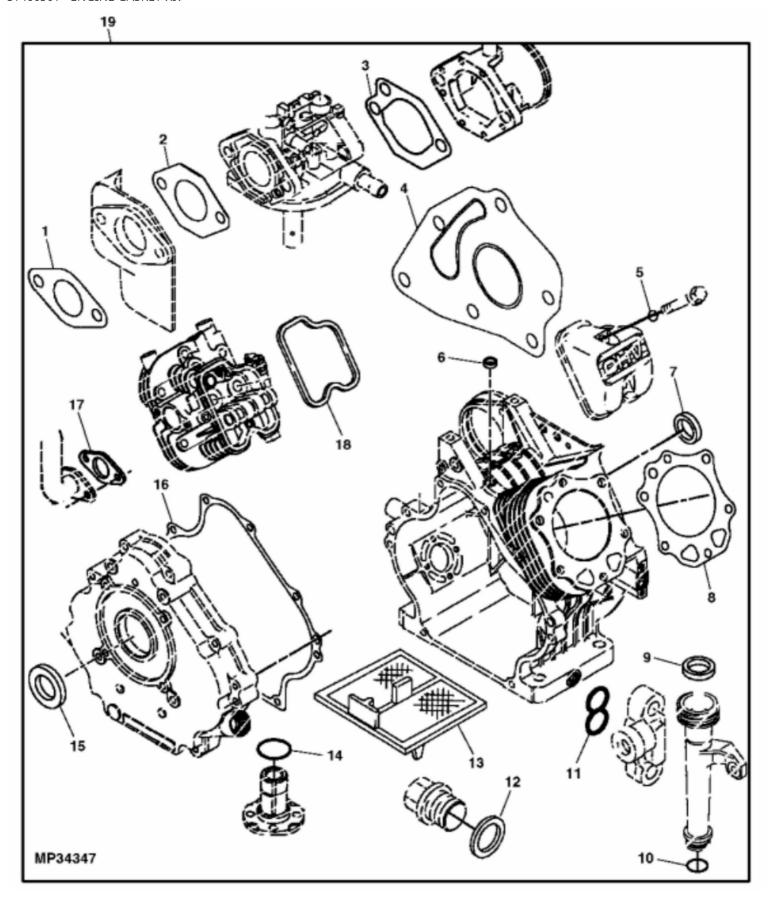
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John Deere > Turf And Utility > UTILITY VEHICLE > TS - UTILITY VEHICLE > TS 4X2 Gator Utility Vehicle > 20 ENGINE FE290 MIA10772 > ST486355 - CYLINDER HEAD AND CRANKCASE

KEV	ON TOPA	DADT NAME	VIO	Corial No	DEMADK
			<u>-</u>	201 lal 140.	
<b>-</b>	M70227	NId	2		
2	M131989	GASKET	_		CYLINDER HEAD
3	M68144	STUD	3		ORDER MIU11949
3	MIU11949	ВОГТ	3		
4	19M8318	SCREW	14		M8 X 45
2	AM119991	CYLINDER HEAD	-		
9	M96547	GUIDE	2		
7	M70010	SNAP RING	2		
8	M73817	VALVE	2		
6	W40494	PLATE	_		
10	M95848	SCREW	2		
11	W40491	GASKET	_		
12	W40493	VALVE COVER	1		
13	W40499	O-RING	2		
14	19M8290	SCREW	2		M6 X 35
15	M88987	SEAL	1		
16	M97289	SEAL	1		
17	AM134870	CRANKCASE	1		
18	M74252	PIN	2		
19	M88447	STUD	4		
20	19M7798	SCREW	4		M8 X 40, ENGINE MOUNTING
21	14M7396	LOCK NUT	7		M8
22	W40497	BALL BEARING	-		
23	W40495	ISOLATOR	1		
24	M119139	GASKET	1		
25	M120220	COVER	1		
26	PT18249	SEAL	_		
27	AM133626	SUPPORT	1		STRUT
28	19M7868	SCREW	1		M8 X 30
29	AM135060	GASOLINE ENGINE	1	-010210	(Not Illustrated) MARKED FE290D-BS28
20	MIA10575		-		(Not Illustrated) MARKED FE290D-CS28; ORDER
7			-		MIA10772
29	MIA10772	GASOLINE ENGINE	-		(Not Illustrated) MARKED FE290D-DS28; ORDER AM134875
29	AM134875	SHORT BLOCK ASSEMBLY	-	010211	(Not Illustrated) ALSO ORDER T60061

