



7440 and 7445 Cotton Strippers



JOHN DEERE

TECHNICAL MANUAL 7440 and 7445 Cotton Strippers

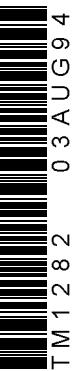
TM1282 (03AUG94) English

FOR COMPLETE SERVICE INFORMATION ALSO SEE:

6359 ENGINE.....	CTM4
6059 ENGINE.....	CTM8
RADIAL PISTON PUMP.....	CTM7
STARTING MOTORS AND ALTERNATORS	CTM77

John Deere Des Moines Works
TM1282 (03AUG94)

LITHO IN U.S.A.
ENGLISH



Introduction

FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

Contents

SECTION 10—GENERAL

- Group 05—Safety
- Group 10—General Specifications
- Group 15—Fuels and Lubricants

SECTION 20—ENGINE REPAIR

- Group 05—Remove and Install Engine
- Group 10—Cooling System

SECTION 30—FUEL AND AIR REPAIR

- Group 05—Diesel Fuel System

SECTION 40—ELECTRICAL REPAIR

- Group 05—MOTOROLA Charging Circuit Repair
- Group 06—NIPPONDENSO Charging Circuit Repair
- Group 07—BOSCH Charging Circuit Repair
- Group 10—Starting Circuit Repair
- Group 15—Monitor System Repair
- Group 20—Tachometer and Gauges
- Group 25—Lights and Accessory Circuit Repair
- Group 30—Connector Repair

SECTION 50—POWER TRAIN REPAIR

- Group 05—EATON Hydrostatic Drive
- Group 06—SUNSTRAND Hydrostatic Drive
- Group 10—Transmission
- Group 15—Differential
- Group 20—Final Drive

SECTION 60—STEERING AND BRAKES REPAIR

- Group 05—Remove and Install Steering Components
- Group 06—Steering Column Repair
- Group 07—Steering Metering Pump Repair
- Group 08—Steering Cylinder Repair
- Group 10—Brake Repair

SECTION 70—HYDRAULIC REPAIR

- Group 05—Hydraulic Pump
- Group 10—Main Control Valve—7440 Stripper
- Group 11—Main Control Valve—7445 Stripper
- Group 15A—Basket Lift Cylinder

- Group 15B—Rockshaft Lift Cylinders
- Group 15C—Height Control Cylinder
- Group 15D—Boll Box Cylinder
- Group 15G—Axle Stabilizer Cylinder
- Group 15H—Vane Compactor Cylinder
- Group 20—Hydraulic Motors
- Group 25—Height Control
- Group 30—Basket Interlock Valve—7445
- Group 35—Stabilizer Valve

SECTION 80—AXLES AND WHEEL REPAIR

- Group 05—Guide Wheel Axle—7440 and 7445 (S.N. —4000)
- Group 10—Guide Wheel Axle—7445 (S.N. 4001—)

SECTION 90—OPERATOR STATION REPAIR

- Group 05—DELCO R-12 Air Conditioning System
- Group 06—NIPPONDENSO R-12 Air Conditioning System
- Group 07—R-12 Air Conditioning System
- Group 08—NIPPONDENSO R-134 Air Conditioning System
- Group 10—Heating System
- Group 15—Seat Repair
- Group 20—Cab Repair

SECTION 100—STRIPPING UNITS REPAIR

- Group 05—Unit Removal and Installation
- Group 10—Unit Repair
- Group 15—Cross Augers and Slip Clutch
- Group 20—Input Shafts and Slip Clutches—7440 Stripper
- Group 21—Input Shafts and Slip Clutches—7445 Stripper

SECTION 110—AIR SYSTEM REPAIR

- Group 05—Air System

SECTION 120—CLEANER REPAIR

- Group 05—Cleaner Repair

Continued on next page

All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

TM1282-19-03AUG94

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**SECTION 210—OPERATIONAL CHECKOUT
PROCEDURE**

Group 05—Machine Operational Checkout

SECTION 220—ENGINE OPERATION AND TESTS

Group 05—Engine

**SECTION 230—FUEL/AIR OPERATION AND
TESTS**

Group 05—Air Intake System
Group 10—Diesel Fuel System

**SECTION 240—ELECTRICAL OPERATION AND
TESTS**

Group 05—System Information
Group 10—Electrical System Diagnosis
Group 10A—Starting Circuit
Group 10B—Charging Circuit (7440; 7445, P.I.N.
-12000)
Group 10C—Charging Circuit (7445, P.I.N.
12001-)
Group 10D—Gauge Cluster
Group 10E—Lighting Circuit
Group 10F—Accessory Circuit
Group 11—Monitor System Diagnosis
Group 15—Battery
Group 20—Charging Circuit
Group 25—Starting Circuit
Group 30—Tachometer
Group 35—Monitor System
Group 40—Lights, Instruments, and Accessory
Circuits

**SECTION 250—POWER TRAIN OPERATION AND
TESTS**

Group 05—Eaton Hydrostatic Drive
Group 06—Sundstrand Hydrostatic Drive
Group 10—Transmission
Group 15—Final Drive

**SECTION 260—STEERING/BRAKES OPERATION
AND TESTS**

Group 05—Steering
Group 10—Brakes

**SECTION 270—HYDRAULIC SYSTEM
OPERATION AND TEST**

Group 05—Hydraulic System
Group 10—Hydraulic Pump
Group 15—7440 Main Control Valve
Group 16—7445 Main Control Valve
Group 20—Hydraulic Cylinders
Group 25—Hydraulic Motors
Group 30—Height Control

**SECTION 290—OPERATORS STATION
OPERATION AND TESTS**

Group 05—Operator's Station Operational Checks
Group 10—Operator's Station Diagnostics
Group 15A—Air Conditioning Tests - R12
Group 15B—Air Conditioning Testing - R134a
Group 15C—Operator's Station Tests
Group 20—Operator's Station Adjustments
Group 25—Operator's Station Theory of
Operation

**SECTION 300—STRIPPING UNIT OPERATION
AND TESTS**

Group 05—Stripping Unit System

**SECTION 310—AIR SYSTEM OPERATION AND
TESTS**

Group 05—Air System

**SECTION 320—CLEANER OPERATION AND
TESTS**

Group 05—Cleaner

SECTION 399—SPECIAL TOOLS

Group 05—Fabricated Tools

Index

Section 10 GENERAL

10

Contents

Page

Group 05—Safety

Group 10—General Specifications

Specifications	10-10-1
Dimensions	
7440	10-10-7
7445	10-10-8
Serial Numbers	10-10-9

Group 15—Fuels and Lubricants

Lubricate Machine Properly	10-15-1
Diesel Fuel	10-15-1
Engine Oil	10-15-2
Hydraulic and Hydrostatic Oils	10-15-3
Transmission and Final Drives	10-15-4
Engine Coolant	10-15-5
Lubrication Storage	10-15-9
Lubrication Chart	10-15-10

FOLLOW SAFE PROCEDURES

Unsafe work practices are dangerous. Understand service procedure before doing work; do not attempt shortcuts.



