

JOHN DEERE 7610 AND 7620 KNUCKLEBOOM LOADERS



TECHNICAL MANUAL JOHN DEERE 7610 AND 7620 KNUCKLEBOOM LOADERS

TM1146 (01SEP75) English





LITHO IN THE U.S.A. ENGLISH

7610 AND 7620 KNUCKLEBOOM LOADERS

Technical Manual TM-1146 (Sep-75)

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The specifications and design information contained in this manual were correct at the time it was printed. It is John Deere's policy to continually improve and update our machines. Therefore, the specifications and design information are subject to change without notice. Wherever applicable, specifications and design information are in accordance with SAE and IEMC standards.

SECTION 50-HYDRAULIC SYSTEM

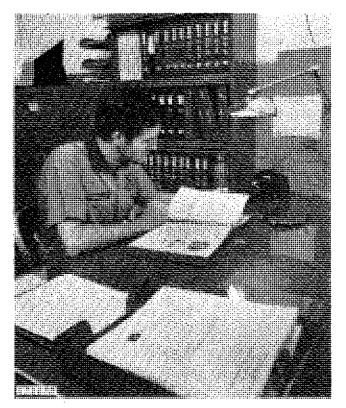
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SI (International System) Units of Measure

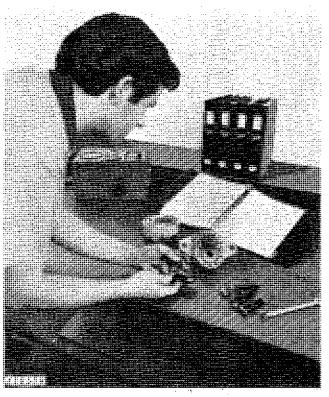
Metric equivalents have been included, where applicable, throughout this technical manual.

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INTRODUCTION



Use FOS Manuals for Reference



Use Technical Manuals for Actual Service

This technical manual is part of a twin concept of service:

- FOS Manuals—for reference
- Technical Manuals—for actual service

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of trouble shooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new men and for reference by experienced men.

Technical Manuals are concise on-the-job service guides containing only the vital information needed for a specific machine.

Some features of this technical manual:

- Table of contents at front of manual
- Exploded views showing parts relationship
- Photos showing service techniques
- Specifications grouped for easy reference

This technical manual was planned and written for you—a journeyman mechanic. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Using the technical manual as a guide will reduce error and costly delay. It will also assure you the best in finished service work.

This safety alert symbol identifies important safety messages in this manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

SAFETY AND YOU

INTRODUCTION

This safety alert symbol identifies important safety messages in this manual and on the knuckleboom loader. When you see this symbol, be alert to the possibility of bodily injury and carefully read the message that follows.

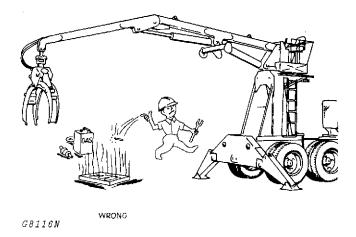


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Be prepared if an accident or fire should occur. Know where the first aid kit and the fire extinguishers are located—know how to use them.

AVOID FIRE HAZARDS



Don't smoke while refueling or handling highly flammable material.

Shut off engine when refueling.

Use care in refueling if the engine is hot.

Don't use open pans of gasoline or diesel fuel for cleaning parts. Good commercial, nonflammable solvents are preferred.

Provide adequate ventilation when charging batteries.

Don't check battery charge by placing metal objects across the posts.

Don't allow sparks or open flame near batteries.

Don't smoke near battery.

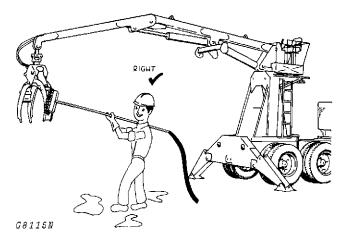
Never check fuel, battery electrolyte, or coolant levels with an open flame.

Never use an open flame to look for leaks anywhere on the equipment.

Never use an open flame as a light anywhere on or around the equipment.

When preparing engine for storage, remember that internal corrosion inhibitor is volatile and therefore dangerous. Seal and tape openings after adding the inhibitor. Keep container tightly closed when not in use.

CLEANING THE LOADER



Always stop the engine before cleaning the loader.