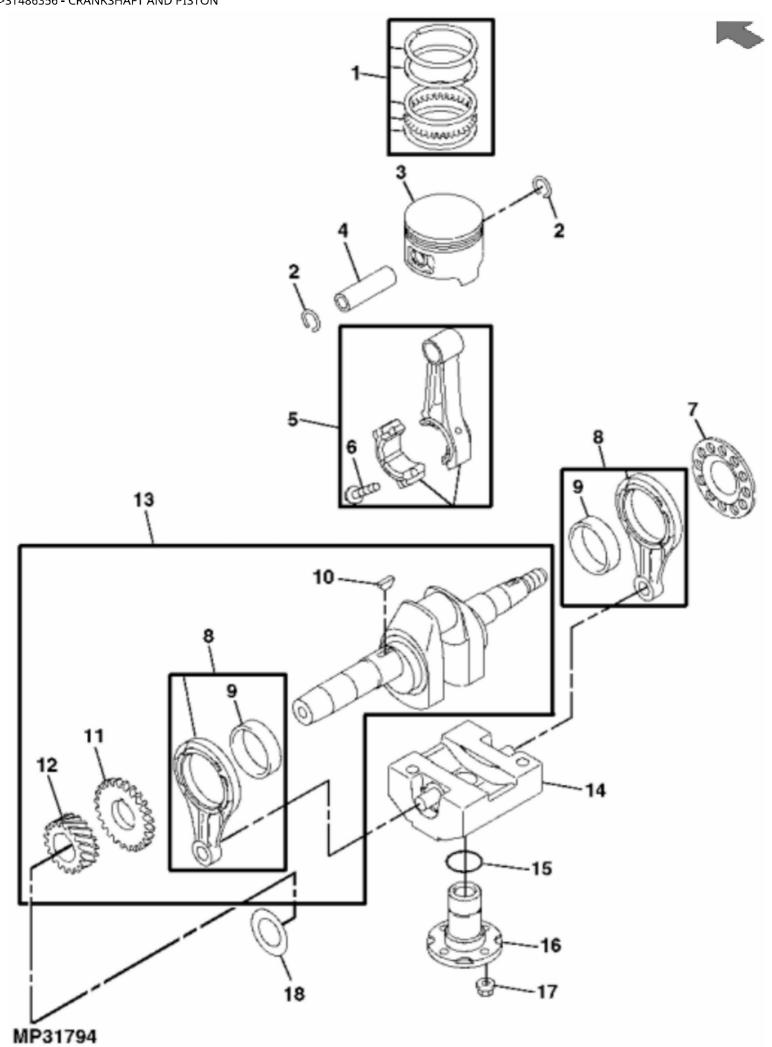
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KEY	PART NO.	PART NAME	QТУ	Serial No.	REMARKS	
30	T60061	BOLT	_		(Not Illustrated) Primary Clutch Retaining	



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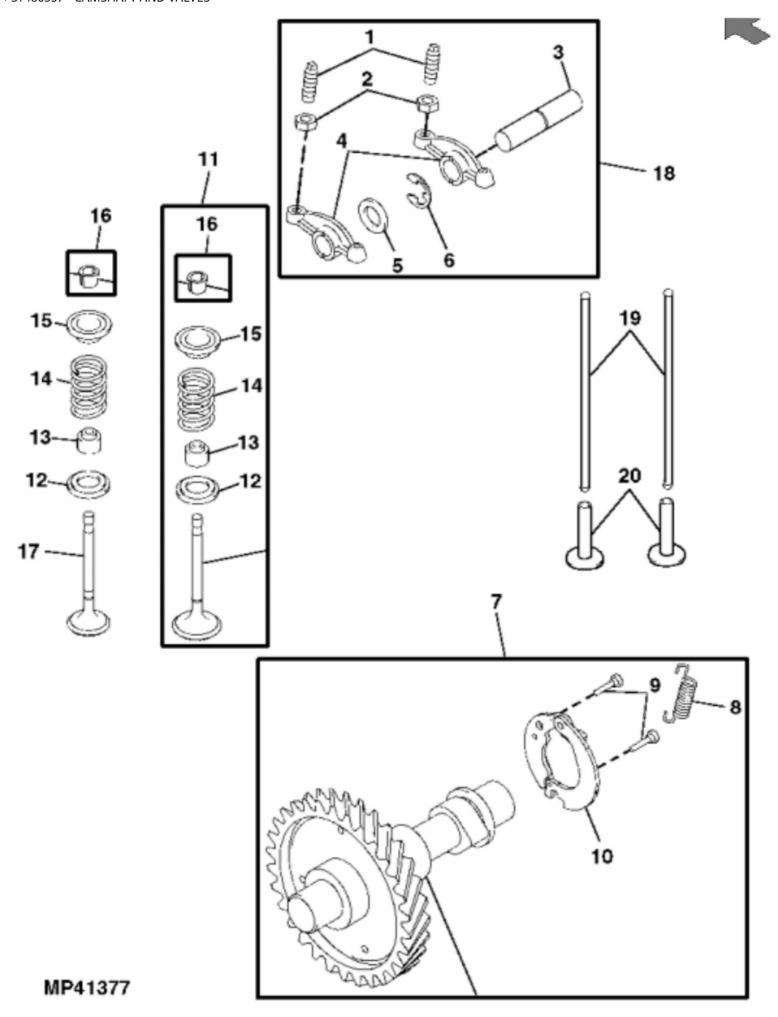
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KEY	PART NO.	PART NAME	ζΤΌ	REMARKS	
-	M97282	GASKET	_	INSULATOR	
2	M150021	GASKET	1	CARBURETOR	
3	M97278	GASKET	1	AIR INTAKE	
4	W40432	GASKET	_	OIL PUMP	
5	W40499	O-RING	2		
9	M88987	SEAL	1		
7	M97289	SEAL	_		
8	M131989	ENGINE CYLINDER HEAD GASKET	_		
6	M88482	GASKET	_	OIL GAUGE	
10	M88478	O-RING	1		
11	M88472	O-RING	1		
12	M88476	GASKET	2		
13	AW26837	SCREEN	1	OIL	
14	M70096	O-RING	1		
15	PT18249	SEAL	1		
16	M119139	GASKET	1	CRANKCASE	
17	M73271	GASKET	1	MUFFLER	
18	W40491	GASKET	1	VALVE COVER	
19	AM133571	GASKET KIT	_		



