# 5210, 5310 5410 and 5510 Tractors

For complete service information also see:

**Component Technical Manuals** 

3029 2.9 L Engine	CTM125
4045 4.5 L Engine	CTM104
Alternators and Starting Motors	. CTM77

John Deere Augusta TM1716 (18JUN99)

## FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and diagnostics. Repair sections tell how to repair the components. Diagnostic sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, other materials needed to do the job and service parts kits.

Section 10, Group 10—General Specifications, consists of all applicable specifications, near tolerances and specific torque values for various components on each individual machine.

Binders, binder labels, and tab sets can be ordered by John Deere dealers direct from the John Deere Distribution Service Center. This manual is part of a total product support program.

FOS MANUALS—REFERENCE

TECHNICAL MANUALS-MACHINE SERVICE

COMPONENT TECHNICAL MANUALS—COMPONENT SERVICE

Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.

Technical Manuals are concise guides for specific machines. Technical manuals are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Component Technical Manuals are concise service guides for specific components. Component technical manuals are written as stand-alone manuals covering multiple machine applications.

LV,1716TMIFC,A -19-02MAR98

# Contents

#### SECTION 10—GENERAL INFORMATION

Group 05—Safety Group 10—General Specifications Group 20—Fuel and Lubricants Group 25—Serial Number Locations Group 30—Features and Accessories

#### SECTION 20—ENGINE REPAIR

Group 05—Engine Group 10—Cooling System

#### SECTION 30—FUEL AND AIR REPAIR

Group 05—Fuel System Group 10—Air Intake System Group 15—Speed Control Linkage

#### SECTION 40—ELECTRICAL REPAIR

Group 05—Battery, Starter and Alternator Group 10—Electrical System Components Group 15—Wiring Harness

#### SECTION 50—POWER TRAIN REPAIR

- Group 05—Clutch Housing
- Group 10—Clutch Assembly—CollarShift/SyncShuttle™ Transmissions
- Group 11—Clutch Assembly—PowrReverser™ Transmission
- Group 12—PowrReverser™
- Group 15—CollarShift/SyncShuttle™ Transmission
- Group 16—PowrReverser<sup>™</sup> Transmission
- Group 20-Rear PTO Drive Shaft
- Group 25—Differential
- Group 30—Final Drives
- Group 35-Mechanical Front Wheel Drive
- Group 40—Creeper Assembly

#### SECTION 60—STEERING AND BRAKE REPAIR

Group 05—Steering Repair Group 10—Brake Repair

#### SECTION 70—HYDRAULIC REPAIR

Group 05—Hydraulic Pump and Filter Group 06—Hydraulic Oil Cooler

#### Group 10—Rockshaft

Group 15—Dual Selective Control Valve Group 16—Single (Third) Selective Control Valve Group 20—Hydraulic Mid Mount Coupler Group 25—Hydraulic Power Beyond

#### SECTION 80—MISCELLANEOUS REPAIR

Group 05—Front Axle—2WD Group 10—Wheels Group 15—3-Point Hitch

#### SECTION 90—OPERATOR STATION REPAIR

Group 05—Seat and Support Group 06—Control Console and Panel—Tractors Without Cab Group 10—ROLL-GARD<sup>®</sup> Group 15—Cab Components

- Group 15—Cab Components
- Group 20—Air Conditioning System
- Group 25—Heating System

#### SECTION 210—TEST AND ADJUSTMENT SPECIFICATIONS/OPERATIONAL CHECKOUT PROCEDURES

Group 05—Test and Adjustment Specifications Group 10—Operational Checkout Procedures

#### SECTION 220—ENGINE OPERATION, TESTS AND ADJUSTMENTS

Group 05—Component Location Group 10—Theory of Operation Group 15—Diagnosis, Tests and Adjustments

#### SECTION 230—FUEL/AIR OPERATION, TESTS AND ADJUSTMENTS

Group 05—Component Location Group 10—Theory of Operation Group 15—Diagnosis, Tests and Adjustments

#### SECTION 240—ELECTRICAL SYSTEM OPERATION, TESTS AND ADJUSTMENTS

Group 05—Component Location Group 10—Theory of Operation

Group 15—Diagnosis, Tests and Adjustments

Continued on next page

All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

TM1716-19-18JUN99

COPYRIGHT© 1998 DEERE & COMPANY Moline, Illinois All rights reserved A John Deere ILLUSTRUCTION® Manual 70

10

20

30

40

50

60

90

210

	Group 20—Wiring Schematics
10	SECTION 250—POWER TRAIN OPERATION, TESTS AND ADJUSTMENTS
	Group 05—Component Location—Collar Shift/SyncShuttle™ Transmission
20	Group 06—Component Location—PowrReverser™ Transmission
	Group 10—Theory of Operation—Collar Shift/SyncShuttle™ Transmission
	Group 11—Theory of Operation—PowrReverser™ Transmission
30	Group 15—Diagnosis, Tests and Adjustments—CS/SS Transmission
	Group 16—Diagnosis, Tests and Adjustments—PowrReverser™
40	SECTION 260—STEERING AND BRAKE
10	OPERATION, TESTS AND ADJUSTMENTS
	Group 05—Component Location
	Group 10—Theory of Operation
	Group 15—Diagnosis, Tests and Adjustments
50	SECTION 270—HYDRAULIC SYSTEM
	OPERATION, TESTS AND ADJUSTMENTS
	Group 05—Component Location
	Group 10—Theory of Operation
60	Group 15—Diagnosis
	Group 16—Hydraulic Tests—Without SCV
	Group 17—Hydraulic Tests—With SCV
	Group 18—Hydraulic Tests—All
	Group 19—Adjustments
70	Group 20—Hydraulic Schematics
	SECTION 290—OPERATOR STATION
	Group 05—Component Location
	Group 10—Theory of Operation
80	Group 15—Diagnosis, Tests and Adjustments
	SECTION 299—DEALER FABRICATED TOOLS
	Group 00—Dealer Fabricated Tools
90	Index

