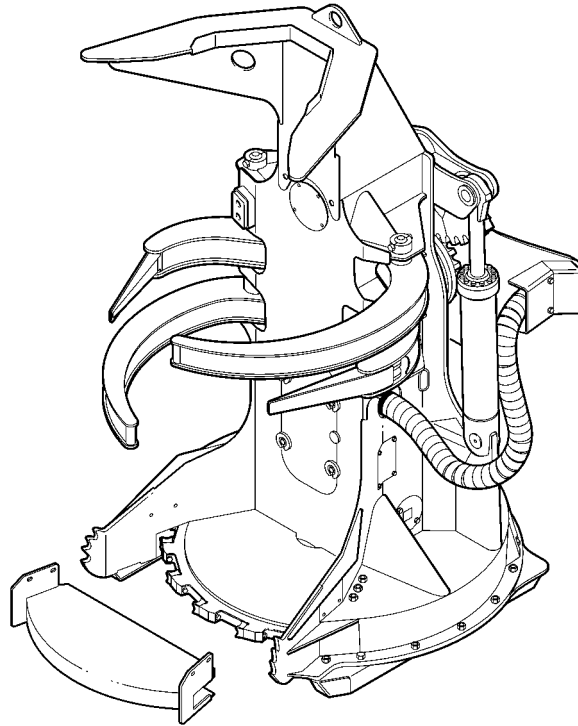


# FG18

## Swing to Tree Disk Saw Felling Head

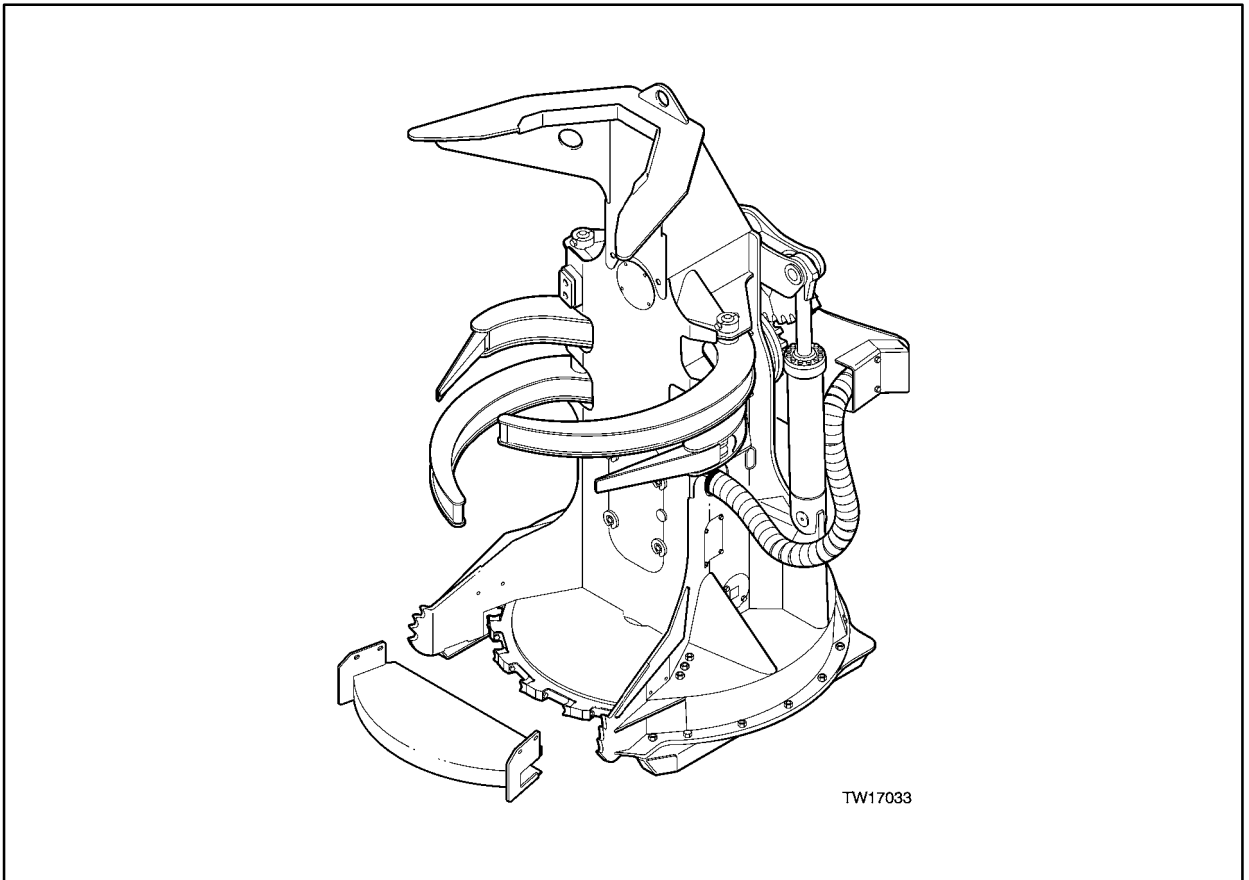
F382270



## Workshop Manual

Serial Number WCFG18X009001  
and higher

# Workshop Manual



## FG18 Swing to Tree Disc Saw Felling Head

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# 7400 Introduction

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## **1.1 Introduction**

### **1.1.1 General**

The Workshop Manual is intended to provide technical information, component specifications, troubleshooting and removal, disassembly and reassembly procedures for most of the major components of the felling head. Use this manual in conjunction with the applicable Operator/Maintenance Manual and the applicable Carrier Workshop Manuals.