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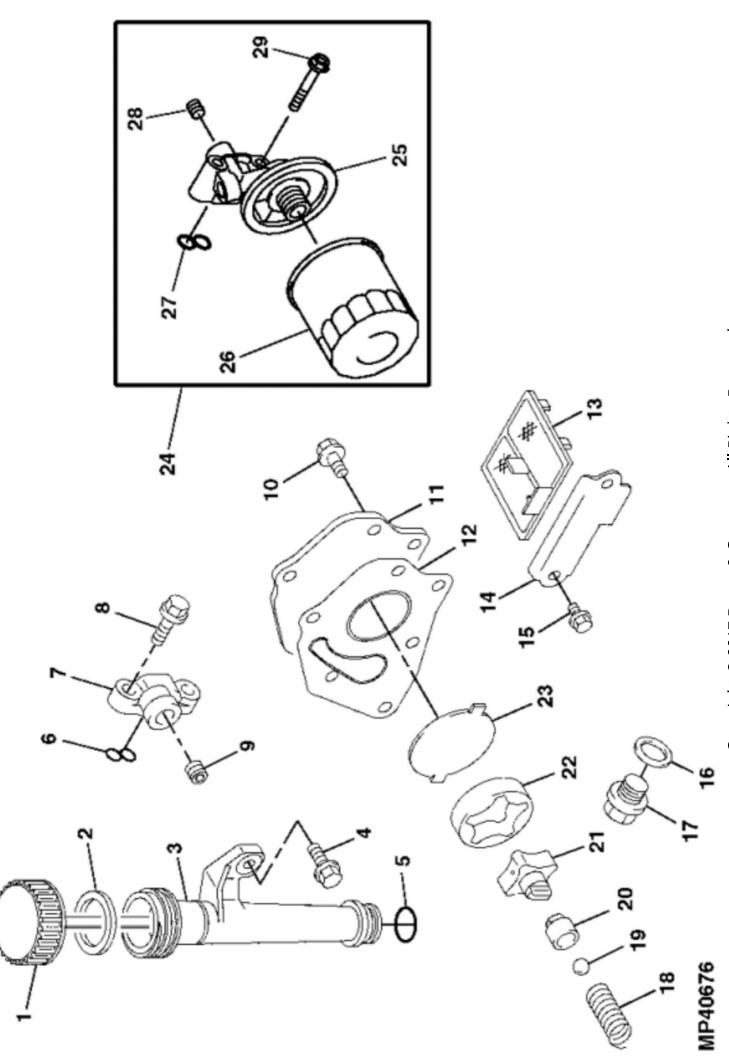
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KEY	PART NO.	PART NAME	QTY	REMARKS
	AM102610	PISTON RING KIT	_	(STD)
_	AM102612	PISTON RING KIT	_	.50MM (.020"), OS
2	M70220	SNAP RING	2	
8	MIU14328	PISTON	_	SUB FOR M119153; STD
3	M119174	PISTON	_	.50MM (.020"), OS
4	M70219	PISTON PIN	_	
5	MIA10721	CONNECTING ROD	-	SUB FOR PT18253; STD
5	MIA10722	CONNECTING ROD	_	SUB FORAW26861; US
9	M147310	ВОLТ	2	
7	M70226	SPACER	_	
8	AM107155	ROD	2	
6	M70265	BEARING	_	
10	M77843	SHAFT KEY	_	
11	M70222	SPUR GEAR	_	
12	M119175	HELICAL GEAR	_	
13	AM133573	CRANKSHAFT	_	
14	AW26833	WEIGHT	_	
15	M70096	O-RING	<b>-</b>	
16	M70095	SHAFT	<b>—</b>	
17	M70097	NUT	4	
18	AM102616	KIT	_	Shim