210



220

230

290

INDX

Contents

240

250

260

270

290

299

INDX

## Section 10 GENERAL INFORMATION

#### Contents

#### Page

	Page	
Group 05—Safety	10-05-1	
Group 10—General Specifications		
Machine Specifications 5210 and 5310	10-10-1	
Machine Specifications 5410 and 5510		
Repair Specifications		
Service Recommendations		
For O-Ring Boss Fittings	10-10-19	
For Flat Face O-Ring Seal Fittings		
Metric Cap Screw Torque Values—Grade		
7	10-10-21	
Metric Series Torque Chart		
Inch Series Torque Chart		
Abbreviations		
Group 20—Fuel and Lubricants		
Diesel Fuel Specifications	10-20-1	
Fuel Storage	10-20-1	
Do Not Use Galvanized Containers	10-20-2	
Fill Fuel Tank	10-20-2	
	10-20-2	
Liquid Coolant Conditioner	10-20-4	
MFWD Gear Oil	10-20-4	
Grease	10-20-6	
	10 20 0	
Group 25—Serial Number Locations		
Product Identification Number Location	10-25-1	
Serial Number Location	10 20 1	
	10-25-1	
Fuel Injection Pump	10-25-1	
Alternator	10-25-2	
Power Steering Valve	10-25-2	
	10-25-2	
Starter	10-25-2	
Front Axle (2WD)	10-25-3	
Mechanical Front Wheel Drive (MFWD) .		
Air Conditioning Compressor		
	10-20-0	
Group 30—Features and Accessories		
Features and Accessories	10-30-1	
Standard Features—5210 and 5310	10-30-1	
Standard Features—5210 and 5510		
Standard Features—5410 and 5510		
Standard i Catalos SZTO tinough SSTO	10 00-4	
M1716 (18JUN99)	•	1

Factory Installed Optional Equipment	
(5210—5510)	10-30-5
Field Installed Optional Kits and	
Accessories—5210 through 5510	10-30-6

Contents

-19-30SEP88

**FS187** 

-19-03MAR93

DX,SIGNAL

## **RECOGNIZE SAFETY INFORMATION**

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.

## UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

## FOLLOW SAFETY INSTRUCTIONS

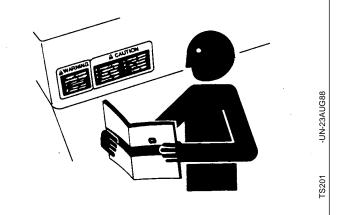
Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.





**A WARNING** 

**A**CAUTION

## HANDLE FLUIDS SAFELY—AVOID FIRES

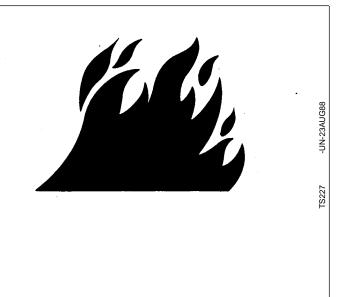
10 05 2

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



DX,FLAME -19-04JUN90

DX,SPARKS

-UN-23AUG88

**TS204** 

-19-03MAR93

## PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

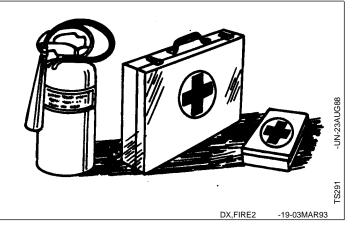
Do not charge a frozen battery; it may explode. Warm battery to  $16^{\circ}C$  ( $60^{\circ}F$ ).

## PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



## PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

- 1. Filling batteries in a well-ventilated area.
- 2. Wearing eye protection and rubber gloves.
- 3. Avoiding breathing fumes when electrolyte is added.
- 4. Avoiding spilling or dripping electrolyte.
- 5. Use proper jump start procedure.

If you spill acid on yourself:

- 1. Flush your skin with water.
- 2. Apply baking soda or lime to help neutralize the acid.
- 3. Flush your eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

- 1. Do not induce vomiting.
- 2. Drink large amounts of water or milk, but do not exceed 2 L (2 quarts).
- 3. Get medical attention immediately.

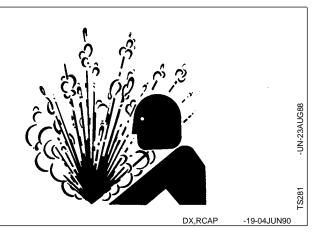


DX,POISON -19-21APR93

## SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.



Safety

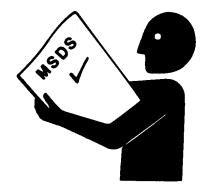
## HANDLE CHEMICAL PRODUCTS SAFELY

Direct exposure to hazardous chemicals can cause serious injury. Potentially hazardous chemicals used with John Deere equipment include such items as lubricants, coolants, paints, and adhesives.

A Material Safety Data Sheet (MSDS) provides specific details on chemical products: physical and health hazards, safety procedures, and emergency response techniques.

Check the MSDS before you start any job using a hazardous chemical. That way you will know exactly what the risks are and how to do the job safely. Then follow procedures and recommended equipment.

(See your John Deere dealer for MSDS's on chemical products used with John Deere equipment.)



DX,MSDS,NA -19-03MAR93

-UN-26NOV90

**TS1132** 

## **AVOID HIGH-PRESSURE FLUIDS**

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



DX,FLUID -19-03MAR93

## PARK MACHINE SAFELY

- Before working on the machine:
- Lower all equipment to the ground.
- Shift transmission to PARK.
- Engage park brake if equipped.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.

## SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

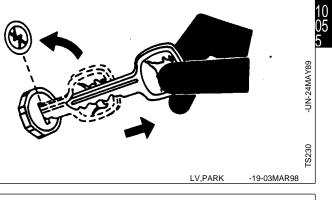
## WEAR PROTECTIVE CLOTHING

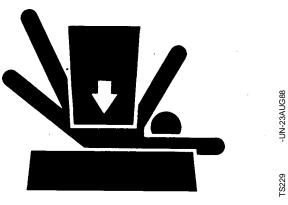
Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

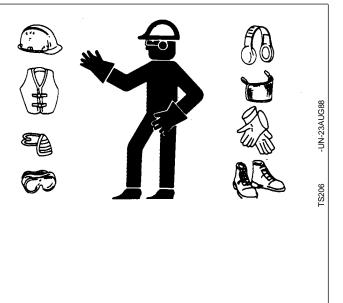
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.





DX,LOWER -19-04JUN90



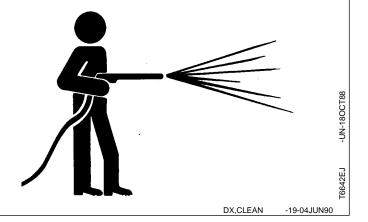
DX,WEAR

-19-10SEP90

### WORK IN CLEAN AREA

10 05

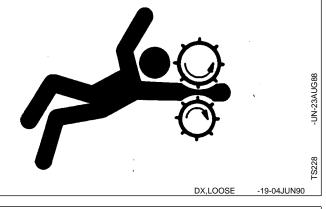
- Before starting a job:
- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



## SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

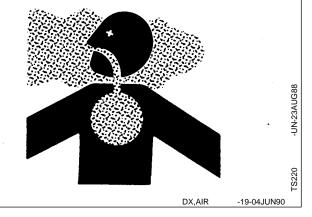
Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



## WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



## ILLUMINATE WORK AREA SAFELY

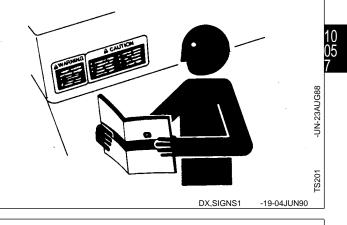
Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



Safety

## REPLACE SAFETY SIGNS

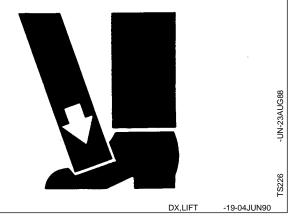
Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



### USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

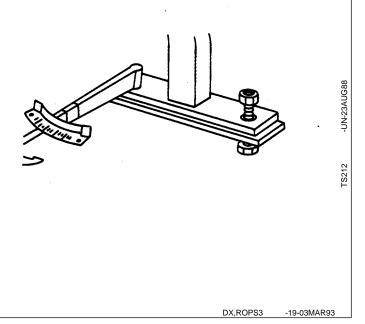
Follow recommended procedure for removal and installation of components in the manual.



### **KEEP ROPS INSTALLED PROPERLY**

Make certain all parts are reinstalled correctly if the roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting bolts to proper torque.

The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting. A damaged ROPS should be replaced, not reused.



#### SERVICE TIRES SAFELY

Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



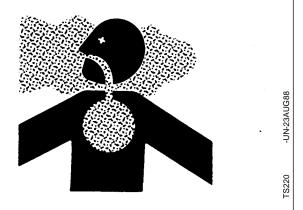
## AVOID HARMFUL ASBESTOS DUST

Avoid breathing dust that may be generated when handling components containing asbestos fibers. Inhaled asbestos fibers may cause lung cancer.

Components in products that may contain asbestos fibers are brake pads, brake band and lining assemblies, clutch plates, and some gaskets. The asbestos used in these components is usually found in a resin or sealed in some way. Normal handling is not hazardous as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding material containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If not available, apply a mist of oil or water on the material containing asbestos.

Keep bystanders away from the area.



TM1716 (18JUN99)

DX,DUST -19-15MAR91

# AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.

# REMOVE PAINT BEFORE WELDING OR HEATING

Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

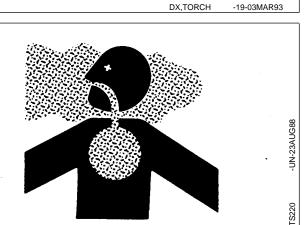
Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

• If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.

• If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.





DX,PAINT -19-03MAR93

10 05

UN-15MAY90

**S953** 

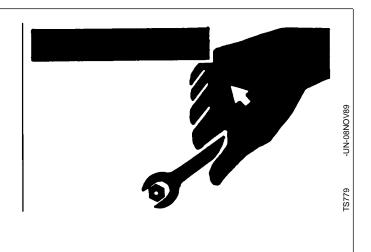
### USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



DX,REPAIR -19-04JUN90

-UN-26NOV90

TS1133

## **DISPOSE OF WASTE PROPERLY**

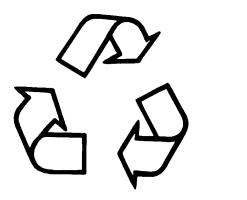
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



DX,DRAIN -19-03MAR93

TM1716 (18JUN99)

## LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



Safety



#### **MACHINE SPECIFICATIONS 5210 AND 5310**

	5210	5310
ENGINE		
Make	John Deere	John Deere
Туре	Diesel	Diesel
Model	CD3029DLV50	CD3029TLV50
Aspiration	Natural	Turbocharged
Horsepower	39 kW (53 hp)	47 kW (63 hp)
Rated Engine Speed	2400 rpm	2400 rpm
Operating Range	1600—2400 rpm	1600—2400 rpm
Number of Cylinders	3	3
Displacement	2.9 L	2.9 L
	(179 cu in.)	(179 cu in.)
Bore and Stroke	106 x 110 mm	106 x 110 mm
	(4.19 x 4.33 in.)	(4.19 x 4.33 in.)
Compression Ratio	17.8:1	17.8:1
Fast Idle	2600 rpm	2600 rpm
Slow Idle	800 rpm	800 rpm
Start Aid	Air Heater	Air Heater
Firing Order	1-2-3	1-2-3
Timing	18° BTDC	18° BTDC
Lubrication	Pressurized	Pressurized
Cooling	Liquid Cooled	Liquid Cooled
Air Cleaner	Dry Type w/Safety Element	Dry Type w/Safety Element
Engine Shutoff	Key Switch	Key Switch
FUEL SYSTEM		
Туре	Direct Injection	Direct Injection
Injection Pump Type	Rotary w/Electric	Rotary w/Electric
	Shutoff	Shutoff
ELECTRICAL SYSTEM		
	12 Volt	12 Volt
Battery Size	700 Cold Cranking Amps	700 Cold Cranking Amps
	at -18°C	at -18°C
Alternator	40 Amp Without Cab	40 Amp Without Cab
	60 Amp With Cab	60 Amp With Cab

LV,17161010,A1 -19-02MAR98

#### 10 10

Transmission Type Standard Optional Number of Speeds Optional Number of Speeds

DRIVE TRAIN

Final Drive Clutch PowrReverser™

STEERING/BRAKES Steering Brakes

HYDRAULIC SYSTEM Type Working Pressure

Pump Type Capacity

Hitch Lift Capacity at 610 mm (24 in.) Behind Hitch Balls Lift Control Type

REAR PTO Type Horsepower (Standard Mode) Speed 540 (Standard Mode) @ 2400 rpm Engine Speed 540E (Economy Mode)\* @ 1700 rpm Engine Speed

CAPACITIES Fuel Tank (Open Station) Fuel Tank (Cab Tractors) Cooling System Engine Crankcase w/Filter Hydraulic System MFWD Wheel Hubs Differential Housing

#### 5210

CollarShift SyncShuttle<sup>™</sup> 9 Forward, 3 Reverse PowrReverser<sup>™</sup> 12 Forward, 12 Reverse

Planetary Dual, Dry Multi-Disk, Wet

Hydrostatic Power Wet Disk Self-Equalizing

Open Center 18995—19685 kPa (190—197 bar) (2755—2855 psi)

Tandem Gear 68.8 L/min (18.2 gpm)

1530 kg (3374 lb) Position and Depth

Fully Independent

#### 34 kW (45 hp)

540 rpm

#### 540 rpm

68 L (18 U.S. gal) 83 L (22 U.S. gal) 9.5 L (10 U.S. qt) 8.5 L (9 U.S. qt) 38 L (10 U.S. gal) 0.6 L (0.63 U.S. qt) 5 L (5.3 U.S. qt)

#### 5310

CollarShift SyncShuttle™ 9 Forward, 3 Reverse PowrReverser™ 12 Forward, 12 Reverse

Planetary Dual, Dry Multi-Disk, Wet

Hydrostatic Power Wet Disk Self-Equalizing

Open Center 18995—19685 kPa (190—197 bar) (2755—2855 psi)

Tandem Gear 68.8 L/min (18.2 gpm)

1530 kg (3374 lb) Position and Depth

Fully Independent

41 kW (55 hp)

540 rpm

540 rpm

68 L (18 U.S. gal) 83 L (22 U.S. gal) 9.5 L (10 U.S. qt)

8.5 L (9 U.S. qt) 38 L (10 U.S. gal)

0.6 L (0.63 U.S. qt) 5 L (5.3 U.S. qt)

\*Available only on SyncShuttle™ Transmission.

	5210	5310
TIRES		
(Standard Equipment)		
2WD		
Front	6.50—16 6PR F2	7.50—16 6PR F2
Rear	13.6—28 4PR R1	14.9—28 4PR R1
MFWD		
Front	8.3—24 4PR R1	9.5—24 4PR R1
Rear	13.6—28 4PR R1	14.9—28 6PR R1
OVERALL DIMENSIONS		
(Standard Equipment)		
Ground Clearance		
Drawbar	364 mm (14.3 in.)	364 mm (14.3 in.)
Front Axle		
2WD	478 mm (19 in.)	478 mm (19 in.)
MFWD	430 mm (17 in.)	430 mm (17 in.)
Overall Length without	0450 (404 )	0450 (404 )
Hitch and Drawbar	3150 mm (124 in.)	3150 mm (124 in.)
Overall Width (Maximum)	2402 mm (94.6 in.)	2402 mm (94.6 in.)
Height		
To Top of Steering		
Wheel	1600 mm (63 in.)	1625 mm (64 in.)
	× ,	· · · · · · · · · · · · · · · · · · ·
To Top of ROPS*		
Extended	2254 mm (88.7 in.)	2254 mm (88.7 in.)
Folded	1948 mm (76.7 in.)	1973 mm (77.7 in.)
To Top of Cab from		
Center Line of Rear	4044 mm (70 C in )	4044 mm (70 C in )
Axle	1844 mm (72.6 in.)	1844 mm (72.6 in.)
Approximate Weight**		
2WD***	1982 kg (4370 lb)	2064 kg (4550 lb)
MFWD***	2145 kg (4730 lb)	2250 kg (4960 lb)
	<b>U V V</b>	

\*Add 4 inches to top of ROPS if equipped with a canopy.

\*\*Weights will vary slightly with optional tires.

\*\*\*Add 1000 lbs. to weight of tractor if equipped with cab.

(Specifications and design subject to change without notice.)