Keep the operator's platform clean. Do not use it as a storage area.

Keep the engine closure screens free of foreign matter. Avoid a possible fire hazard.

Keep all equipment free of dirt and oil. In freezing weather, beware of snow and ice on operator's platform.

SERVICE AREA

Keep the service area clean and dry. Wet or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment.

Make sure the service area is adequately vented.

Periodically check the shop exhaust system for leakage. Engine exhaust gas is dangerous.

Be sure all electrical outlets and tools are properly grounded.

Use adequate light for the job at hand.

FLUIDS UNDER PRESSURE

PERSONAL SAFETY

Escaping fluid under pressure can have sufficient force to penetrate the skin, causing serious bodily injury. Before disconnecting lines, be sure to relieve all pressure. Before applying pressure to the system, be sure all connections are tight and that lines, pipes and hoses are not damaged. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands, to search for suspected leaks.



Always avoid loose clothing-flopping cuffs, dangling neckties and scarves-that can catch in moving parts and put you out of work.

Always wear your safety glasses while on the job.

If injured by escaping fluid, see a doctor at once. Serious infection or reaction can develop if proper medical treatment is not administered immediately.

Don't forget the hydraulic system may be pressurized! To relieve pressure, follow the technical manual.

When checking hydraulic pressure, be sure to use the correct test gauge for the pressure in the particular system.

Keep transmission and brake control units properly adjusted at all times. Before making adjustments, stop engine.

Before removing any housing covers, stop engine. Take all objects from your pockets which could fall into the opened housings. Don't let adjusting wrenches fall into opened housings.

Don't attempt to check chain belt tension while the engine is running.

Don't adjust the fuel system while the machine is in motion.

Before repairing the electrical system, for performing a major overhaul, make sure the batteries are disconnected.

Avoid working on equipment with the engine running. If it is necessary to make checks with the engine running, ALWAYS USE TWO MEN—one, the operator, at the controls, the other checking where the operator can see him. Also, set the brake, and apply any safety locks provided. KEEP HANDS AWAY FROM MOVING PARTS.

Use extreme caution in removing drain plugs, grease fittings, or hydraulic pressure caps.

Section 10 GENERAL

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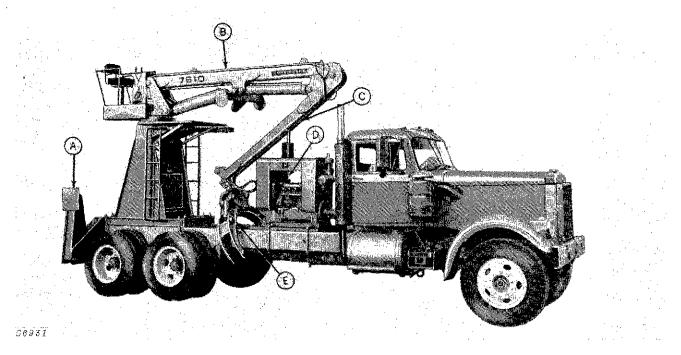
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Group 5 SPECIFICATIONS

7610 KNUCKLEBOOM LOADER



A---Stabilizer B---Main Boom C---Jib Boom D—Auxiliary Engine E—Grapple

Fig. 1-7610 Knuckleboom Loader (Rear Mount Illustrated)

Two hand levers and one foot control with safety lock Mounts behind cab or on rear of truck frame Lifts up to 14,700 lb. (6 668 kg) 21 ft. 6 in. (6.553 mm) reach Loader rotation—380 degrees Grapple rotation—360 degrees

40-in. (1.016 m) interlocking grapple or 1/4-cord general-purpose grapple

PTO-driven or engine-driven

Double access platform with safety decking and rail

Stabilizer with 16 x 16-in. (406 x 406 mm) foot pads

Cushion seat with armrests

7610 SPECIFICATIONS

Operating Information:

Maximum loading reach21 ft. 6-in. (6 553 mm) Swing system Chain Boom swing torque..... 16,000 lb-ft (2212 kg-m) Swing speed......5 rpm Stabilizer spread: Front 11-ft. 6-in. (3.505 m) Rear 15-ft, 4-in. (4.674 m) Stabilizer area (each) 256 sq. in. (1652 cm²) Grapple swing torque 175 lb-ft (24.2 kg-m) Grapple opening, maximum: 40 in. (1.02 m) grapple 40-in. (1 016 mm) 1/4-cord grapple 50-in. (1 270 mm) Transport height...... 13-ft. 3-in. (4 039 mm)

Mounting:

Mounting frame integral with main frame. Brackets supplied for universal mounting; bolts to truck frame.