TX,05,FF1611 -19-14JUN90

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TS231 -19-07OCT88

HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



DX,FLAME -19-04JUN90

TS227 -JUN-23AUG88

PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).



DX,SPARKS -19-03MAR93

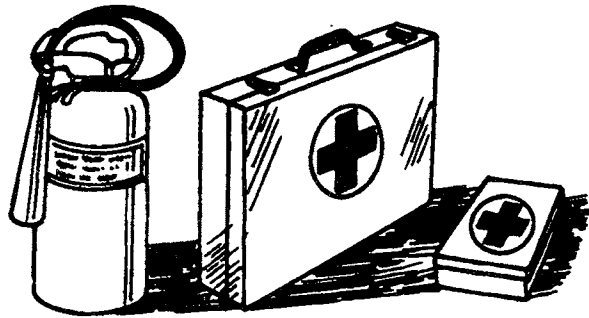
TS204 -JUN-23AUG88

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93

TS291 -UN-23AUG88

PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

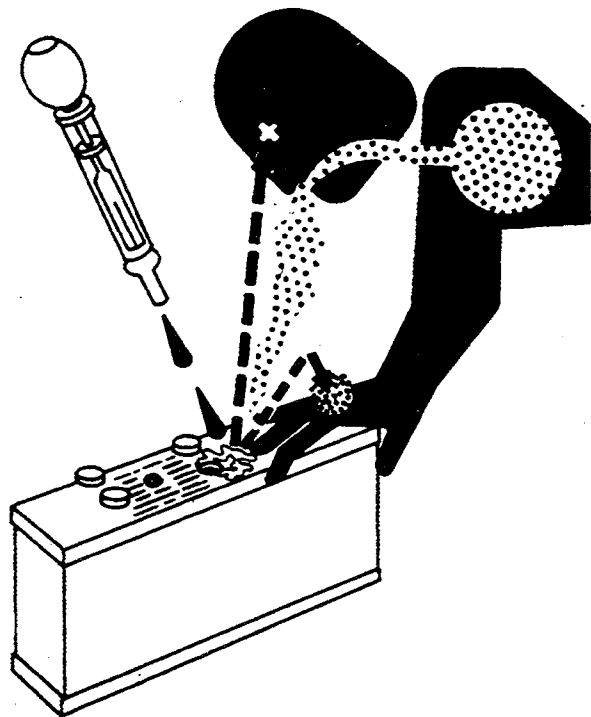
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

1. Do not induce vomiting.
2. Drink large amounts of water or milk, but do not exceed 2 L (2 quarts).
3. Get medical attention immediately.



DX,POISON -19-21APR93

TS203 -UN-23AUG88

HANDLE CHEMICAL PRODUCTS SAFELY

Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques.

Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and recommended equipment.

(See your John Deere dealer for MSDS's on chemical products used with John Deere equipment.)



DX,MSDS,NA -19-03MAR93

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TS1132

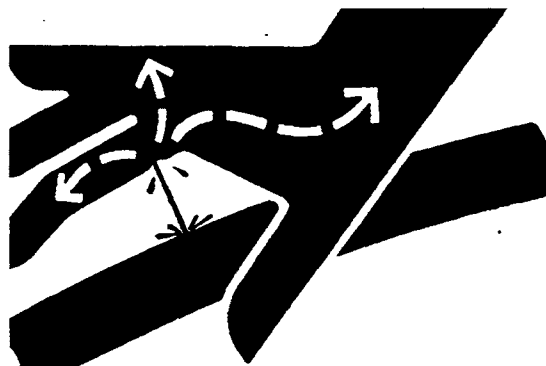
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



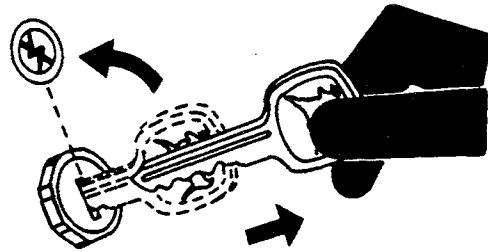
DX,FLUID -19-03MAR93

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X9811

PARK MACHINE SAFELY

Before working on the machine:

- Lower all equipment to the ground.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.



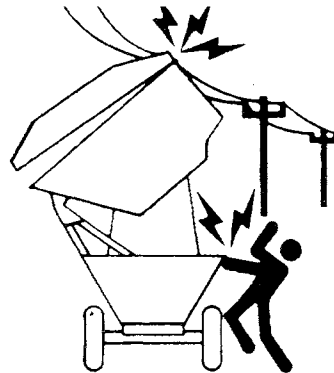
DX,PARK -19-04JUN90

TS230 -UN-24MAY89

AVOID POWER LINES

Serious injury or death can result from contact with electric lines.

Be certain that basket will not touch any overhead power lines when it is in raised position. Electrical shock will occur if you touch machine when it is in contact with overhead power lines.



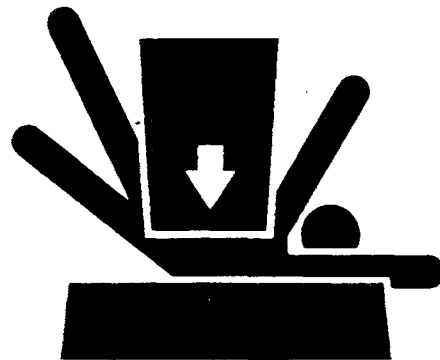
NXR,1005,A -19-14MAY92

TS683 -UN-21SEP89

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



DX,LOWER -19-04JUN90

TS229 -UN-23AUG88

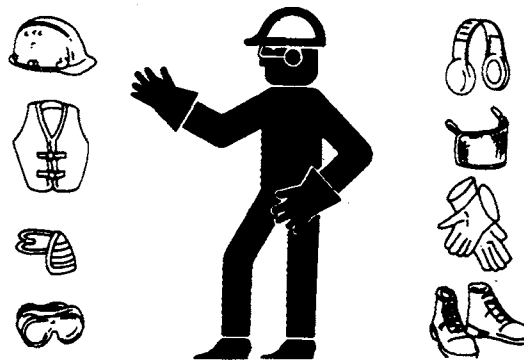
WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