When practical, the Workshop Manual lists likely causes of malfunctions, offers test procedures to verify causes and then illustrates the steps for the adjustment or repair procedure(s).

Troubleshooting must always be a multi-step process. Use the following steps:

1. Know the operation of all machine systems.
2. Ask the operator about symptoms and when they occur.
3. Operate the machine yourself if practical.
4. List all possible causes.
5. Inspect for obvious causes.
6. Eliminate the simple ones by checking oil, changing filters, etc.
7. Carry out diagnostic procedures like pressure and leakage testing to pinpoint the cause.

Component specifications provide performance and mode of operation information that can be very useful in troubleshooting.

Disassembly and reassembly procedures are given for many major components. When possible, clearance and torques are given. If a manufacturer's workshop manual is available, it should be given priority.

Reference to special equipment for testing and repair is limited, as most repair shops or local machine shops are well equipped to fabricate on an as-needed basis to reduce downtime.

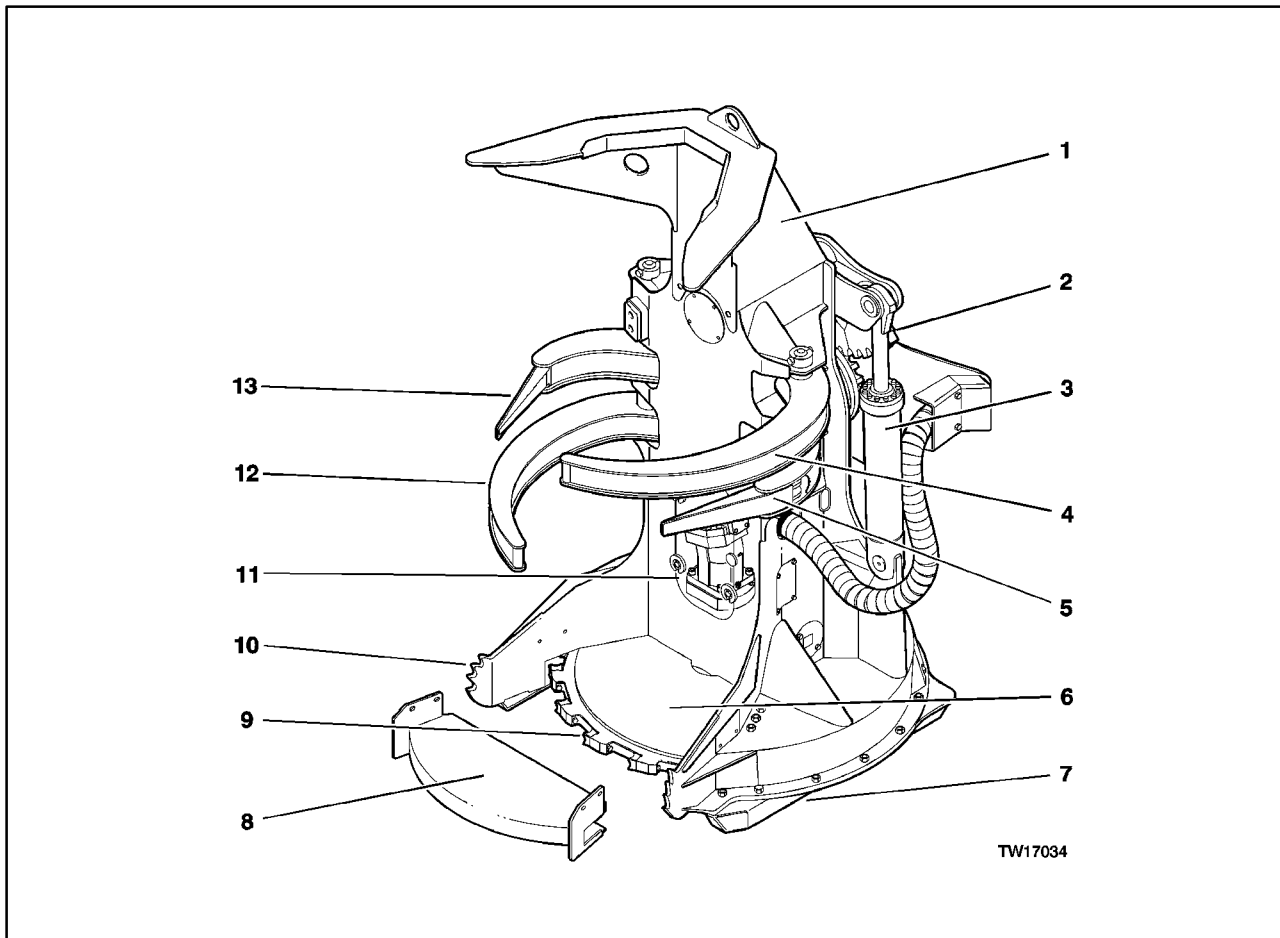
### **1.1.2 Model Covered By This Manual**

Technical information, component specifications, troubleshooting, removal, disassembly and reassembly procedures for the FG18 (Swing to Tree) model felling head is covered in this manual.