Hydraulic Cylinders:

Main 6x36-in. (152x914mm), double-acting Jib 6x36-in. (152x914mm), double-acting Boom swing6x23-1/4-in. (152x591mm), singleacting Grapple3-1/2x8-in. (89x203mm), double-acting Stabilizer 6x21-in. (152x533mm), double-acting

Hydraulic System:

Controls	2-lever, stack valve
Relief pressure	1850 psi (127.5 bar)
Pump60	gpm (227 I) at 1800 rpm
Reservoir capacity	52 gal. (196.8 I)
Drive Truck	transmission power take-
	off or auxiliary engine

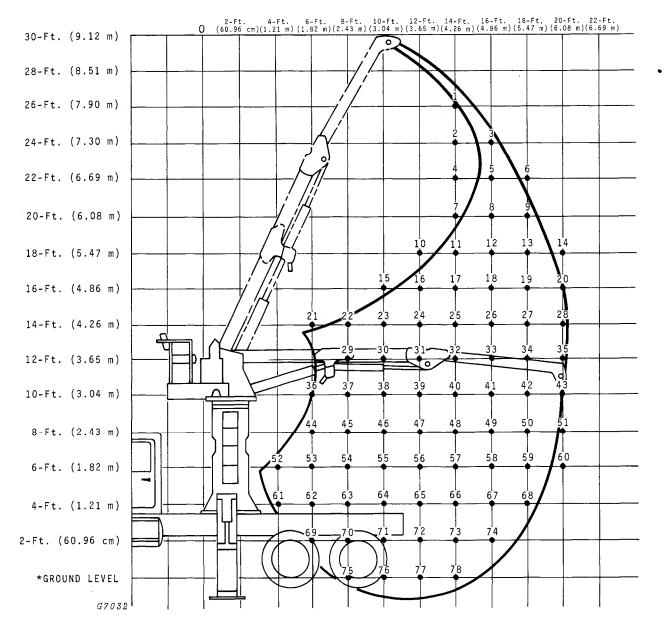
Special Auxiliary Diesel Power Unit: (rear mount only)

John Deere, 4-cylinder, valve-in-head, 4-stroke cycle. Power @ 2500 rpm, intermittent, 70 hp

Shipping Weight (approx.):

Complete with stabilizer, all cylinders, hydraulic pump and all mountings, less grapples: Behind cab 5841 lb (2649 kg)

Bening cap	ю.	(2049	KG)
Rear-mount	lb.	(3034	kg)
Grapples:			
40-in. (1.02 m) interlocking 585	lbs	. (265	kg)
1/4-cord general-purpose 620	lbs	. (281	kg)
Diesel power unit 1350	lbs	. (612	kg)