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KEY	PART NO.	PART NAME	QTY	REMARKS
_	M76091	SCREW	2	
2	M76092	NUT	2	
8	W40429	ROCKER ARM SHAFT	_	
4	W40428	ROCKER ARM	2	
2	W40507	WASHER	_	
9	W40430	CLIP	_	
7	AM119023	CAMSHAFT	_	
8	M70044	SPRING	<b>-</b>	
6	M70043	PIN	2	
10		VALVE	_	CYLINDER PRESSURE RELIEF
11	AM116041	VALVE TRAIN KIT	_	NLA; ORDER AM132412, M70033, M70206, M70034, M72002 AND M72322; Intake Valve
12	M70033	SEAT	-	
13	M70034	SEAL	<b>-</b>	
14	M70206	SPRING	-	
15	M72322	RETAINER	_	
16	AM132412	RETAINER KIT	<b>-</b>	COLLET
17	W40427	EXHAUST VALVE	_	
18	AM109395	ROCKER ARM	<b>-</b>	
19	M70212	PUSH ROD	2	
20	M70213	TAPPET	2	



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KEY	PART NO.	PART NAME	QТУ	REMARKS	
-	M120073	DIPSTICK	_		
2	M88482	GASKET	_		
3	ET15671	FILLER NECK	_		
4	19M7775	SCREW	_	M6 X 16	
5	M88478	O-RING	_		
9	M88472	O-RING	_		
7	W40435	COVER	_		
8	19M7862	SCREW	2	M6 X 20	
6	M97250	PLUG	_		
10	MIU11967	ВОLТ	9	SUB FOR M119145	
11	W40437	COVER	_		
12	W40432	GASKET	_		
13	AW26837	OIL FILTER	_		
14	W40433	PLATE	_		
15	M88525	BOLT	2	ORDER MIU11965	
15	MIU11965	BOLT	2		
16	M88476	GASKET	2		
17	MIU11641	DRAIN PLUG	2	SUB FOR M119144	
18	W40440	SPRING	_		
19	M88526	BALL	_		
20	W40431	VALVE SEAT INSERT	_		
21	AW26836	OIL PUMP	_		
22	M76141	ROTOR	<b>~</b>		
23	W40434	PLATE	_		
24	AW26806	BRACKET KIT	_		
25	W40392	BRACKET	_		
26	AM107423	OIL FILTER	_		
27	M88472	O-RING	_		
28	M97250	PLUG	2		
29	19M8477	CAP SCREW	2	M6 X 40	

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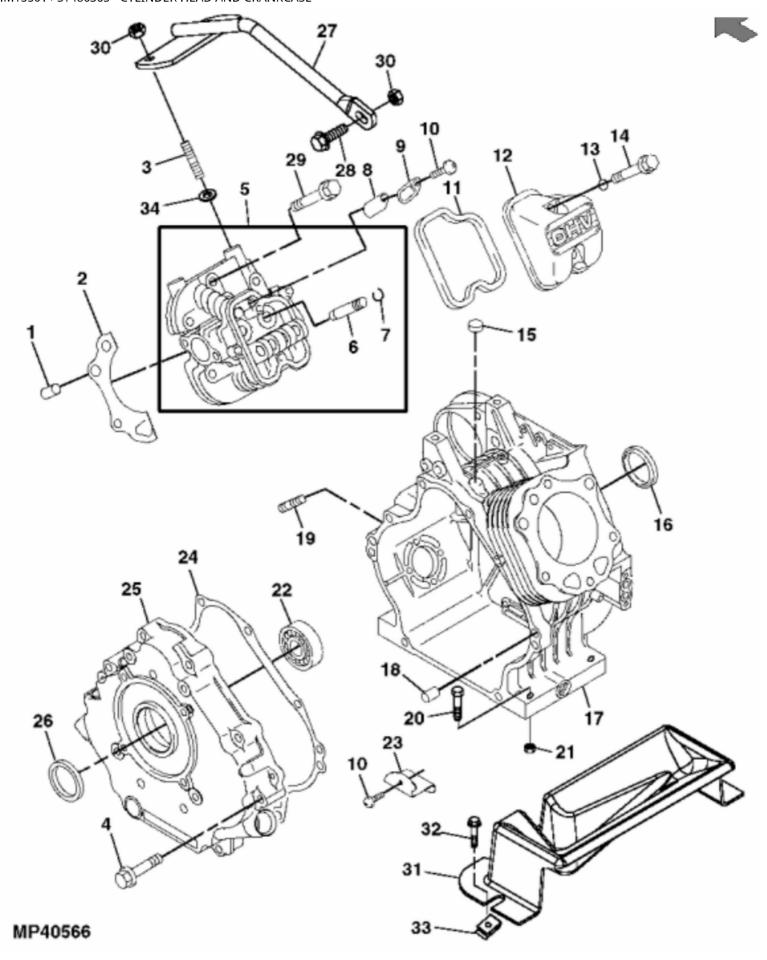
KEY	PART NO.	PART NAME	QTY	REMARKS	
_	W40446	HOUSING	-		
2	M76927	GUARD	_		
3	19M7774	SCREW	22	M6 X 12	
4	W40443	SHROUD	-		
5	W40444	SHROUD	_		
9	W40441	BRACKET	_		
7	W40442	SHROUD	_		