## **1.2 FG18 (Swing to Tree)**

### **1.2.1 Component Description**

- |  |  |
|--|--|
| 1. Frame – 7411                              | 8. Disc Saw Blade Guard – 7411                 |
| 2. 220 degree Side Tilt System – 7420        | 9. Disc Saw Blade – 7430                       |
| 3. Tilt Cylinder – 7440                      | 10. Nose Extensions – 7411                     |
| 4. Left Hand (Harvesting) Clamp Arm – 7412   | 11. Disc Saw Motor – 7440                      |
| 5. Left Hand (Accumulating) Clamp Arm – 7412 | 12. Right Hand (Harvesting) Clamp Arm – 7412   |
| 6. Butt Plate – 7411                         | 13. Right Hand (Accumulating) Clamp Arm – 7412 |
| 7. Lower Guard/Skis – 7411                   |  |

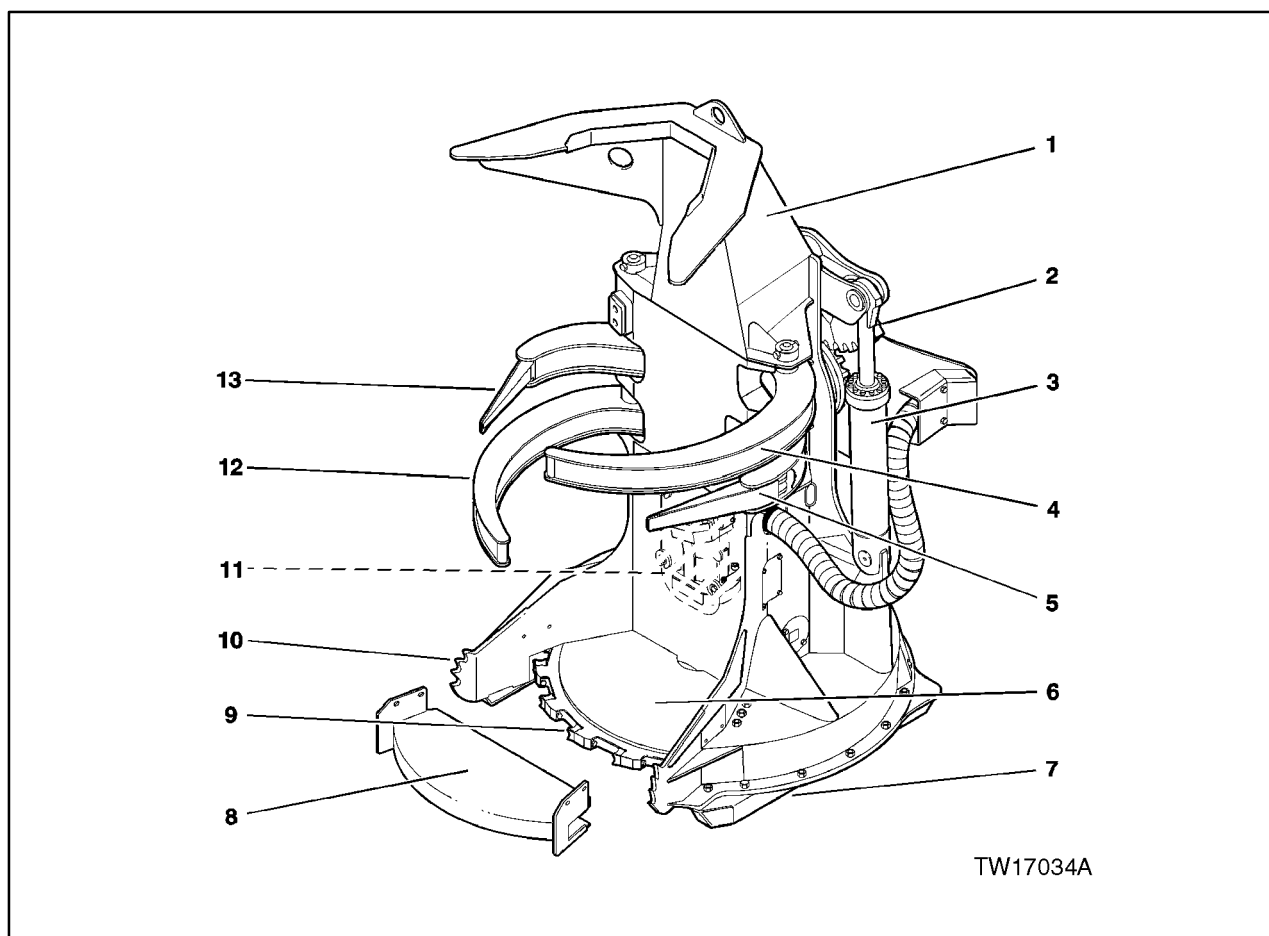


(S.N. -009095)