LIFT CAPACITIES FOR 7610 FRONT AND REAR MOUNT

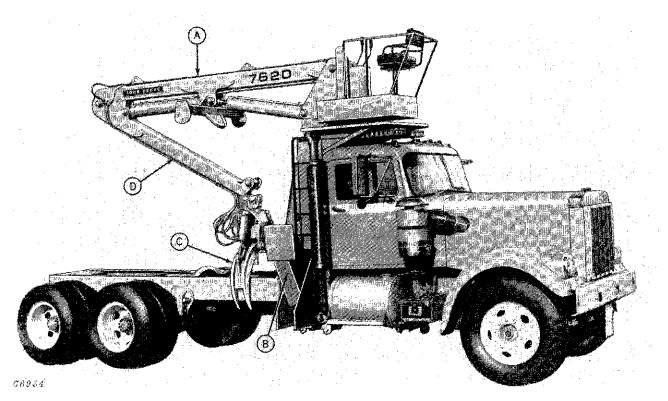
1-6000 lbs. (26.7 kN)	12-5930 lbs. (26.4 kN)	23-9280 lbs. (41.3kN)	345600 lbs. (24.9 kN)	45-12,340 lbs. (54.9 kN)	56-8320 lbs. (37.0 kN)	67-5460 lbs. (24.3 kN)
2-6080 lbs. (27.0 kN)	13-5470 lbs. (24.3 kN)	24-7940 lbs. (35.3 kN)	35-4870 lbs. (21.7 kN)	46-10,310 lbs. (45.9 kN)	57-7030 lbs. (31.3 kN)	68-4330 lbs. (19.3 kN)
35480 lbs. (24.4 kN)	143740 lbs. (16.6 kN)	25-6970 lbs. (31.0 kN)	36-5270 lbs. (23.4 kN)	47-8560 lbs. (38.1 kN)	58—5980 lbs. (26.6 kN)	69-9570 lbs. (42.6 kN)
4-6100 lbs. (27.1 kN)	15-8560 lbs. (38.9 kN)	26-6220 lbs. (27.7 kN)	37—12,860 lbs. (57.2 kN)	487270 lbs. (32.3 kN)	59—4990 lbs. (22.2 kN)	70-9650 lbs. (42.9 kN)
5-5760 lbs. (25.6 kN)	16-7500 lbs. (33.4 kN)	27-5580 lbs. (24.8 kN)	38-10,270 lbs. (45.7 kN)	49-6250 lbs. (27.8 kN)	60-3400 lbs. (15.1 kN)	71-8160 lbs. (36.3 kN)
6-4640 lbs. (20.6 kN)	17-6700 lbs. (29.8 kN)	28-4940 lbs. (22.0 kN)	39-8540 lbs. (38.0 kN)	50-5350 lbs. (23.8 kN)	61-5510 lbs. (24.5 kN)	72-6880 lbs. (30.6 kN)
7-6230 lbs. (27.7 kN)	18-6070 lbs. (27.0 kN)	29-12,310 lbs. (54.8 kN)	40-7300 lbs. (32.5 kN)	51-4330 lbs. (19.3 kN)	62-8350 lbs. (37.1 kN)	73-5730 lbs. (25.5 kN)
8-5610 lbs. (25.8 kN)	19-5530 lbs. (24.6 kN)	30-9890 lbs. (44.0 kN)	41-6350 lbs. (28.2 kN)	523680 lbs. (16.4 kN)	63-11,180 lbs. (49.7 kN)	74-4610 lbs. (20.5 kN)
9-5440 lbs. (24.2 kN)	20-4480 lbs. (19.9 kN)	31-8310 lbs. (37.0 kN)	42-5530 lbs. (24.6 kN)	53-6750 lbs. (30.0 kN)	64-9270 lbs. (41.2 kN)	75-7630 lbs. (33.9 kN)
107080 lbs. (31.5 kN)	21-14,710 lbs. (65.4 kN)	32—7190 lbs. (32.0 kN)	43-4680 lbs. (20.8 kN)	54-11,650 lbs. (51.8 kN)	65-7770 lbs. (34.6 kN)	76-6600 lbs. (29.4 kN)
11-6450 lbs. (28.7 kN)	22	33—6320 lbs. (28.1 kN)	44-5540 lbs. (24.6 kN)	55-9980 lbs. (44.4 kN)	66-6550 lbs. (29.1 kN)	77-5560 lbs. (24.7 kN)
						78—4480 lbs. (19.9 kN)

* Height is measured from centerline of pin connecting grapple to boom as installed on 42 in. (1 067 mm) truck bed height.

Actual lift values as installed on truck with stabilizers emplaced on hard surface and with 100% stability.

Fig. 2-Lift capacities for 7610 Front and Rear Mount

7620 KNUCKLEBOOM LOADER



A---Main Boom B---Stabilizer C---Grapple D---Jib Boom

Fig. 3-7620 Knuckleboom Loader (Front Mount Illustrated)

Two hand levers with safety lock and one foot control

Mounts behind cab or on rear of truck frame

Lifts up to 20,600 lb. (9344 kg)

21-ft. 6-in. (6 553 mm) reach

Loader rotation-380 degrees

Grapple rotation--360 degrees

Choice of 40-in. (1 016 mm) or 44-in. (1 118 mm) interlocking grapple, or 1/4 cord general-purpose grapple