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KEY	PART NO.	PART NAME (	ζ	REMARKS
				MARKED FE290D-BS28,FE290D-CS28,FE290D-DS28; Home
7	0 7 7 7	+1/	7	Maintenace (Includes Filter, Oil, Oil Change Sticker And
_	LG240	-		Spark Plug(S) - Where Applicable) (Actual Kit Contents May
				Differ From Photo)

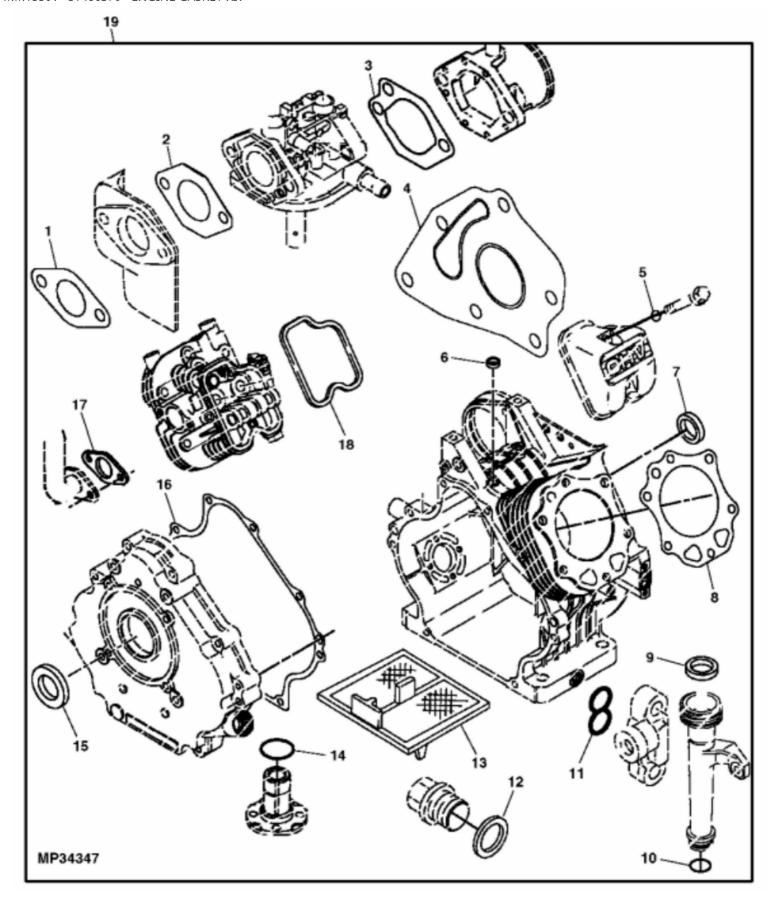


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KEY	PART NO.	PART NAME	ΔŢ	Serial No.	REMARKS
-	M70227	PIN	2		
2	PT18809	ENGINE CYLINDER HEAD GASKET	_		
3	MIU11949	STUD	3		
4	M119143	BOLT	8		NLA
2	MIA11326	CYLINDER HEAD	_		(ENGINE MARKEDFE350D-BS22 AND FE350D-CS22)
2	MIA11481	CYLINDER HEAD	_		(ENGINE MARKED FE350D-AS25 AND FE350D-BS25)
9	M96547	GUIDE	2		
7	M70010	SNAP RING	2		
8	M73817	VALVE	2		
6	W40494	PLATE	_		
10	M95848	SCREW	2		
11	W40491	GASKET	_		
12	PT18811	VALVE COVER	_		
13	W40499	O-RING	2		
14	19M8290	SCREW	2		M6 X 35
15	M88987	SEAL	_		
16	PT18815	SEAL	_		
17	MIA11328	CRANKCASE	1		(ENGINE MARKED FE350D-BS22 AND FE350D-CS22)
17	MIU12170	CRANKCASE	_		(ENGINE MARKEDFE350D-AS25 AND FE350D-BS25)
18	M74252	PIN	2		
19	M88447	STUD	4		
20	19M8162	SCREW	4		M10 X 40, (ENGINE MOUNTING)
21	14M7400	LOCK NUT	4		M10
22	AM101062	BEARING	_		
23	UP04777	DEFLECTOR	1		
24	MIU11959	GASKET	-		
25	MIA11327	COVER	-		
26	PT18816	SEAL	1		
27	AM140007	SUPPORT	_		STRUT
28	19M7868	SCREW	_		M8 X 30
29	19M8318	SCREW	9		M8 X 45
30	14M7396	LOCK NUT	3		M8
31	M157675	TRAY	_		
32	19M7862	SCREW	2		M6 X 20
33	M84972	NUT	2		