## 1.2 FG18 (Swing to Tree)

### 1.2.1 Component Description

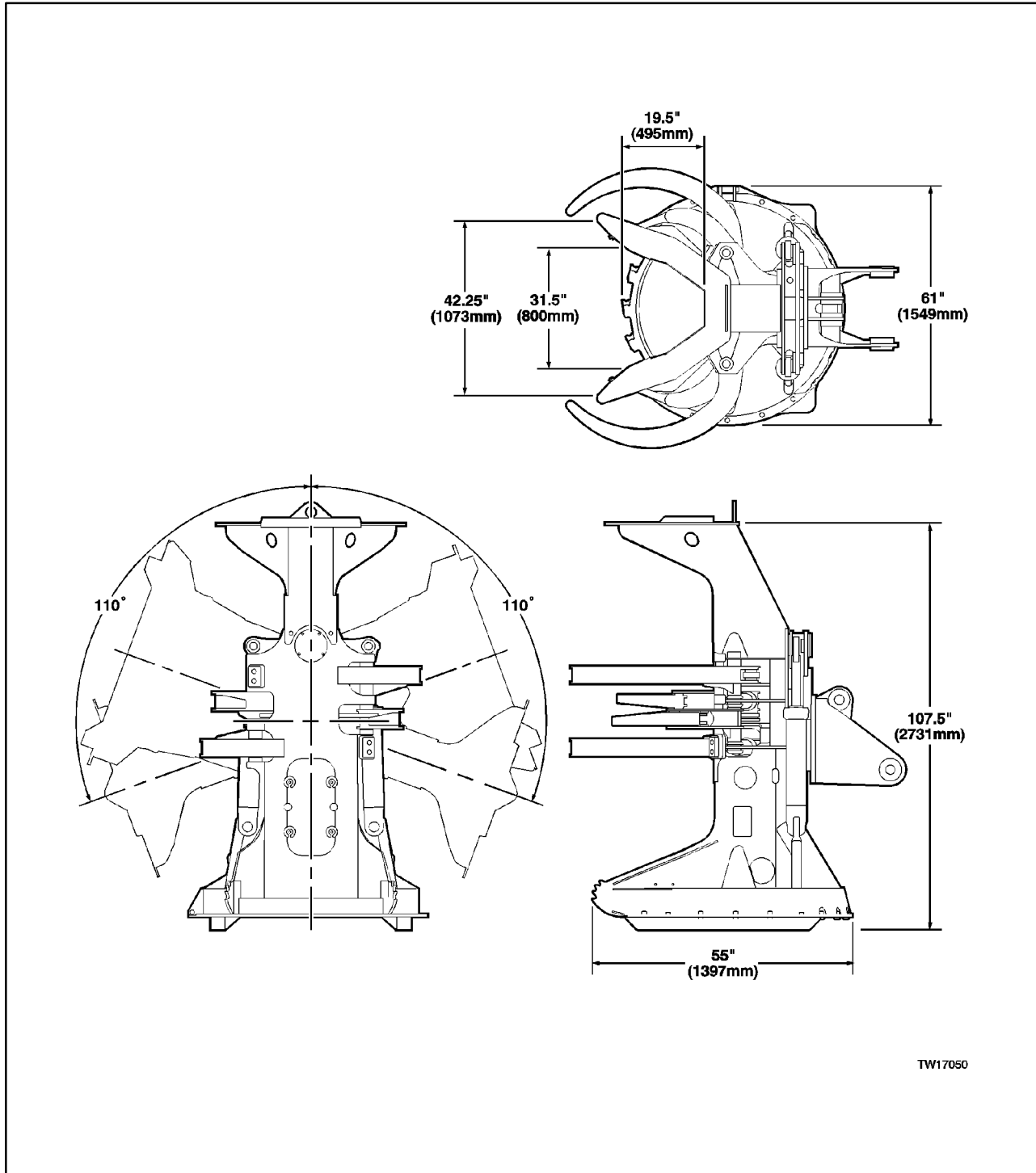
- |  |  |
|--|--|
| 1. Frame – 7411                              | 8. Disc Saw Blade Guard – 7411                 |
| 2. 220 degree Side Tilt System – 7420        | 9. Disc Saw Blade – 7430                       |
| 3. Tilt Cylinder – 7440                      | 10. Nose Extensions – 7411                     |
| 4. Left Hand (Harvesting) Clamp Arm – 7412   | 11. Disc Saw Motor – 7440                      |
| 5. Left Hand (Accumulating) Clamp Arm – 7412 | 12. Right Hand (Harvesting) Clamp Arm – 7412   |
| 6. Butt Plate – 7411                         | 13. Right Hand (Accumulating) Clamp Arm – 7412 |
| 7. Lower Guard/Skis – 7411                   |  |