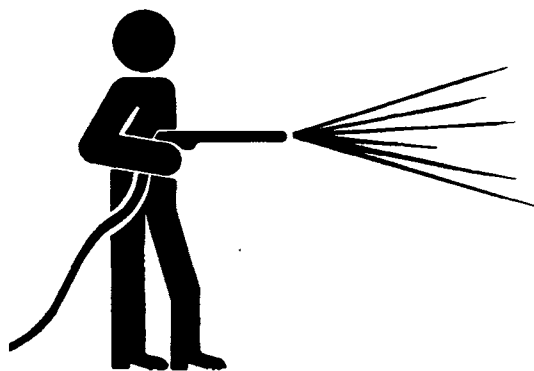
DX,WEAR -19-10SEP90

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TS206

WORK IN CLEAN AREA

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



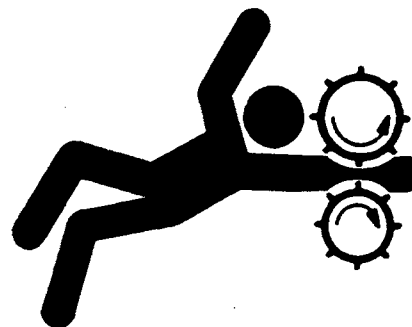
DX,CLEAN -19-04JUN90

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SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



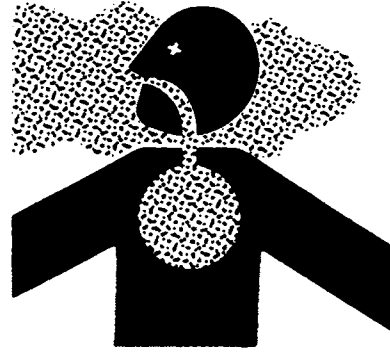
DX,LOOSE -19-04JUN90

-UN-23AUG88
TS228

WORK IN VENTILATED AREA

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Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.

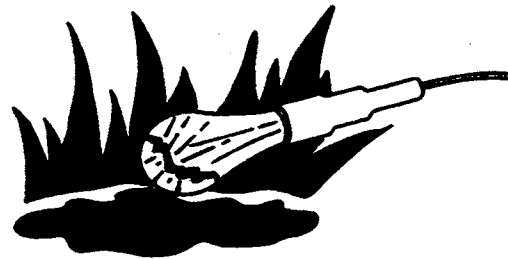


DX,AIR -19-04JUN90

TS220 -JUN-23AUG88

ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

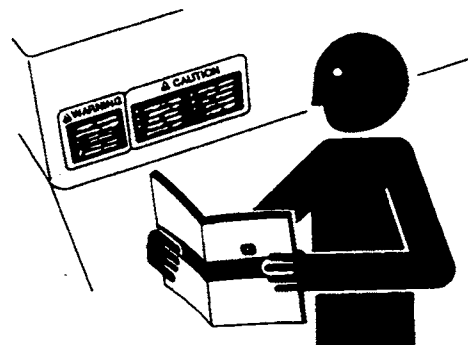


DX,LIGHT -19-04JUN90

TS223 -JUN-23AUG88

REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



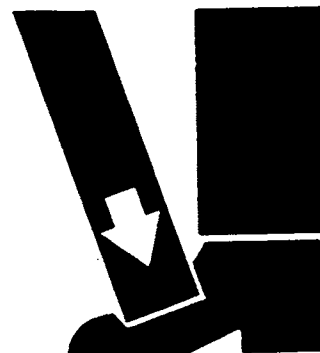
DX,SIGNS1 -19-04JUN90

TS201 -JUN-23AUG88

USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



DX,LIFT -19-04JUN90

TS226 -JUN-23AUG88

REMOVE PAINT BEFORE WELDING OR HEATING

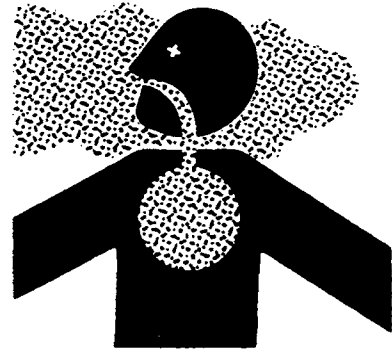
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



DX,PAINT -19-03MAR93

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TS220

AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.



DX,TORCH -19-03MAR93

-UN-15MAY90
TS953

SERVICE TIRES SAFELY

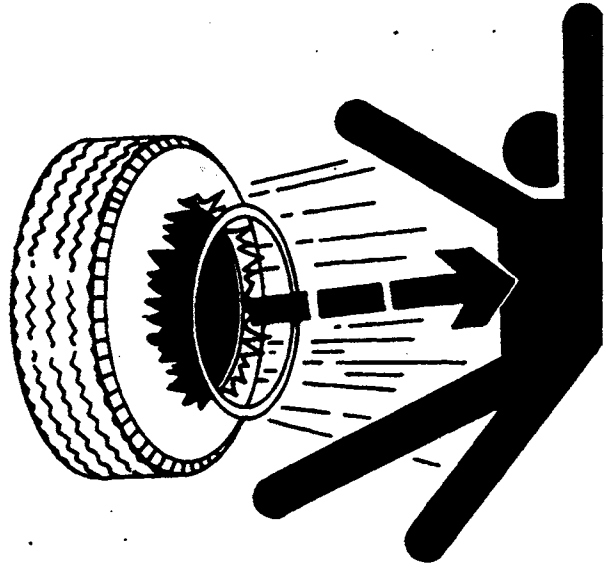
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



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TS211

DX,RIM -19-24AUG90

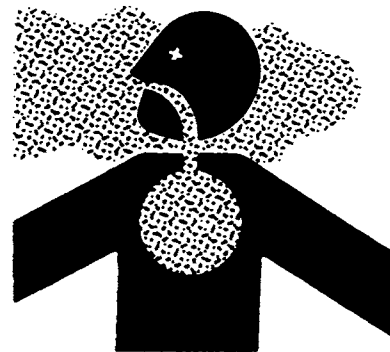
AVOID HARMFUL ASBESTOS DUST

Avoid breathing dust that may be generated when handling components containing asbestos fibers. Inhaled asbestos fibers may cause lung cancer.

Components in products that may contain asbestos fibers are brake pads, brake band and lining assemblies, clutch plates, and some gaskets. The asbestos used in these components is usually found in a resin or sealed in some way. Normal handling is not hazardous as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding material containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If not available, apply a mist of oil or water on the material containing asbestos.

Keep bystanders away from the area.