LV,17161010,A3 -19-02MAR98

		5210	5310
10 10	Travel Speeds for CollarShift or		
4	SyncShuttle™ Units		
	at Full Engine RPM with		
	Rear Tire Types*	14.9—28 R1	14.9—28 R1
	Forward Gears		
	C-1 Gear**	0.3 km/h (0.2 mph)	0.3 km/h (0.2 mph)
	C-2 Gear**	0.5 km/h (0.3 mph)	0.5 km/h (0.3 mph)
	C-3 Gear**	0.7 km/h (0.4 mph)	0.7 km/h (0.4 mph)
	A-1st Gear	2.0 km/h (1.2 mph)	2.0 km/h (1.2 mph)
	A-2nd Gear	2.1 km/h (1.3 mph)	2.1 km/h (1.3 mph)
	A-3rd Gear	4.0 km/h (2.5 mph)	4.0 km/h (2.5 mph)
	B-1st Gear	4.7 km/h (2.9 mph)	4.7 km/h (2.9 mph)
	B-2nd Gear	6.7 km/h (4.2 mph)	6.7 km/h (4.2 mph)
	B-3rd Gear	9.2 km/h (5.7 mph)	9.2 km/h (5.7 mph)
	C-1st Gear	12.8 km/h (7.9 mph)	12.8 km/h (7.9 mph)
	C-2nd Gear	18.4 km/h (11.5 mph)	18.4 km/h (11.5 mph)
	C-3rd Gear	25.1 km/h (15.6 mph)	25.1 km/h (15.6 mph)
	Reverse Gears		
	C-R Gear**	0.6 km/h (0.34 mph)	0.6 km/h (0.34 mph)
	R-1st Gear	3.4 km/h (2.1 mph)	3.4 km/h (2.1 mph)
	R-2nd Gear	7.8 km/h (4.8 mph)	7.8 km/h (4.8 mph)
	R-3rd Gear	21.3 km/h (13.2 mph)	21.3 km/h (13.2 mph)

\*Travel speeds will vary with optional rear tires.

\*\*Speeds of tractors equipped with optional creeper assembly.

LV,17161010,A4 -19-02MAR98

	5210	5310
Travel Speeds for PowrReverser™ Units at Full Engine RPM with Rear Tire Types*	16.9—30 R1	16.9—30 R1
	Forward Reverse	Forward Reverse
	km/h (mph) km/h (mph)	km/h (mph)  km/h (mph)
C-1**	0.24 (0.15) 0.28 (0.18)	0.24 (0.15) 0.28 (0.18)
C-2**	0.31 (0.19) 0.35 (0.22)	0.31 (0.19) 0.35 (0.22)
C-3**	0.40 (0.25) 0.46 (0.28)	0.40 (0.25) 0.46 (0.28)
C-4**	0.54 (0.34) 0.62 (0.39)	0.54 (0.34) 0.62 (0.39)
A-1	1.49 (0.93) 1.72 (1.07)	1.49 (0.93) 1.72 (1.07)
A-2	1.87 (1.16) 2.16 (1.34)	1.87 (1.16) 2.16 (1.34)
A-3	2.42 (1.50) 2.79 (1.74)	2.42 (1.50) 2.79 (1.74)
A-4	2.87 (1.79) 3.32 (2.07)	2.87 (1.79) 3.32 (2.07)
B-1	4.33 (2.69) 5.01 (3.11)	4.33 (2.69) 5.01 (3.11)
B-2	5.42 (3.37) 6.26 (3.89)	5.42 (3.37) 6.26 (3.89)
B-3	7.00 (4.34) 8.10 (5.04)	7.00 (4.34) 8.10 (5.04)
B-4	9.56 (5.94) 11.0 (6.87)	9.56 (5.94) 11.0 (6.87)
C-1	12.2 (7.61) 14.2 (8.80)	12.2 (7.61) 14.2 (8.80)
C-2	15.3 (9.51) 17.7 (11.0)	15.3 (9.51) 17.7 (11.0)
C-3	19.8 (12.3) 22.9 (14.2)	19.8 (12.3) 22.9 (14.2)
C-4	27.0 (16.8) 31.2 (19.4)	27.0 (16.8) 31.2 (19.4)

\*Travel speeds will vary with optional rear tires.

\*\*Speeds of tractors equipped with optional creeper assembly.

LV,17161010,A5 -19-02MAR98

## MACHINE SPECIFICATIONS 5410 AND 5510

10 10

0 0		5510
Make	John Deere	John Deere
Туре	Diesel	Diesel
Model	CD4045DLV50	CD4045TLV50
Aspiration	Natural	Turbocharged
Horsepower	56 kW (75 hp)	63 kW (85 hp)
Rated Engine Speed	2400 rpm	2400 rpm
Operating Range	1600—2400 rpm	1600—2400 rpm
Number of Cylinders	4	4
Displacement	4.5 L	4.5 L
	(274 cu in.)	(274 cu in.)
Bore and Stroke	106 x 127 mm	106 x 127 mm
	(4.19 x 5.00 in.)	(4.19 x 5.00 in.)
Compression Ratio	17.6:1	17.0:1
Fast Idle	2600 rpm	2600 rpm
Slow Idle	800 rpm	800 rpm
Start Aid	Air Heater	Air Heater
Firing Order	1-3-4-2	1-3-4-2
Timing	17° BTDC	17° BTDC
Lubrication	Pressurized	Pressurized
Cooling	Liquid Cooled	Liquid Cooled
Air Cleaner	Dry Type w/Safety Element	Dry Type w/Safety Element
Engine Shutoff	Key Switch	Key Switch
FUEL SYSTEM		
Туре	Direct Injection	Direct injection
Injection Pump Type	Rotary w/Electric Shutoff	Rotary w/Electric Shutoff
ELECTRICAL SYSTEM		
Туре	12 Volt	12 Volt
Battery Size	700 Cold Cranking Amps at -18°C	700 Cold Cranking Amps at -18°C
Alternator	40 Amp Without Cab 65 Amp With Cab	40 Amp Without Cab 65 Amp With Cab