(S.N. 009096-)

## 1.2 FG18 (Swing to Tree)

### 1.2.2 General Dimensions





## 1.2 FG18 (Swing to Tree)

### 1.2.3 General Specifications

#### Bolt Torques (lb ft/lubricated)

Lower Flange Plate .....	280–320 lb. ft. (380–434 Nm) (3/4"–16 UNF)
Lower Guard Plate .....	300–330 lb. ft. (407–447 Nm) (locknut end)
.....	(3/4"–10 UNC)
Saw Tooth .....	85 lb. ft. (115 Nm) (3/4"–10 UNC)
.....	160 lb. ft (216 Nm) (5/8"–18 UNF)
Saw Drive Motor Mounting .....	300–330 lb. ft. (407–447 Nm) (3/4"–10 UNC)
Saw Motor Guard .....	90–100 lb. ft. (122–136 Nm) (1/2"–13 UNC)
Clamp Arm Pin Retainers .....	300–350 lb. ft. (407–475 Nm) (1.38"–12 UNC)
.....	200–220 lb. ft. (271–298 Nm) (3/4"–10 UNC)
Cylinder Guard Bolts .....	300–330 lb. ft. (407–447 Nm)
Wrist Attachment Pin Retainers .....	200–220 lb. ft. (271–298 Nm) (3/4"–10 UNC)
.....	475–525 lb. ft. (644–712 Nm) (7/8"–9 UNC)
Wrist Tilt Cylinder Pin Retainers .....	150–180 lb. ft. (203–244 Nm) (3/4"–10 UNF)
Wrist Bearing Retainer .....	375–400 lb. ft. (508–542 Nm) (3/4"–16 UNC)
Wrist Attachment to Bearing .....	670–700 lb. ft. (908–949 Nm) (7/8"–14 UNF)
Butt Plate .....	375–400 lb. ft. (508–542 Nm) (3/4"–10 UNC)
Balancing Frame Pin .....	120 lb. ft. (163 Nm) (1/2"–20 UNF)
Gear Segments .....	450 lb. ft. (610 Nm) (3/4"–16 UNF)

#### Clamp Cylinders

No. Cylinders .....	3
Bore Diameter .....	3.25 in. (82.6 mm)
Rod Diameter .....	1.75 in. (44.5 mm)
Stroke .....	11.0 in. (279.4 mm)
Operating Pressure .....	3000 psi (207 bar)

#### Side Tilt Wrist Cylinders (+/- 110°)

No. Cylinders .....	2
Bore Diameter .....	4.50 in. (114.3 mm)
Rod Diameter .....	2.25 in. (57.2 mm)
Stroke .....	20.5 in. (520.7 mm)
Operating Pressure .....	3000 psi (207 bar)

**Hydraulic Requirements**

Disc Saw Motor .....	30 gpm @ 3500 psi (114 l/min @ 241 bar)
.....	20 gpm @ 4000 psi (76 l/min @ 276 bar)
Clamp Cylinders .....	25 gpm @ 3000 psi (95 l/min @ 207 bar)
Optional Wrist Group .....	15 gpm @ 3000 psi (57 l/min @ 207 bar)

**Miscellaneous**

Cutting Capacity .....	21.5" (546 mm) diameter
Total Weight .....	5,950 lb. (2,700 kg)

**Disc Saw Blade**

Series .....	4000NK
No. Teeth .....	18 rotatable
Type .....	Hardened Teeth/Curved Carbide Teeth
Saw Speed .....	1225 +/- 25 rpm
Maximum Allowable Saw Disc Runout .....	0.100" (2.5 mm)
Diameter .....	53.0" (1346 mm)
Weight .....	600 lb. (272.3 kg)

**Note!**

Refer to OEM carrier workshop manual for applicable Service Specifications by Model.

## 1.3 Safety Precautions

### 1.3.1 General

Should there be any information or instructions in this manual that are not in compliance with local laws and regulations in force in the country or region where this equipment is operated, the local laws and regulations must take precedence.

This equipment should not be operated or maintained by personnel other than those who have been thoroughly trained on this or similar type equipment.

As the owner/maintainer, ensure that you become familiar with all occupational safety regulations pertaining to forest machinery as well as all safety instructions pertaining to this equipment. Observe the instructions provided in this manual and on all hazard and information decals on the equipment.



### 1.3.2 Safety Symbol

This safety alert symbol is used throughout the manual to call your attention to areas in which carelessness or failure to follow specific procedures may result in personal injury and/or component damage or malfunction.

### 1.3.3 Understanding Signal Words



**DANGER**



**WARNING**



**CAUTION**

**DANGER** identifies the most serious hazards where failure to follow listed procedures would result in a high probability of death or serious injury.