PTO-driven or engine-driven

Double-access platform with safety decking and rail

Stabilizer with 16 x 16-in. (406 x 406 mm) foot pads

Cushion seat with armrests

7620 SPECIFICATIONS

Operating Information

Maximum loading reach ... 21-ft. 6-in. (6 553 mm) Swing system Chain Boom swing torque..... 16,000 lb-ft (2 212 kg-m) Swing speed......5 rpm Stabilizer spread: Stabilizer area (each) 256 sq. in. (1652 cm²) Grapple swing torque 175 lb-ft (24.2 kg-m) Grapple opening maximum; 40 in. (1.02 m) grapple 40-in. (1 016 mm) 44 in. (1.12 m) grapple 44-in. (1 118 mm) 1/4 cord (0.9 m³) grapple 50-in. (1 270 mm) Maximum transport width 8-ft. (2 438 mm)

Mounting

Mounting frame integral with main frame. Brackets supplied for universal mounting. Bolts to truck frame.

Hydraulic Cylinders

 Main
 7x36-in. (178x914 mm), double-acting

 Jib
 6x36-in. (152x914 mm), double-acting

 Boom swing
 6x23-1/4-in. (152x591 mm), singleacting

 Stabilizer
 6x21-in. (152x533 mm), double-acting

 Grapple:
 40-in. (1 016 mm) and 1/4 cord

 (82x203 mm), double-acting

 44-in. (1 118 mm)

 (102x254 mm), double-acting

Hydraulic System

Special Auxiliary Diesel Power Unit (rear mount only)

John Deere, 4-cylinder, valve-in-head, 4-stroke cycle.

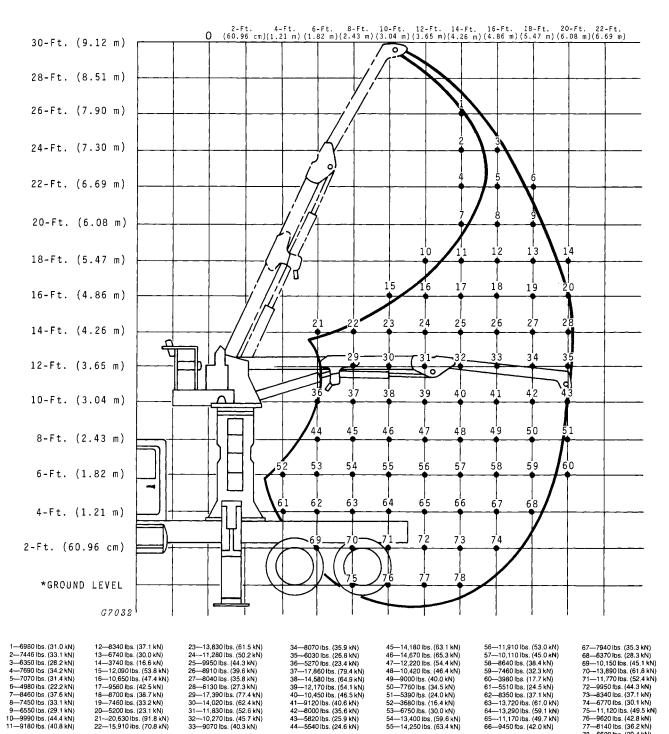
Power @ 2500, intermittent, 70 hp (52 kW*) 74.4 DIN-PS

Shipping weight (approx.)

Complete with stabilizers, all cylinders, hydraulic pump and all mountings, less grapples:

Behind cab , , 6221 lb. (2822 kg)
Rear mount
Grapples:
40 in. (1.02 m) interlocking 585 lb. (265 kg)
44 in. (1.12 m) interlocking 695 lb. (315 kg)
1/4 cord general purpose 620 lb. (281 kg)
Diesel power unit 1350 lb. (612 kg)

78-6620 lbs. (29.4 kN)



LIFT CAPACITIES FOR 7620 FRONT AND REAR MOUNT

* Height is measured from centerline of pin connecting grapple to boom as installed on 42 in. (1 067 mm) truck bed height.

Actual lift values as installed on truck with stabilizers emplaced on hard surface and with 100% stability.

Fig. 4-Lift Capacities for 7620 Front and Rear Mount

Group 10 LUBRICATION

LUBRICANTS

(-23°C)

Effective use of lubricating oils and greases is perhaps the most important step towards low upkeep cost, long engine life, and satisfactory service. Use only lubricants specified in this section; apply them at intervals and according to the instructions in the lubrication and periodic service section.