LV,17161010,A6 -19-02MAR98

#### DRIVE TRAIN Transmission Type Standard Optional Number of Speeds Optional Number of Speeds

Final Drive Clutch PowrReverser™

STEERING/BRAKES Steering Brakes

HYDRAULIC SYSTEM Type Working Pressure

Pump Type Capacity

Hitch Lift Capacity at 610 mm (24 in.) Behind Hitch Balls Lift Control Type

REAR PTO Type Horsepower Speed 540 (Standard Mode) @ 2400 rpm Engine Speed 540E (Economy Mode)\* @ 1700 rpm Engine Speed

CAPACITIES Fuel Tank (Open Station) Fuel Tank (Cab Tractors) Cooling System Engine Crankcase w/Filter Hydraulic System MFWD Wheel Hubs Axle Housing

#### 5410

CollarShift SyncShuttle™ 9 Forward, 3 Reverse PowrReverser™ 12 Forward, 12 Reverse

Planetary Dual, Dry Multi-Disk, Wet

Hydrostatic Power Wet Disk Self-Equalizing

Open Center 18995—19685 kPa (190—197 bar) (2755—2855 psi)

Tandem Gear 85 L/min (22.5 gpm)

1530 kg (3374 lb) Position and Depth

Fully Independent 48 kW (65 hp)

540 rpm

540 rpm

68 L (18 U.S. gal) 83 L (22 U.S. gal) 10.8 L (11.4 U.S. qt) 8.5 L (9 U.S. qt) 38 L (10 U.S. gal) 0.6 L (0.63 U.S. qt)

5 L (5.3 U.S. qt)

5510

CollarShift SyncShuttle™ 9 Forward, 3 Reverse PowrReverser™ 12 Forward, 12 Reverse

Planetary Dual. Drv Multi-Disk, Wet

Hydrostatic Power Wet Disk Self-Equalizing

**Open Center** 18995—19685 kPa (190—197 bar) (2755—2855 psi)

Tandem Gear 85 L/min (22.5 gpm)

1530 kg (3374 lb) Position and Depth

Fully Independent 56 kW (75 hp)

540 rpm

540 rpm

83 L (22 U.S. gal) 83 L (22 U.S. gal) 10.8 L (11.4 U.S. qt)

8.5 L (9 U.S. qt) 41.8 L (11 U.S. gal)

0.6 L (0.63 U.S. qt) 5 L (5.3 U.S. qt)

LV,17161010,A7 -19-02MAR98

	5410	5510
TIRES		
(Standard Equipment)		
2WD		
Front	7.50—16 6PR F2	7.50—16 6PR F2
Rear MFWD	16.9—30 6PR R1	16.9—30 6PR R1
Front	11.2—24 4PR R1	11.2—24 4PR R1
Rear	16.9—30 6PR R1	16.9—30 6PR R1
OVERALL DIMENSIONS		
(Standard Equipment)		
Ground Clearance Drawbar		
2WD	497.8 mm (19.6 in.)	497.8 mm (19.6 in.)
MFWD	477.5 mm (18.8 in.)	477.5 mm (18.8 in.)
Front Axle	× ,	
2WD	464.8 mm (18.3 in.)	464.8 mm (18.3 in.)
MFWD	391.1 mm (15.4 in.)	391.1 mm (15.4 in.)
Overall Length without		
Hitch, Drawbar		
and Weights		
2WD	3197.8 mm (125.9 in.)	3510.2 mm (138.2 in.)
MFWD	3309.6 mm (130.3 in.)	3510.2 mm (138.2 in.)
Overall Width (Maximum) 2WD	1744.9 mm (68.7 in.)	1744.9 mm (68.7 in.)
MFWD	1744.9 mm (68.7 in.)	1744.9 mm (68.7 in.)
Height		
To Top of Steering		
Wheel	1661 mm (65.4 in.)	1696.7 mm (66.8 in.)
To Top of ROPS* Extended	2316.4 mm (91.2 in.)	2481.5 mm (97.7 in.)
Folded	1981 mm (78 in.)	2024.3 mm (79.7 in.)
To Top of Cab from		
Center Line of Rear		
Axle	1844 mm (72.6 in.)	1844 mm (72.6 in.)
Approximate Weight**		
2WD***	2390 kg (5270 lb)	2599 kg (5730 lb)
MFWD***	2581 kg (5690 lb)	2785.1 kg (6140 ĺb)
*Add 4 inches to top of ROPS if equipped with	h a canopy.	
**Weights will vary slightly with optional tires.		
***Add 1000 lbs. to weight of tractor if equippe	ed with cab.	
(Specifications and design subject to change v	without notice.)	LV,17161010,A8 -19-02MAR98

1(

	5410	5510
Travel Speeds for		
CollarShift or		
SyncShuttle™ Units		
at Full Engine RPM with		
Rear Tire Types*	14.9—28 R1	16.9—30 R1
Forward Gears		
C-1 Gear**	0.3 km/h (0.2 mph)	13.7 km/h (8.5 mph)
C-2 Gear**	0.5 km/h (0.3 mph)	19.8 km/h (12.3 mph)
C-3 Gear**	0.7 km/h (0.4 mph)	27.0 km/h (16.7 mph)
A-1st Gear	2.0 km/h (1.2 mph)	2.1 km/h (1.3 mph)
A-2nd Gear	2.1 km/h (1.3 mph)	3.1 km/h (1.9 mph)
A-3rd Gear	4.0 km/h (2.5 mph)	4.2 km/h (2.6 mph)
B-1th Gear	4.7 km/h (2.9 mph)	4.9 km/h (3.1 mph)
B-2nd Gear	6.7 km/h (4.2 mph)	7.2 km/h (4.4 mph)
B-3rd Gear	9.2 km/h (5.7 mph)	9.8 km/h (6.1 mph)
C-1st Gear	12.8 km/h (7.9 mph)	13.7 km/h (8.5 mph)
C-2nd Gear	18.4 km/h (11.5 mph)	19.8 km/h (12.3 mph)
C-3rd Gear	25.1 km/h (15.6 mph)	27.0 km/h (16.7 mph)
Reverse Gears		
C-R Gear**	0.6 km/h (0.34 mph)	0.59 km/h (0.37 mph)
R-1st Gear	3.4 km/h (2.1 mph)	0.35 km/h (0.25 mph)
R-2nd Gear	7.8 km/h (4.8 mph)	0.51 km/h (0.32 mph)
R-3rd Gear	21.3 km/h (13.2 mph)	0.70 km/h (0.43 mph)

\*Travel speeds will vary with optional rear tires.