**WARNING** identifies a hazard exists which can result in serious injury or death if proper precautions are not taken.

**CAUTION** identifies areas where failure to follow listed procedures may cause personal injury, component damage or subsequent malfunction.

## **1.3 Safety Precautions**

### **1.3.4 General Safety Precautions**

Timberjack Forestry Attachments' policy is to produce products that are safe and reliable. However, even when using well engineered equipment, there will always be an element of risk in heavy-duty equipment operation. To minimize the risks and promote safety at all times, this section of the operator's manual details a number of safety rules which should always be followed and obeyed.

Study all the safety messages in this manual and on the felling head carefully.

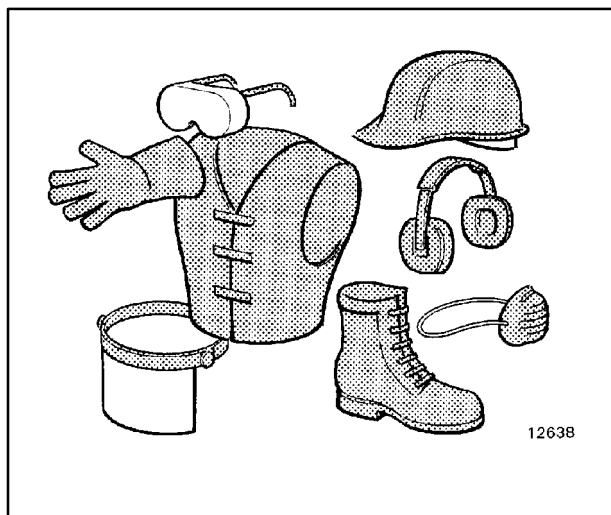
You must be fully trained to operate this equipment. Know the capabilities and the limitations of the equipment. Learn the most efficient operating techniques.

Do not let an untrained person operate the felling head.

Use recommended protective clothing and safety devices such as gloves, safety boots, safety hat, goggles, and ear protection when necessary.

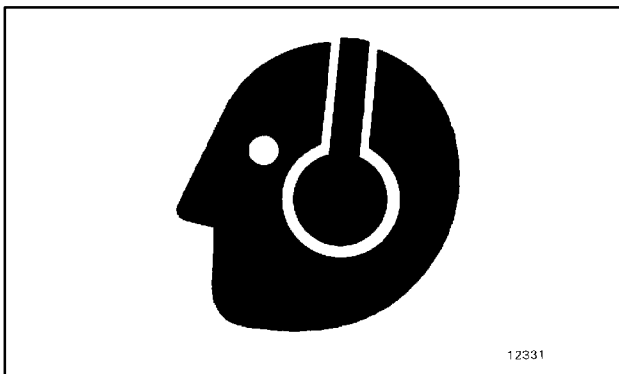
These safety rules highlight both general and specific measures the operator should be familiar with and adhere to. More specific measures are illustrated with pictograms which may also be attached to the felling head in locations pertinent to their respective message. Keep safety signs in good condition. Repair or replace damaged signs.

***WHEN IT COMES TO SAFETY, NOTHING WILL EVER REPLACE A CAREFUL OPERATOR.***



## 1.3 Safety Precautions

### 1.3.4 General Safety Precautions

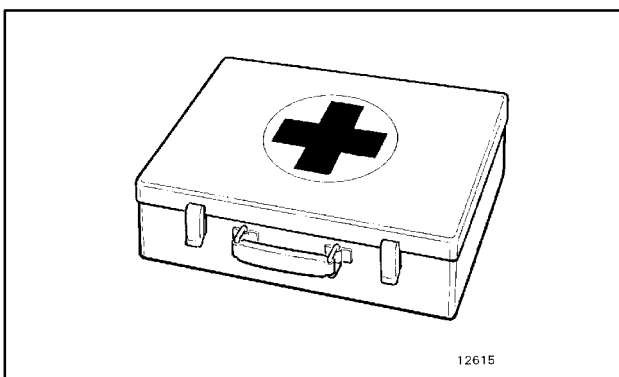


Wear a suitable hearing protective device such as earmuffs or ear plugs to protect against noise. Prolonged exposure to loud noise can cause impairment or loss of hearing.

Inspect the saw blade disc for runout and teeth condition for excessive wear or damage daily and also immediately after hitting a rock or other foreign material.

Check the disc saw blade daily for fatigue cracks.  
**NEVER REPAIR A BLADE BY WELDING.**  
Replace defective components immediately.

Check tooth bolt torque daily. Refer to 7400-1.4 for correct torque specification.



Keep a first aid kit in an easily accessible location on the vehicle at all times.

## **1.3 Safety Precautions**

### **1.3.4 General Safety Precautions**

Operate the felling head only when physically fit and not under the influence of alcohol or drugs.

Inspect the felling head daily for signs of damage, unusual wear, fatigue cracks or faulty operation.

Make sure that other personnel remain at least 300 feet (100 metres) away from the felling head.

Observers should stand at least 300 feet (100 metres) on the opposite side of the machine from where chips are being exhausted from the saw opening.

Never allow anyone to cross in front of the saw opening.