-UN-29AUG88

TS220

DX,DUST -19-15MAR91

PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work,

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



DX,SERV -19-03MAR93

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TS218 -JUN-23AUG88

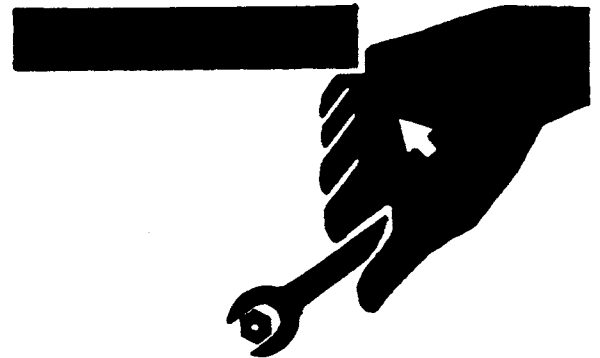
USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



DX,REPAIR -19-04JUN90

TS779 -JUN-08NOV89

DISPOSE OF WASTE PROPERLY

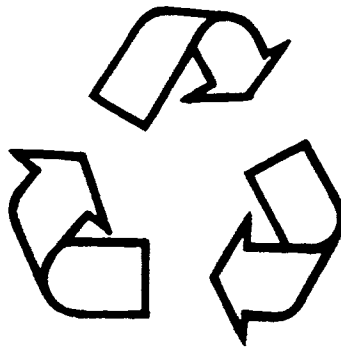
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



TS1133 -JUN-26NOV90

DX,DRAIN -19-03MAR93

LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



TS231 -19-07OCT88

DX,LIVE -19-25SEP92

SPECIFICATIONS

WEIGHT

7440	6901 kg (15,200 lb)
7445	7945 kg (17,500 lb)

ENGINE

Model

7440	6359DN01 Diesel
7445 (P.I.N. -4060)	6359TN-02 Diesel
7445 (P.I.N. 4061-8000)	6359TN002 Diesel
7445 (P.I.N. 8001-)	6059TN002 Diesel

Number of cylinders 6

Bore 106.5 mm (4.19 in.)

Stroke 110 mm (4.33 in.)

Displacement 5883 cm³ (359 cu in.)

Horsepower (@ 2500 rpm, without fan)

7440	85 kW (114 hp)
7445	101 kW (135 hp)

Engine speeds

Fast idle (no load)

7440 and 7445 (P.I.N. -8000)	2640-2680 rpm
7445 (P.I.N. 8001—)	2675-2725 rpm

Rated (under field load) 2500 rpm

Slow idle

7440 and 7445 (P.I.N. -8000)	780-820 rpm
7445 (P.I.N. 8001—)	800-900 rpm

COOLING SYSTEM

Type	Liquid, pressurized
Radiator pressure cap	50 kPa (0.5 bar) (7 psi)
Thermostat	Two, 82°C (180°F)

OPERATOR'S CAB

Type	SOUND-GARD® styled cab (with no ROPS) PERSONAL-POSTURE™ seat with deluxe seat suspension, heater, windshield wiper, rear view mirror, air conditioner and monitor
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Heater capacity 5274 W (18,000 BTU)

Air conditioner

Compressor make

7440 (S.N. 101-1000)	DELCO
7440 (S.N. 1001-) and 7445	NIPPONDENSO

Capacity 6446 W (22,000 BTU)

Refrigerant

7440; 7445 (P.I.N. -16000)	R-12
7445 (P.I.N. 16001-)	R134a

Refrigerant charge

7440; 7445 (P.I.N. -16000)	2 kg (4-1/2 lb)
7445 (P.I.N. 16001-)	1.7 kg (3-3/4 lb)

General Specifications/Specifications

HYDROSTATIC DRIVE

Make	
7440 and 7445 (P.I.N. -2000)	EATON
7445 (P.I.N. 2001-)	SUNDSTRAND
Type of oil filter	Full flow suction
Type of oil cooler	Air-cooled

GROUND SPEEDS (Full Throttle) (7440; 7445, P.I.N. -4000)

Forward	
1st Gear	0-4.66 km/h (0-2.9 mph)
2nd Gear	0-9.33 km/h (0-5.8 mph)
3rd Gear	0-12.71 km/h (0-7.9 mph)
4th Gear	0-25.42 km/h (0-15.8 mph)
Reverse	
1st Gear	0-2.41 km/h (0-1.5 mph)
2nd Gear	0-4.66 km/h (0-2.9 mph)
3rd Gear	0-6.44 km/h (0-4.0 mph)
4th Gear	0-12.71 km/h (0-7.9 mph)

GROUND SPEEDS (Full Throttle) (7445, P.I.N. 4001-)

Forward	
1st Gear	0-5.15 km/h (0-3.2 mph)
2nd Gear	0-10.14 km/h (0-6.3 mph)
3rd Gear	0-13.84 km/h (0-8.6 mph)
4th Gear	0-27.84 km/h (0-17.3 mph)
Reverse	
1st Gear	0-2.57 km/h (0-1.6 mph)
2nd Gear	0-5.07 km/h (0-3.25 mph)
3rd Gear	0-6.91 km/h (0-4.3 mph)
4th Gear	0-13.92 km/h (0-8.65 mph)

CAPACITIES

Cotton basket with extension	22.88 m ³ (808 cu ft)
Fuel tank	
7440 and 7445 (P.I.N. -6000)	261 L (69 U.S. gal)
7445 (P.I.N. 6001—)	356 L (94 U.S. gal)
Cooling system	
7440	30.3 L (32 U.S. qt)
7445	32.2 L (34 U.S. qt)
Engine crankcase, including filter	
7440	11.4 L (12 U.S. qt)
7445 (6359 Engine)	14 L (14.8 U.S. qt)
7445 (6059 Engine)	18.9 L (20 U.S. qt)
Hydraulic system	
Reservoir	17.4 L (18.4 U.S. qt)
Transmission	17.0 L (18 U.S. qt)
Final drives	1.9 L (2 U.S. qt) (each)
Hydrostatic drive system	
Reservoir	25.6 L (27 U.S. qt)
	17.4 L (18.4 U.S. qt)

NX1282,1010,B -19-06JUL94

General Specifications/Specifications

ELECTRICAL SYSTEM

Battery voltage	12 volts
Battery terminal grounded	Negative
Battery	
Group	31
Amps	
7440; 7445 (P.I.N. -16000)	625
7445 (P.I.N. 16001-)	925
Capacity (min.)	
7440; 7445 (P.I.N. -16000)	160
7445 (P.I.N. 16001-)	180
Alternator	
7440 (S.N. 101-1000)	72 Amp
7440 (S.N. 1001-); 7445 (P.I.N. -12000)	90 Amp
7445 (P.I.N. 12001-)	95 Amp