ENGINE LUBRICATING OILS



We recommend John Deere Torq-Gard Supreme engine oil for use in the engine crankcase. This oil is compounded specifically for use in John Deere engines and provides superior lubrication under all conditions. NEVER PUT ADDITIVES IN THE CRANKCASE. Torq-Gard Supreme oil is formulated to provide all the protection your engine needs. Additives could reduce this protection rather than help it.

If oil other than Torq-Gard Supreme is used, it must conform to one of the following specifications for all John Deere engines:

SINGLE VISCOSITY OILS

API Service CD/SD MIL-L-2104C Series 3

MULTI-VISCOSITY OILS

API Service CC/SD MIL-L-46152

Depending on the expected prevailing temperature for the fill period, use oil viscosity as shown in the following chart.

Air Temperature	John Deere Torq-Gard Oil	Oth Single Vis- cosity Oil	
Above 32°F (0°C)	SAE 30	SAE 30	Not recom- mended
- 10°F to 32°F (-23℃ to 0°C)*	SAE 10W-20 C	SAE 10W	SAE 10W-30
Below 10°F	SAE 5W-20	SAE 5W	SAE 5W-20

*SAE 5W-20 oil may also be used to insure optimum lubrication at starting, particularly when engine is subjected to $-10^{\circ}F(-23^{\circ}C)$ or lower temperatures for several hours.

Some increase in oil consumption may be expected when SAE 5W-20 or SAE 5W oils are used. Check oil level more frequently.

STORING LUBRICANTS

Your engine can operate at top efficiency only if clean lubricants are used. Use clean containers to handle all lubricants. Store them in an area protected from dust, moisture, and other contamination.

Do not handicap your engine by using inferior or incorrect oil and grease. Use only quality lubricants at the specified intervals.

HYDRAULIC OILS

Use only John Deere Hy-Gard oil or its equivalent in the hydraulic system reservoir.

GREASES

Use John Deere Multi-Purpose Lubricant or an equivalent SAE multipurpose-type grease for all grease fittings. Application of grease as instructed in the lubrication section will provide proper lubrication and will keep loader in top operating condition.

LUBRICATION

The instructions on the following pages will help you perform recommended service at proper intervals. Performing the services as instructed will result in a long, reliable service life.

The intervals at which the various working parts of your knuckleboom should be checked, lubricated, serviced, or adjusted are based on hours of operation.

NOTE: For engine lubrication refer to the engine operator's manual.

After the first 50 hours of loader operation change the return line filter in the loader reservoir.

KEEP LUBRICANTS CLEAN

Use only high-grade lubricants which have been stored in clean containers. Wipe away all grease and dirt before removing filler caps or plugs.

SYMBOLS



Lubricate with John Deere Multi-Purpose Lubricant or an equivalent SAE multipurpose-type grease at hourly intervals indicated on the symbols.



Lubricate Every 500 Hours of Operation with John Deere Hy-Gard Oil or its equivalent.

Note that lubrication intervals on the symbols are identical to those appearing in the operator's manual. Regardless of recommended intervals, lubricate the loader before delivery at every point shown in the charts. When you deliver the loader, the time interval information will remind you to tell your customer of the importance of lubrication intervals recommended in his operator's manual.

LUBRICATION AND SERVICE INTERVALS

The lubrication and service intervals for this knuckleboom are based on operation under average conditions. When the knuckleboom is operated under unusual conditions, such as excessive heat, cold, dust, frequent starts and stops, or with poor quality fuels or lubricants, the knuckleboom should be serviced at MORE FREQUENT INTERVALS.

The chart which follows is a condensed list of the knuckleboom components to be serviced at each interval and the service to be performed. Detailed instructions for performing each service are given on the pages which follow the chart. Each item in the chart is numbered, with the corresponding detailed procedure bearing the same number.

Perform the indicated services at the time intervals specified in the chart.