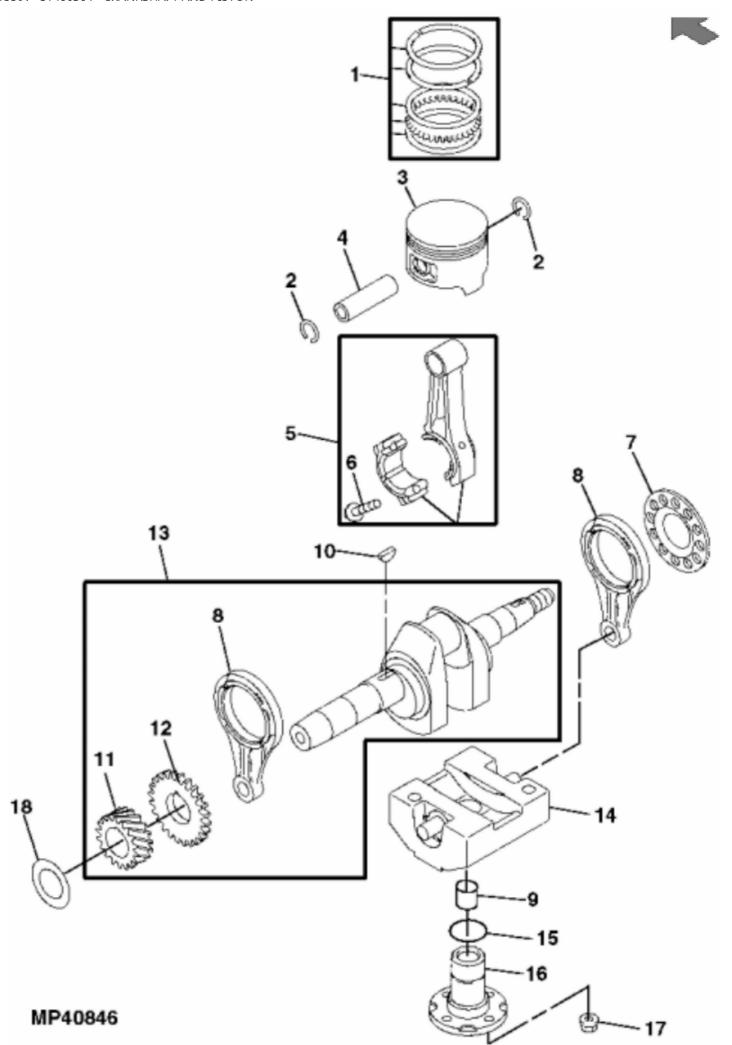
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KEY	PART NO.	PART NAME	ĄΤĄ	Serial No.	REMARKS
33	R151387	TUN	2		
34	24H1822	WASHER	-		11/32" X 7/8" X 1/16"
30	MIA10803	INI ENICINE			NLA; MARKED FE350D-AS22; ORDER MIA11198; Not
C C	MIATOSSS	GASOLINE ENGINE	_		Illustrated
L C	00 77 717 1		7		NLA; MARKED FE350D-BS22; ORDER MIA11446; Not
CC	MIATITO	GASOCINE ENGINE	_		Illustrated; California Only
20	MIA11000		-		NLA; MARKEDFE350D-CS22; ORDER MIA11882; Not
CC	MIATIOSO	GASOLINE ENGINE	_		Illustrated; All Except California
25	7177777	INITIAL POLICIAL			NLA; MARKED FE350D-AS25; ORDER MIA11763; Not
C C	MIA 11440	GASOLINE ENGINE	_		Illustrated
35	C721741W		7		NLA; MARKED FE350D-AS25; ORDER MIA11882; Not
CO	MIATIVOS	GASOLINE ENGINE	_		Illustrated
35	MIA11882	GASOLINE ENGINE	1	-100000	MARKED FE350D-BS25; Not Illustrated