\*\*Speeds of tractors equipped with optional creeper assembly.

LV,17161010,A9 -19-02MAR98

10 10

		5410	5510
0000	Travel Speeds for PowrReverser™ Units at Full Engine RPM with Rear Tire Types*	16.9—30 R1	16.9—30 R1
		Forward Reverse	Forward Reverse
		km/h (mph) km/h (mph)	km/h (mph) km/h (mph)
	C-1**	0.24 (0.15) 0.28 (0.18)	0.24 (0.15) 0.28 (0.18)
	C-2**	0.31 (0.19) 0.35 (0.22)	0.31 (0.19) 0.35 (0.22)
	C-3**	0.40 (0.25) 0.46 (0.28)	0.40 (0.25) 0.46 (0.28)
	C-4**	0.54 (0.34) 0.62 (0.39)	0.54 (0.34) 0.62 (0.39)
	A-1	1.49 (0.93) 1.72 (1.07)	1.49 (0.93) 1.72 (1.07)
	A-2	1.87 (1.16) 2.16 (1.34)	1.87 (1.16) 2.16 (1.34)
	A-3	2.42 (1.50) 2.79 (1.74)	2.42 (1.50) 2.79 (1.74)
	A-4	2.87 (1.79) 3.32 (2.07)	2.87 (1.79) 3.32 (2.07)
	B-1	4.33 (2.69) 5.01 (3.11)	4.33 (2.69) 5.01 (3.11)
	B-2	5.42 (3.37) 6.26 (3.89)	5.42 (3.37) 6.26 (3.89)
	B-3	7.00 (4.34) 8.10 (5.04)	7.00 (4.34) 8.10 (5.04)
	B-4	9.56 (5.94) 11.0 (6.87)	9.56 (5.94) 11.0 (6.87)
	C-1	12.2 (7.61) 14.2 (8.80)	12.2 (7.61) 14.2 (8.80)
	C-2	15.3 (9.51) 17.7 (11.0)	15.3 (9.51) 17.7 (11.0)
	C-3	19.8 (12.3) 22.9 (14.2)	19.8 (12.3) 22.9 (14.2)
	C-4	27.0 (16.8) 31.2 (19.4)	27.0 (16.8) 31.2 (19.4)

\*Travel speeds will vary with optional rear tires.

\*\*Speeds of tractors equipped with optional creeper assembly.

LV,17161010,A10-19-02MAR98

### **REPAIR SPECIFICATIONS**

Item	Measurement	Specification	
SECTION 20—ENGINE REPAIR			
For all repair specifications use CTM125 for 2.9 L engines or CTM104 for 4.5 L engines			
Engine-to-Clutch Housing Cap Screw	Torque	318 N·m (235 lb-ft)	
Engine-to-Front Support Cap Screw and/or Nut	Torque	318 N·m (235 lb-ft)	
Engine-to-Front Support (Dowel Hole) Cap Screw	Torque	176 N·m (130 lb-ft)	
Top of Dipstick Tube to Oil Pan Rail	Distance	156 mm (6.150 in.)	
SECTION 30—FUEL AND AIR REPAIR			
For all fuel injection nozzle and turbocharger repair use CTM125 for 2.9 L engines or CTM104 for 4.5 L engines			
Fuel Tank Retaining Straps L-Bolt	Torque	35 N·m (26 lb-ft)	
Turbocharger Oil Drain Line Oil Inlet Line Mounting Nuts	Torque Torque Torque	80 N⋅m (59 lb-ft) 27 N⋅m (20 lb-ft) 47 N⋅m (35 lb-ft)	
SECTION 40—ELECTRICAL SYSTEM			
For starter repair—Use CTM77			
SECTION 50—POWER TRAIN REPAIR			
3—Cylinder Engine-to-Clutch Housing Cap Screws and Nuts	Torque	300 N·m (225 lb-ft)	
4—Cylinder Engine-to-Clutch Housing Cap Screws and Nuts	Torque	350 N·m (255 lb-ft)	
Clutch (CollarShift and SyncShuttle™ Transmissions) Clutch-to-Flywheel Cap Screw	Torque	36 N·m (27 lb-ft)	
Traction Clutch Disc PTO Clutch Disc	Minimum Thickness Minimum Thickness	6.50 mm (0.260 in.) 5.50 mm (0.220 in.)	
PTO Clutch Rear Pressure Plate PTO Clutch Front Pressure Plate Traction Clutch Front Pressure Plate	Minimum Thickness Minimum Thickness Minimum Thickness	18.80 mm (0.740 in.) 17.30 mm (0.680 in.) 30.00 mm (1.181 in.)	