G6953			.		
INTERVAL HOURS	ITEM. NO.	COMPONENT	SERVICE POINTS	DESCRIPTION OF SERVICE	QUALITY OF LUBRICANT
	1	Knuckle Bushing	1	Lubricate Grease Fitting	6 Shots*
	2	Jib Cylinder Bushings	2	Lubricate Grease Fittings	2 Shots*
	3	Main Cylinder Rod Bushing	1	Lubricate Grease Fitting	2 Shots*
	4	Main Cylinder Tee Joint	1	Lubricate Grease Fitting	6 Shots*
	5	Control Linkage	2	Lubricate Grease Fittings	3 Shots*
	6	Main Boom Head Bushing	2	Lubricate Grease Fittings	10 Shots*
	7	Upper Spindle Bearing	1	Lubricate Grease Fitting	4 Shots*
	8	Lower Spindle Bearing	1	Lubricate Grease Fitting	4 Shots*
10	9	Hydraulic Reservoir	1	Check Level	4" to 7" (101.6 mm to 177.8 mm) from top**
OR	10	Stabilizer Cylinder Bushings arm Hinge	6	Lubricate Grease Fittings Lubricate Grease Fittings	2 Shots*
DAILY	11	Stabilizer Cylinder Bushings ann Hinge Swing Cylinder Chain Sprockets	2	Lubricate Grease Fittings	2 Shots*
DALET	12	Grapple Cylinder Bushings & Arm Hinge	5	Lubricate Grease Fittings	2 Shots*
	13	Grapple Head Bearings	1	Lubricate Grease Fitting	4 Shots*
	14	Bucket Cross	2	Lubricate Grease Fittings	2 Shots*
100	15	Return Line Filter	1	Replace Element	
	16	Control Linkage	Multi	Oil Lightly	As Needed***
500 OR TWICE	17	Hydraulic Reservoir	1	Drain, Clean & Refill	52 Gal. (196.84 l)**
YEARLY	18	Suction Screen	2	Clean	****

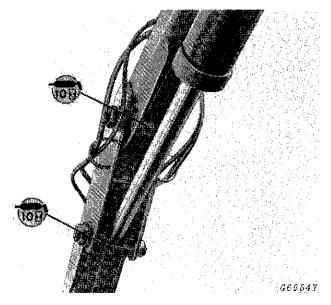
*Lubricate with John Deere Multi-Purpose Lubricant or its equivalent

**Lubricate with John Deere Hy-Gard Oil or its equivalent

Lubricate with John Deere Torq-Gard Supreme Engine Oil or its equivalent *Clean with diesel fuel or kerosene

Fig. 1-Periodic Service Chart

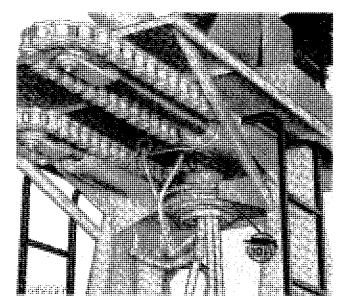
EVERY 10 HOURS OR DAILY



4. Main Cylinder Tee Joint

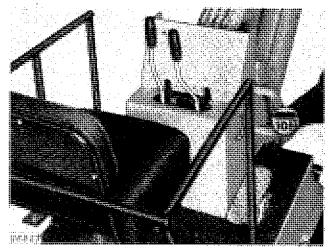
1. Knuckle Bushing

NOTE: Grease every 5 hours under adverse conditions.

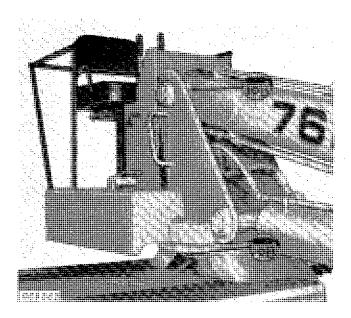


2. Jib Cylinder Bushings

3. Main Cylinder Rod Bushing



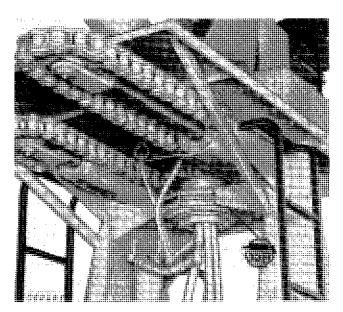
5. Foot Control Lever



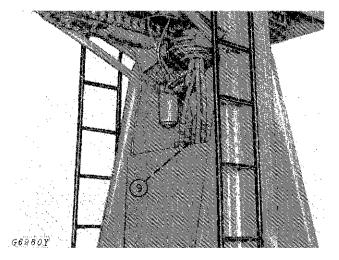
6. Main Boom Head Bushing

NOTE: Grease every 5 hours under adverse conditions.