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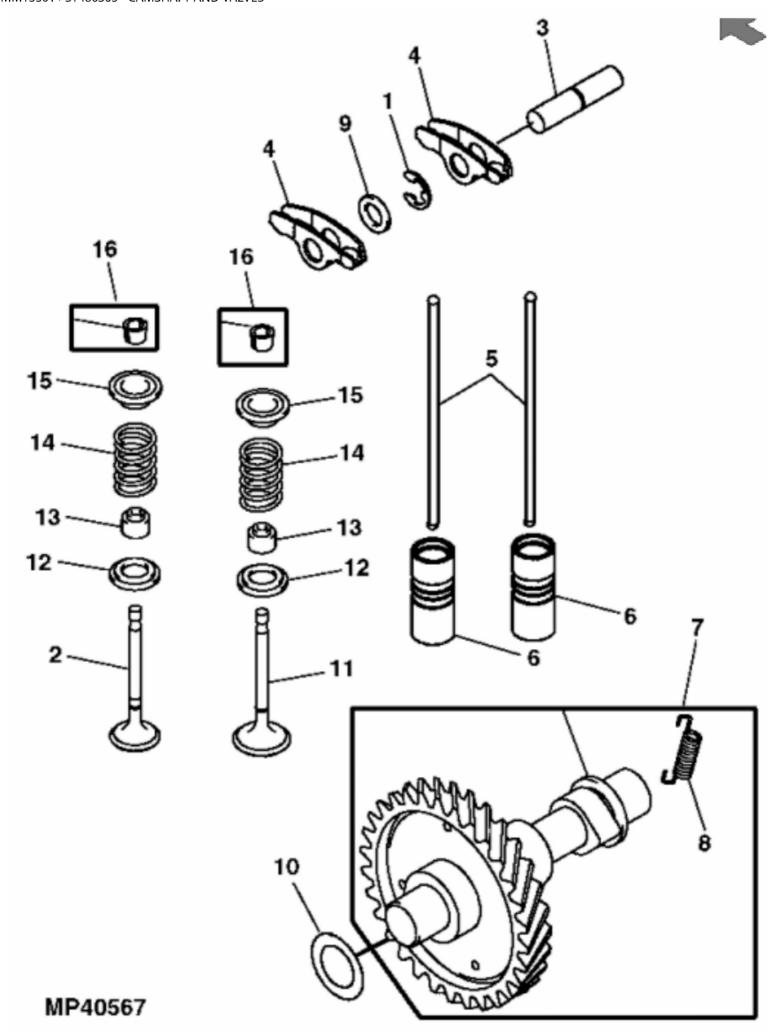
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KEY	PART NO.	PART NAME	QТY	REMARKS	
-	M97282	GASKET	-	INSULATOR	
2	MIU10614	GASKET	_	CARBURETOR	
8	M97278	GASKET	_	AIR INTAKE	
4	PT18840	GASKET	_	OIL PUMP	
2	W40499	O-RING	2		
9	M88987	SEAL	-		
7	PT18815	SEAL	_		
80	PT18809	ENGINE CYLINDER HEAD GASKET	-		
6	M88482	GASKET	-	OIL GAUGE	
10	M88478	O-RING	_		
11	M88472	O-RING	_		
12	M88476	GASKET	2		
13	AW26837	SCREEN	_	OIL	
14	M70096	O-RING	_		
15	PT18816	SEAL	_		
16	MIU11959	GASKET	_	CRANKCASE	
17	MIU11973	GASKET	_	MUFFLER	
18	W40491	GASKET	<b>—</b>	VALVE COVER	
19	MIA11335	GASKET KIT	_		



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KEY	PART NO.	PART NAME	QTY	REMARKS	
_	PT18819	PISTON RING KIT	_	(STD)	
1	UP04963	PISTON RING KIT	_	.50MM (.020"), OS	
2	PT18826	SNAP RING	2		
3	PT18817	PISTON	_	(STD)	
8	UP04964	PISTON	_	.50MM (.020"), OS	
4	PT18818	PISTON PIN	_		
2	MIU11982	CONNECTING ROD	_	STD	
5	UP04966	CONNECTING ROD	<b>~</b>	.50MM (.020"), US	
9	MIU11961	ВОLТ	2		
7	M70055	SPACER	_		
8	PT18823	ROD	2		
6	M97230	BEARING	_		
10	M77843	SHAFT KEY	_	SUB FOR M88487	
11	MIU11980	HELICAL GEAR	_		
12	UP04967	GEAR	_		
13	MIA11482	CRANKSHAFT	_	(SUB FOR MIA11329)	
14	MIU11960	WEIGHT	_		
15	M70096	O-RING	-		
16	M70095	SHAFT	<b>~</b>		
17	M70097	NUT	4		
18	AM101106	SHIM KIT	<b>-</b>		
18	PT18827	SHIM	AR	(1.11)	
18	PT18828	SHIM	AR	(1.81)	
18	MIU11962	SHIM	AR	(1.04)	