TIRES

Front drive wheels	
7440	18.4-26, 8 PR
7445 (P.I.N. -4000)	18.4-26, 10 PR
7445 (P.I.N. 4001-)	16.9-34, 10 PR
Optional 7445 (P.I.N. 4001-)	23.1-26, 8 PR
Rear guide wheels	
7440	12.5 L-15, 6 PR
7445 (P.I.N. -4000)	12.5 L-16, 8 PR
7445 (P.I.N. 4001-)	9.00-24, 8 PR

TIRE PRESSURE

Drive wheels	
7440 and 7445 (P.I.N. -4000)	165 kPa (1.7 bar) (24 psi)
7445 (P.I.N. 4001-)	221 kPa (2.2 bar) (32 psi)
Guide wheels	
7440 and 7445 (P.I.N. -4000)	248 kPa (2.5 bar) (36 psi)
7445 (P.I.N. 4001-)	303 kPa (3.0 bar) (44 psi)

STRIPPING UNITS

Number or units	4 to 6
Number of rolls per unit	2
Type of rolls	Alternate brush and rubber flap
Diameter of brushes	152 mm (6 in.)
Length of rolls (7440; 7445, P.I.N. -14000)	1016 mm (40 in.)
(7445, P.I.N. 14001-)	940mm (37 in.)
Cross conveyor	305 mm (12 in.) diameter auger
Height control	Automatic, with manual override lift and individual height control levers
Number of augers per unit	Two, 146 mm (5-3/4 in.) diameter












ROW WIDTHS 2 to 1016 mm (30 to 40 in.)

GREEN BOLL BOX

7440	Spreading auger, hydraulic dump
7445	Jet Air boll box separation system, hydraulic dump

NX1282,1010,C -19-06JUL94

UNIFIED INCH BOLT AND CAP SCREW TORQUE VALUES

SAE Grade and Head Markings	1 or 2 ^b	5	5.1	5.2	8	8.2
	NO MARK 					
SAE Grade and Nut Markings	2	5		8		
	NO MARK 					

TS1162 -19-04/MAR91

Size	Grade 1				Grade 2 ^b				Grade 5, 5.1, or 5.2				Grade 8 or 8.2			
	Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a	
	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft
1/4	3.7	2.8	4.7	3.5	6	4.5	7.5	5.5	9.5	7	12	9	13.5	10	17	12.5
5/16	7.7	5.5	10	7	12	9	15	11	20	15	25	18	28	21	35	26
3/8	14	10	17	13	22	16	27	20	35	26	44	33	50	36	63	46
7/16	22	16	28	20	35	26	44	32	55	41	70	52	80	58	100	75
1/2	33	25	42	31	53	39	67	50	85	63	110	80	120	90	150	115
9/16	48	36	60	45	75	56	95	70	125	90	155	115	175	130	225	160
5/8	67	50	85	62	105	78	135	100	170	125	215	160	240	175	300	225
3/4	120	87	150	110	190	140	240	175	300	225	375	280	425	310	550	400
7/8	190	140	240	175	190	140	240	175	490	360	625	450	700	500	875	650
1	290	210	360	270	290	210	360	270	725	540	925	675	1050	750	1300	975
1-1/8	400	300	510	375	400	300	510	375	900	675	1150	850	1450	1075	1850	1350
1-1/4	570	425	725	530	570	425	725	530	1300	950	1650	1200	2050	1500	2600	1950
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2150	1550	2700	2000	3400	2550
1-1/2	1000	725	1250	925	990	725	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

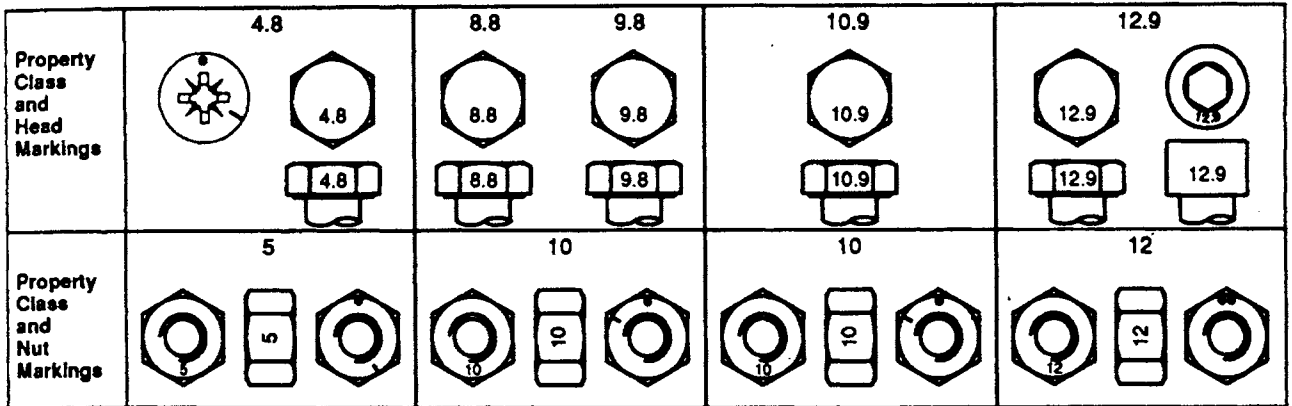
Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

^a "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

^b Grade 2 applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. Grade 1 applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.

METRIC BOLT AND CAP SCREW TORQUE VALUES



Size	Class 4.8				Class 8.8 or 9.8				Class 10.9				Class 12.9			
	Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a	
	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft	N-m	lb-ft
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	190
M16	100	73	125	92	190	140	240	175	275	200	350	255	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

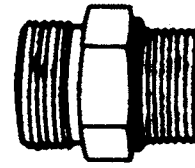
Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to the strength of the original.

^a "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

O-RING BOSS FITTING TORQUE CHART

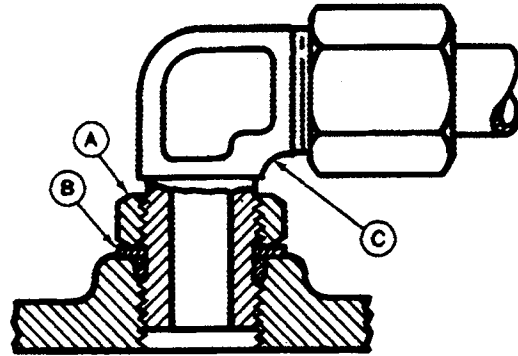
STRAIGHT FITTING

1. Inspect O-ring boss seat for dirt or defects.
2. Lubricate O-ring with petroleum jelly. Place electrical tape over threads to protect O-ring. Slide O-ring over tape and into O-ring groove of fitting. Remove tape.
3. Tighten fitting to torque value shown on chart.