When moving the machine, watch that enough clearance is available on both sides and above the felling head. Extra clearance may be required particularly where the ground is uneven.

Approach an area where overhanging electrical powerlines are present with extreme caution. Serious injury or death by electrocution can result if the machine or any of its attachments are not kept a safe distance from these lines.

Maintain a distance of 10 feet (3 metres) between the machine or boom and any power line carrying up to 50,000 volts.

Powerlines carrying more than 50,000 volts require a safety distance of 10 feet (3 metres) plus 1/2 inch (13 mm) for each additional 1,000 volts above the 50,000 volt level. If state/province, local or job site regulations require even greater safety distances than stated above, adhere strictly to these regulations for your own protection.

Do not approach the felling head unless the disc saw blade has come to a complete stop and the engine has been shut down.

Comply with instructions in this manual and also your company's regulations for the operation of this felling head.

## 1.3 Safety Precautions

### 1.3.5 Operating Safety Precautions

Prior to commencing work, check all equipment controls and ensure that the felling head responds correctly.

Maintain a safe operating distance 300 feet (100 metres) between the equipment and other personnel. Never swing the boom, attachment, or load over the heads of bystanders.

Raise the felling head before moving the vehicle. When traveling, keep it high enough to clear stumps.

Stop the disc saw blade when traveling to or from the felling site.

Shut the saw OFF immediately and stop the disc saw blade if an imbalance occurs. Do not operate the disc saw blade in an unbalanced condition.

Turn the saw controls on only when the engine is idling.

Wait until the disc saw blade achieves full speed before cutting the tree.

Never operate the disc saw blade at a higher speed than the maximum upper limit.

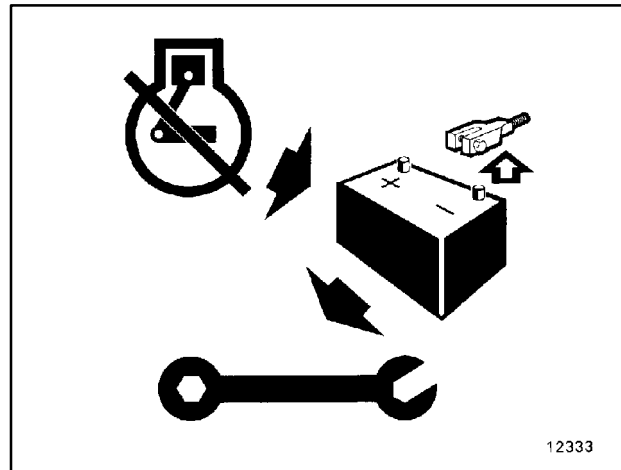
Adhere strictly to all regulations at the work site pertaining to the operation of this equipment.


## **1.3 Safety Precautions**

### **1.3.6 Servicing Safety Precautions**

When servicing or repairing equipment, shut the engine down, and disconnect the negative (-) battery cable from both batteries.

Before performing maintenance or repair work on any equipment, consult the manufacturer's instruction manual and follow recommended procedures.

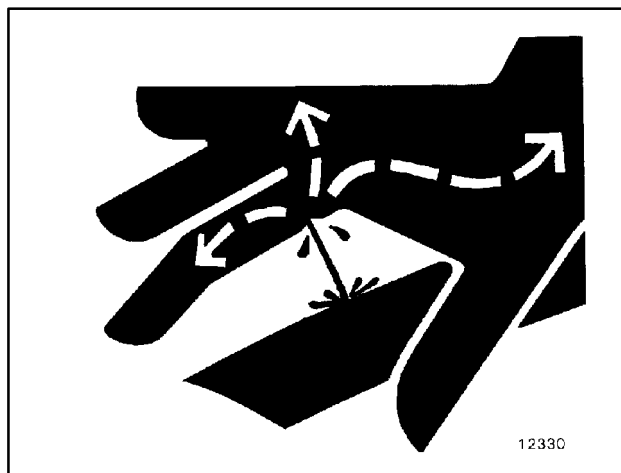


 **WARNING**

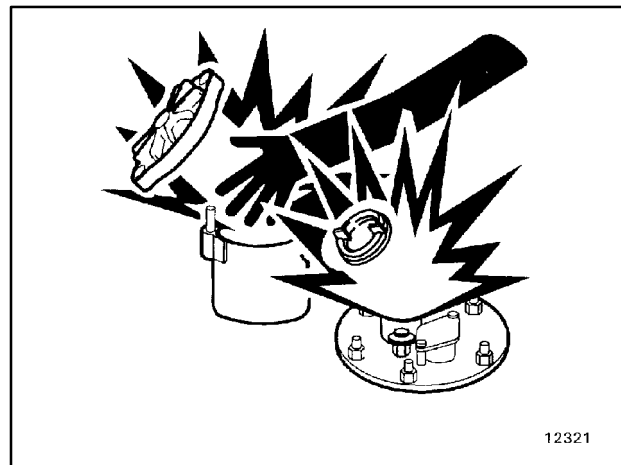
**Hydraulic fluid under pressure can penetrate the skin and cause serious personal injury, blindness, or death. If any fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with treating this type of injury.**

*Never use your bare hand to check for fluid leaks.*

Fluid leaks under pressure may not be visible. When searching for leaks, wear work gloves and use a piece of cardboard or wood. Wear safety goggles for eye protection.