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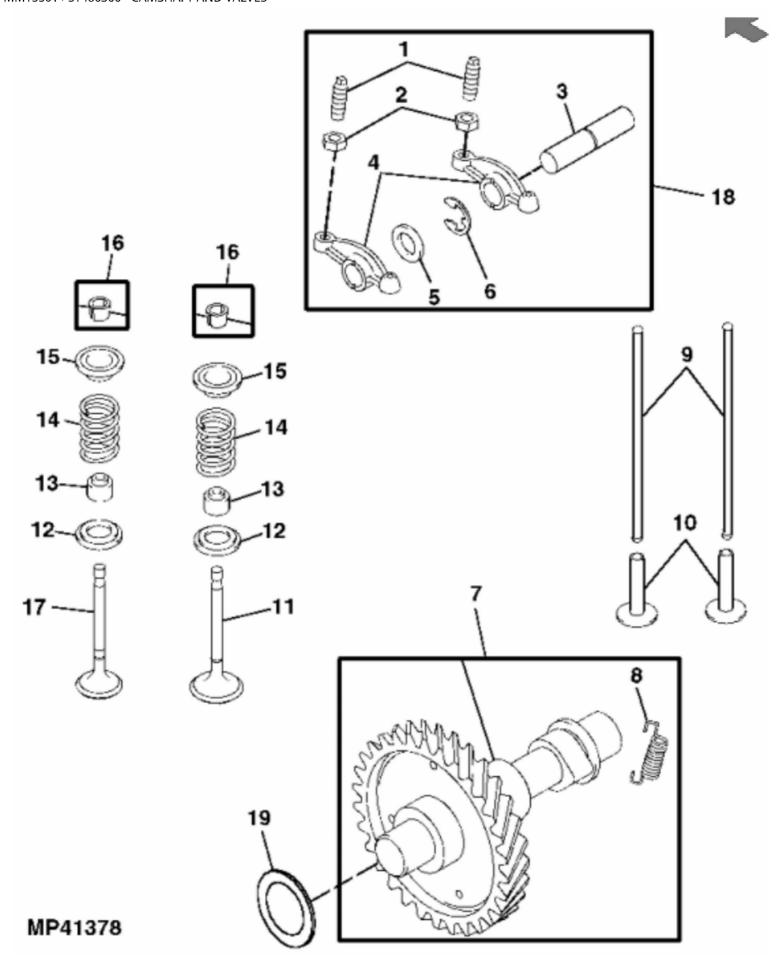


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	,			
KEY	PART NO.	PART NAME	ζЦ	REMARKS
_	W40430	CLIP	-	
2	PT18830	EXHAUST VALVE	<b>-</b>	
3	W40429	ROCKER ARM SHAFT	_	
4	PT18831	ROCKER ARM	2	
5	PT18833	PUSH ROD	2	
9	MIU11963	ADJUSTER	2	
7	MIA11330	CAMSHAFT	_	
8	M70044	SPRING	<b>-</b>	
6	W40507	WASHER	<b>-</b>	
10	PT18837	SHIM	AR	(0.3)
10	PT18838	SHIM	AR	(0.4)
10	PT18839	SHIM	AR	(0.5)
10	MIU11964	SHIM	AR	(0.2)
11	MIU12133	INTAKE VALVE	_	(SUB FOR PT18829)
12	M70033	SEAT	2	
13	M70034	SEAL	_	
14	PT18834	SPRING	_	
15	M72322	RETAINER	2	
16	AM132412	RETAINER KIT	2	COLLET



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KEY	PART NO.	PART NAME	ζΤУ	REMARKS	
-	M76091	SCREW	2		
2	M76092	NUT	2		
3	W40429	ROCKER ARM SHAFT	1		
4	W40428	ROCKER ARM	2		
2	W40507	WASHER	_		
9	W40430	CLIP	_		
7	MIA11483	CAMSHAFT	1		
8	M70044	SPRING	_		
6	PT18833	PUSH ROD	2		
10	M70213	TAPPET	2		
11	MIU12133	INTAKE VALVE	1		
12	M70033	SEAT	2		
13	M70034	SEAL	2		
14	PT18834	SPRING	2		
15	M72322	RETAINER	2		
16	AM132412	RETAINER KIT	2	COLLET	
17	PT18830	EXHAUST VALVE	1		
18	AM109395	ROCKER ARM	1		
19	PT18837	SHIM	1	(0.3)	
19	PT18838	SHIM	1	(0.4)	
19	PT18839	SHIM	_	(0.5)	
19	MIU11964	SHIM	_	(0.2)	