ANGLE FITTING

1. Back-off lock nut (A) and back-up washer (B) completely to head-end (C) of fitting.
2. Turn fitting into threaded boss until back-up washer (B) contacts face of boss.
3. Turn fitting head-end (C) counterclockwise to proper index (maximum of one turn).
4. Hold fitting head-end (C) with a wrench and tighten locknut (A) and back-up washer (B) to proper torque value.



NOTE: Do not allow hoses to twist when tightening fittings.

TORQUE VALUE CHART

Thread Size	Torque N·m	(lb-ft)
3/8-24 UNF	8	(6)
7/16-20 UNF	12	(9)
1/2-20 UNF	16	(12)
9/16-18 UNF	24	(18)
3/4-16 UNF	46	(34)
7/8-14 UNF	62	(46)
1-1/16-12 UN	102	(75)
1-3/16-12 UN	122	(90)
1-5/16-12 UN	142	(105)
1-5/8-12 UN	190	(140)
1-7/8-12 UN	217	(160)

NOTE: Torque tolerance is $\pm 10\%$.

T6243AE -UN-18OCT88

T6520AB -UN-18OCT88

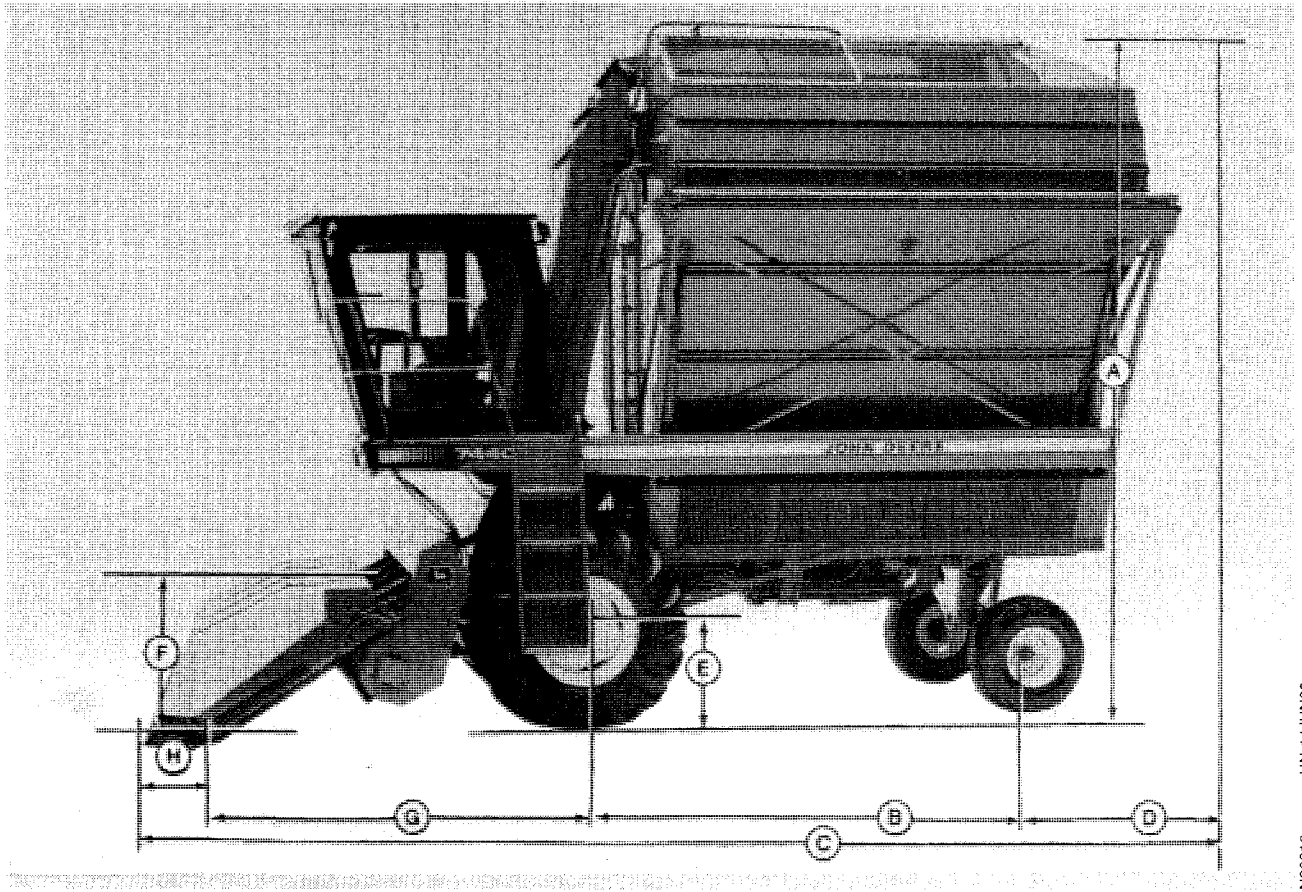
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MANUAL. NO WAITING**



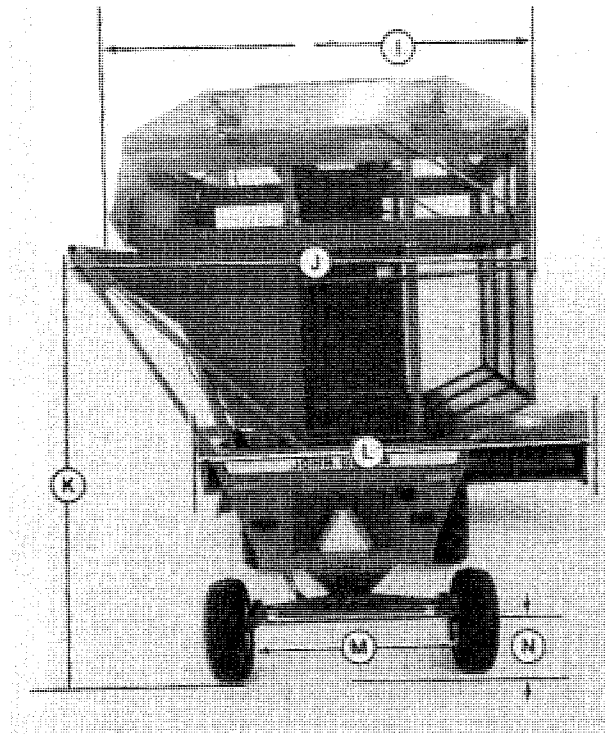
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please download the PDF
document first and then
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DIMENSIONS - 7440



- A—4699 mm (185 in.)
- B—3150 mm (124 in.)
- C—6655 mm (262 in.)
- D—788 mm (31 in.)
- E—648 mm (25-1/2 in.)
- F—902 mm (35-1/2 in.)
- G—2235 mm (88 in.)
- H—483 mm (19 in.)
- I—3332 mm (131-3/16 in.)
- J—3404 mm (134 in.)
- K—3429 mm (135 in.)
- L—3404 mm (134 in.)
- Without Extension;
3988 mm (157 in.)
- Short Cross Auger Extension;
4801 mm (189 in.)
- Long Cross Auger Extension
- M—1702 mm (67 in.)
- N—357 mm (14 in.)