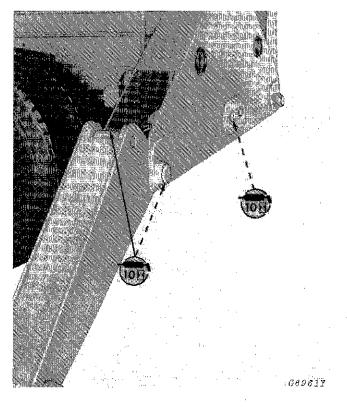
7. Upper Spindle Bearing



8. Lower Spindle Bearing



9. Check hydraulic oil level in reservoir. Turn the engine off and check hydraulic oil level with bayonet gauge. Do not add oil until the level is down to the bottom mark on the bayonet gauge.



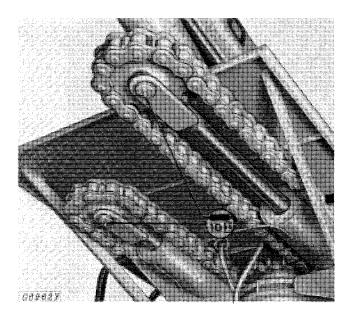
10. Stabilizer Cylinder Bushings and Arm Hinge

Thank you very much for your reading. Please Click Here. Then Get COMPLETE MANUAL. NO WAITING



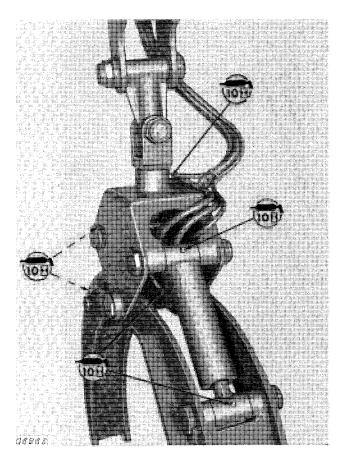
NOTE:

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11. Swing cylinder chain sprockets

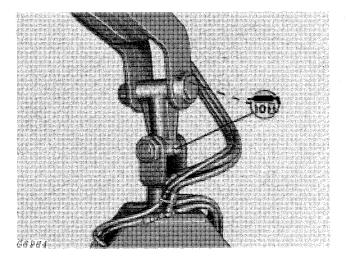
NOTE: Grease every 5 hours under adverse conditions.



12. Grapple cylinder bushings and arm hinge

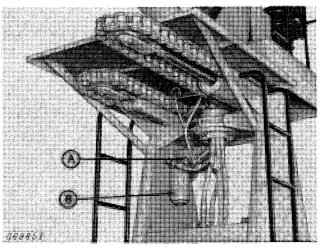
13. Grapple head bearings

NOTE: Grease every 5 hours under adverse conditions.



14. Bucket cross

EVERY 100 HOURS

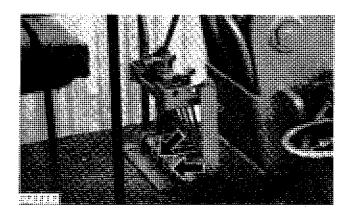


A—Vacuum Gauge

B-Hydraulic Oil Filter

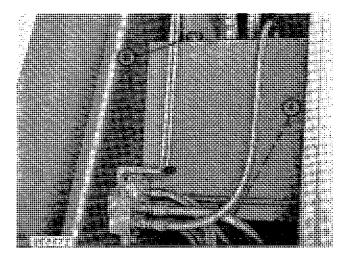
15. Replace the return line filter element (hydraulic oil filter element).

NOTE: Change filters after first 50 hours and 50 hours after each major hydraulic system repair.



EVERY 500-HOURS OR TWICE YEARLY

16. Grease control linkage.



- A-Oil Reservoir Plug
- B—Hydraulic Oil Suction Screen

17. Drain and refill hydraulic oil reservoir. Remove plug under the hydraulic oil reservoir. After all oil has drained install plug. Fill the hydraulic oil reservoir with 52 gallons (196.84 I) of hydraulic oil (see page 10-1).

NOTE: Change hydraulic oil filter when changing hydraulic oil.

18. Clean suction screen in hydraulic oil reservoir with kerosene or diesel fuel.