Pressure can be maintained in a hydraulic system long after the power source and pump have been shut down. Lower the implements to the ground and relieve trapped pressure before performing work on components, or disconnecting any hoses.





**Thank you very much for  
your reading. Please Click  
Here. Then Get COMPLETE  
MANUAL. NO WAITING**

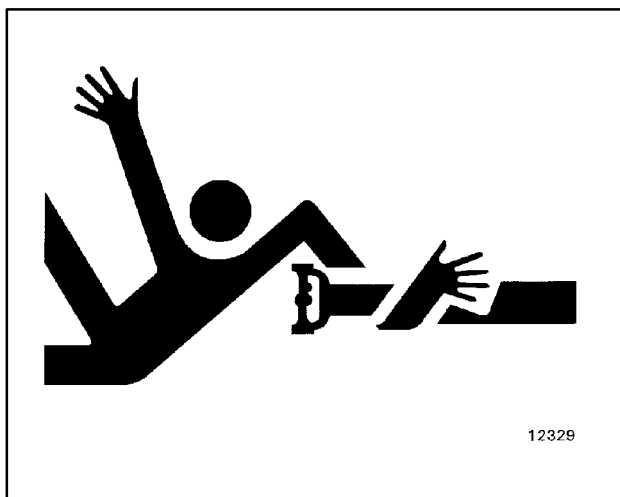


**NOTE:**

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document first and then  
click on it.**

## 11.3 Safety Precautions

### 1.3.6 Servicing Safety Precautions

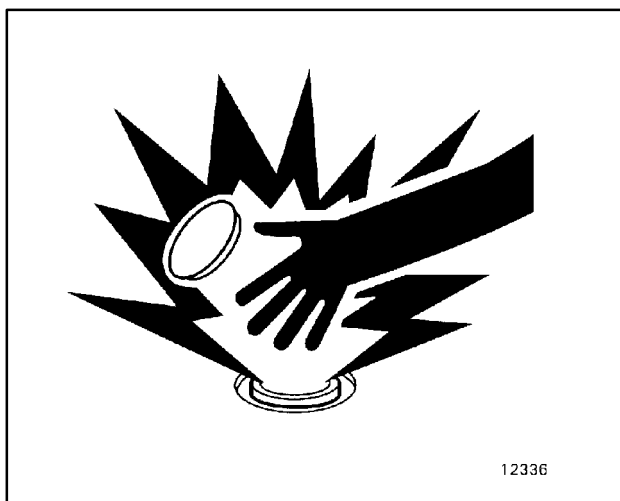


Keep your hands, feet, head, and loose clothing away from power driven parts.

Do not change any pressure or relief setting unless authorized instruction has been obtained.

Install the blade guard when performing hydraulic checks and blade speed adjustments.

Never work under the felling head when the head is in a raised position.



Use the proper tool for the job. Repair or replace worn or damaged tools including lifting equipment immediately.

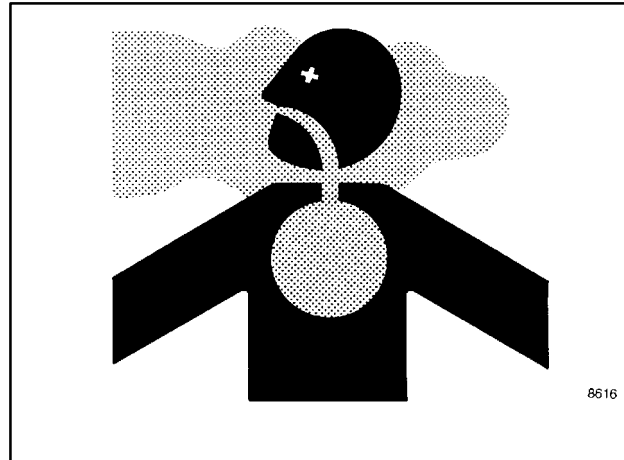
Use extreme caution when draining hot fluids. Splashing hot fluid can cause serious burns.

## **1.3 Safety Precautions**

### **1.3.6 Servicing Safety Precautions**

Work in a ventilated area. If it is necessary to run an engine in an enclosed area, use an exhaust pipe extension to remove toxic exhaust fumes.

Run the engine only when it is necessary for testing or adjustments. If you don't have an exhaust pipe extension, either work outside, or open the shop doors.



Dispose of fluids properly. Do not pour fluids into the ground, stream, pond or lake.

Before draining any fluids, know the proper way to dispose of them.

Observe local environmental protection regulations when disposing of filters, batteries, fuel, coolant, oil, brake fluid, and other harmful waste.



## 1.3 Safety Precautions

### 1.3.7 Fire Prevention