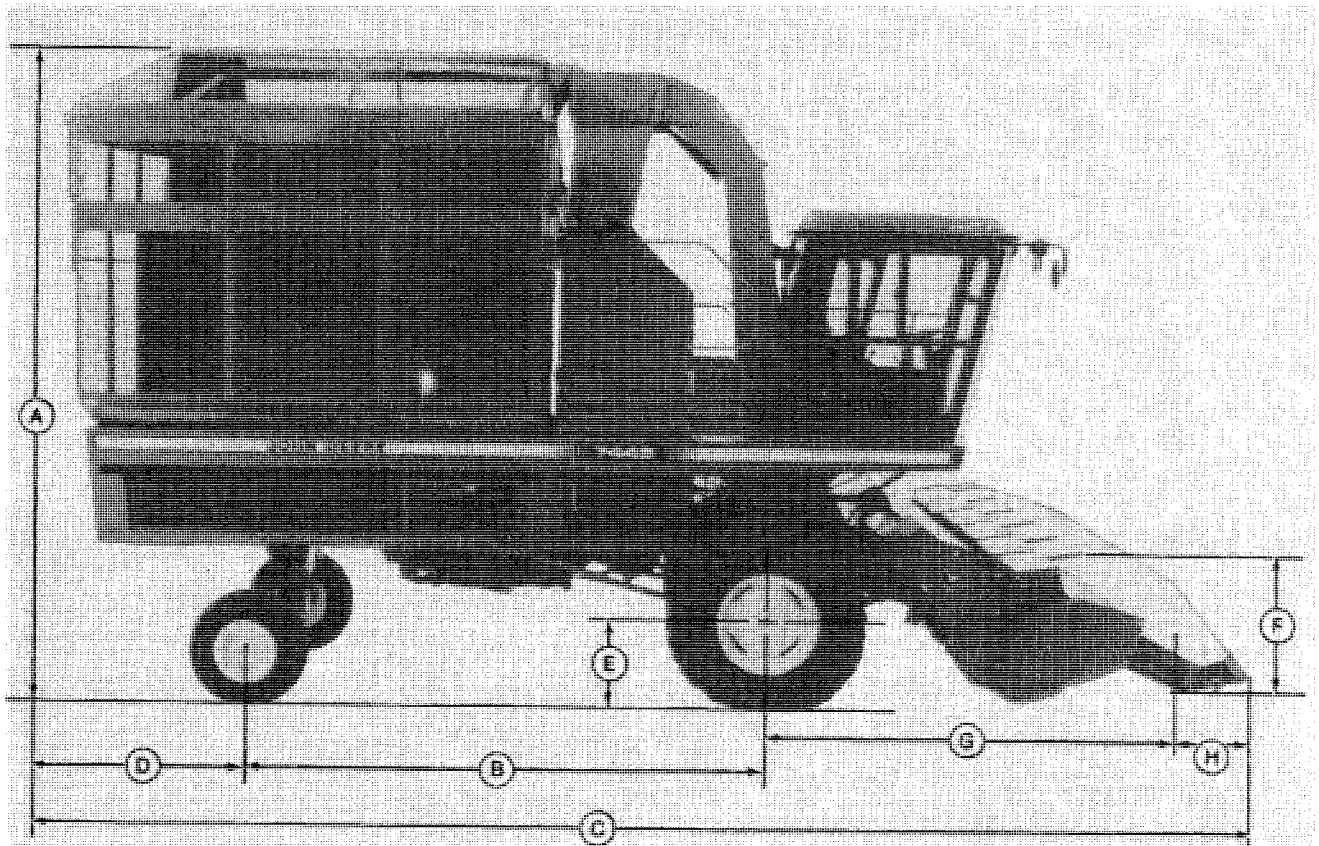
N82256G1 -JUN-14JUN89

N82256G1 -JUN-04OCT88

NXR,1282,1010,D-19-24MAR94

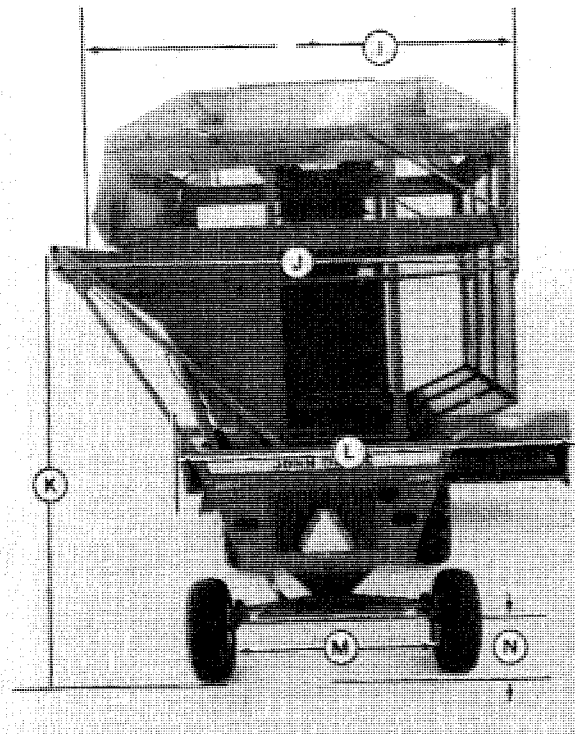
DIMENSIONS - 7445

10
10
8



N85190F2 -UN-29SEP88

- A—4699 mm (185 in.)
- B—3658 mm (144 in.)
- C—7671 mm (302 in.)
- D—1295 mm (51 in.)
- E—648 mm (25-1/2 in.)
- F—902 mm (35-1/2 in.)
- G—2235 mm (88 in.)
- H—483 mm (19 in.)
- I—3332 mm (131-3/16 in.)
- J—3404 mm (134 in.)
- K—3429 mm (135 in.)
- L—3505 mm (138 in.)
- Without Extension;
- 4013 mm (158 in.)
- Short Cross Auger Extension;
- 4826 mm (190 in.)
- Long Cross Auger Extension
- M—1702 mm (67 in.) (P.I.N. -4000)
- 1854 mm (73 in.) (P.I.N. 4001-)
- N—400 mm (15-3/4 in.) (P.I.N. -4000)
- 490 mm (19-5/16 in.) (P.I.N. 4001-)



N85190F2 -UN-29SEP88

NXR,1282,1010,E-19-24MAY94

SERIAL NUMBERS

Use serial numbers in all correspondence with the factory on the following items.

The engine serial number is located on the left-hand side of engine block.



NXN,1005,BW -19-08APR92

10
10
9
NB6296S1
-JUN-23SEP88

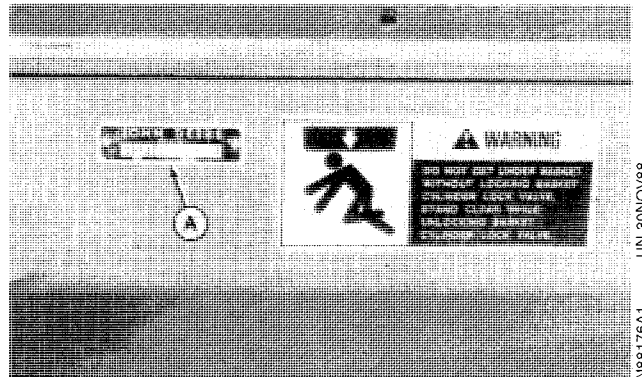
On 7440 and 7445 Strippers (P.I.N. -6000), the machine product identification number (A) is located above the left-hand drive wheel on platform support.



NX1282,1010,D -19-11MAR94

PAR6500F8
-APR-30SEP88

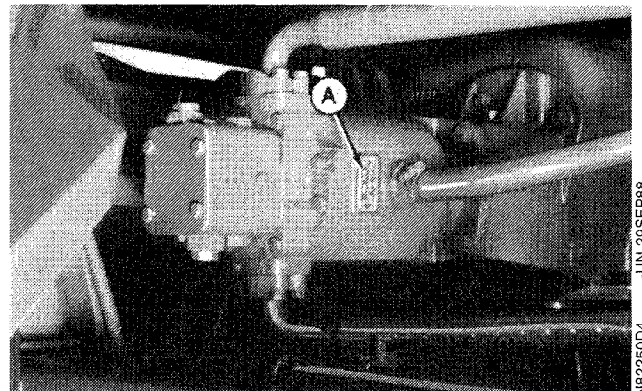
On 7445 Strippers (P.I.N. 6001-), the machine product identification number (A) is located on the left-hand side frame.



NX1282,1010,E -19-11MAR94

N88176A1
-JUN-30NOV88

The EATON hydrostatic motor serial number (A) is located on rear of motor.

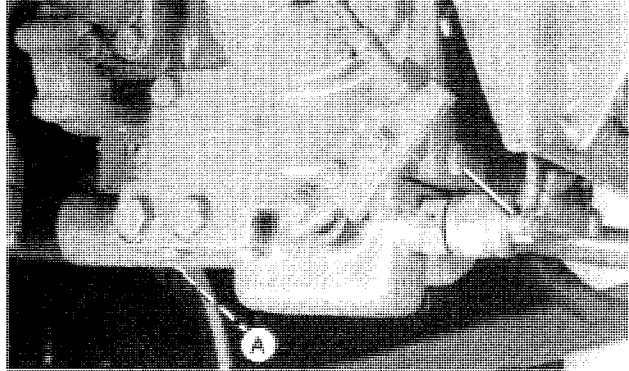


NX1282,1010,F -19-11MAR94

N82250D4
-JUN-23SEP88

General Specifications/Serial Numbers

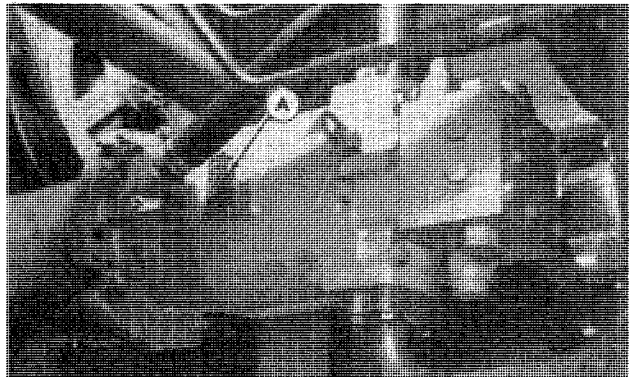
The EATON hydrostatic pump serial number (A) is located on bottom of the pump.



NX1282,1010,G -19-11MAR94

N82250C4
-UN-29SEP88

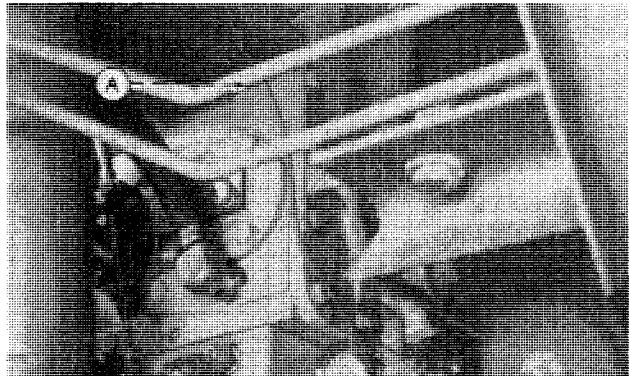
The SUNDSTRAND hydrostatic motor serial number (A) is located on front side of motor.



NX1282,1010,H -19-11MAR94

N86297J1
-UN-22SEP88

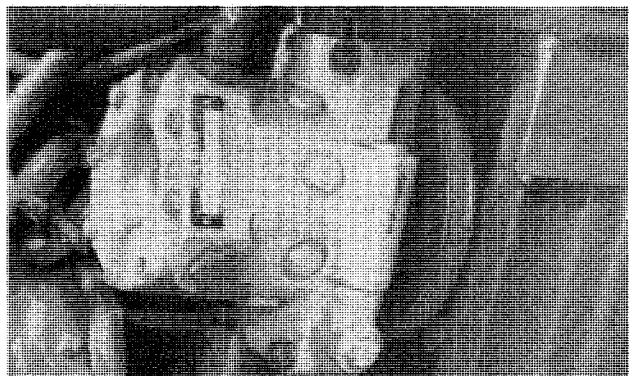
The SUNDSTRAND hydrostatic pump serial number (A) is located on top of pump.



NX1282,1010,I -19-11MAR94

N86297K1
-UN-22SEP88

The hydraulic pump serial number is located on the left-hand side of pump.



NXR,1282,1010,J-19-14MAY92

N86300B1
-UN-27SEP88

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10
10