LV,17161015,A1 -19-02MAR98

10 10 11

	ltem	Measurement	Specification
0	SECTION 50—POWER TRAIN REPAIR—CONTINUED	measurement	opeemeanon
02			
	Clutch (CollarShift and SyncShuttle™ transmissions)		
	Traction Clutch Rear Pressure Plate	Minimum Thickness	17.00 mm (0.669 in.)
	Yoke-to-Armshaft Cap Screw	Torque	65 N·m (48 lb-ft)
	Clutch (PowrReverser™ Transmissions) Clutch-to-Flywheel Cap Screw	Torque	36 N·m (27 lb-ft)
	PTO Clutch Disc	Minimum Thickness	5.50 mm (0.220 in.)
	PTO Clutch Front Pressure Plate	Minimum Thickness	18.80 mm (0.740 in.)
	PTO Clutch Rear Pressure Plate	Minimum Thickness	17.30 mm (0.680 in.)
	PTO Clutch Sleeve Guide-to-Clutch Housing Cap Screw	Torque	26 N·m (20 lb-ft)
	PTO Clutch Yoke Cap Screw	Torque	65 N·m (48 lb-ft)
	PowrReverser™ Transmission Pump-to-Clutch Housing Cap Screw	Torque	26 N·m (20 lb-ft)
	Rear Bearing Support Plate-to-Clutch Housing Cap Screw	Torque	26 N·m (20 lb-ft)
	Forward/Reverse Clutch Disc	Minimum Thickness	2.70 mm (0.106 in.)
	Forward/Reverse Clutch Inner Plate	Minimum Thickness	3.85 mm (0.151 in.)
	Forward/Reverse Clutch Outer Plate	Minimum Thickness	5.85 mm (0.230 in.)
	Forward/Reverse Clutch Springs	Minimum Length	58 mm (2.283 in.)
	PowrReverser™ Control Valve Control Valve-to-Clutch Housing Cap Screw	Torque	26 N·m (20 lb-ft)
	F-N-R Valve Detent Plug-to-Control Valve	Torque	29 N·m (21 lb-ft)
	Cover Plate-to-Control Valve Cap Screw	Torque	26 N·m (20 lb-ft)
	Filter Plug-to-Control Valve	Torque	29 N·m (21 lb-ft)
	Cover Plate-to-Inner Valve Cap Screw	Torque	26 N·m (20 lb-ft)
	Inner Valve-to-Valve Plate Cap Screw	Torque	10 N·m (7 lb-ft)
	Outer Valve-to-Valve Plate Cap Screw	Torque	10 N·m (7 lb-ft)

LV,17161015,A2 -19-02MAR98

	Specification
Torque	225 N·m (166 lb-ft)
Torque	175 N·m (130 lb-ft)
Torque	225 N·m (165 lb-ft)
Torque	140 N·m (105 lb-ft)
Maximum Clearance	0.10 mm (0.004 in.)
Torque	132 N·m (97 lb-ft)
Torque	65 N·m (48 lb-ft)
Torque	58 N⋅m (43 lb-ft)
Torque	95 N-m (70 lb-ft)
Torque	78 N·m (58 lb-ft)
Torque	269 N·m (219 lb-ft)
Initial Turning Force	53—129 N (12—29 lb-force)
Torque	52 N·m (38 lb-ft)
Clearance	17.5 $\pm$ 0.05 mm (0.688 $\pm$ 0.002 in.)
Clearance	0.18—0.25 mm (0.007—0.010 in.)
Torque	100 N·m (74 lb-ft)
Torque	Rolling drag torque plus 9 N·m (80 lb-in.)
Torque	175 N⋅m (130 lb-ft)
Torque	650 N·m (479 lb-ft)
Torque	300 N·m (220 lb-ft)
	TorqueTorqueTorqueMaximum ClearanceTorqueTorqueTorqueTorqueTorqueTorqueClearanceClearanceTorque<

Item	Measurement	Specification
SECTION 50—POWER TRAIN REPAIR—CONTINUED		
Mechanical Front Wheel Drive (MFWD) MFWD Drop Gearbox	-	
Gearbox-to-Transmission Case Cap Screw	Torque	132 N·m (97 lb-ft)
Lever Shaft Retaining Bolt	Torque	26 N·m (230 lb-in.)
Cover-to-Gearbox Cap Screw	Torque	26 N·m (230 lb-in.)
Top Shaft Retaining Nut	Torque	60 N⋅m (44 lb-ft)
Outer Drive Ring Gear Plate-to-Hub Cap Screws	Torque	78 N·m (58 lb-ft)
Hub Stud	Torque	70 N⋅m (50 lb-ft)
Outer-to-Inner-Hub Socket Head Cap Screw	Torque	25 N·m (18.5 lb-ft)
Drain Plug	Torque	80 N·m (59 lb-ft)
Wheel Nut	Torque	300 N·m (220 lb-ft)
Swivel Housing Pin-to-Housing Cap Screw	Torque	120 N·m (89 lb-ft)
Tie Rod End Nut	Torque	165 N·m (122 lb-ft)
Outer-to-Inner Hub Socket Head Cap Screw	Torque	25 N·m (18.5 lb-ft)
Drain Plug	Torque	80 N·m (59 lb-ft)
Wheel Nut	Torque	300 N·m (220 lb-ft)
Differential Carrier Carrier-to-Housing Cap Screw	Torque	169 N·m (125 lb-ft)
Friction Plate	Thickness Minimum Thickness New	1.30 mm (0.051 in.) 1.60 mm (0.063 in.)
Drive Plate	Thickness Minimum Thickness New	1.47 mm (0.058 in.) 1.53 mm (0.060 in.)
Inner Thrust Plate	Thickness Minimum Thickness New	2.73 mm (0.107 in.) 2.83 mm (0.110 in.)

5210, 5310, 5410 and 5510 Tractors  $$^{180699}$_{PN=29}$ 

Item	Measurement	Specification
SECTION 50—POWER TRAIN REPAIR—CONTINUED		
Mechanical Front Wheel Drive (MFWD) Differential Carrier Ring Gear-to-Housing Cap Screw	Torque	78 N⋅m (58 lb-ft)
Side Bearing End Cap-to-Housing Cap Screw (M14 x 75 mm)	Torque	266 N·m (196 lb-ft)
Differential Drive-Shaft-Pinion-Bearing Preload	Force	105—107 N (24—35 lb)
Side Bearing Preload	Force	144—216 N (32.4—48.6 lb)
Ring Gear Backlash	Clearance	0.16—0.21 mm (0.006—0.008 in.)
Creeper-to-Transmission Case Cap Screw	Torque	50 N·m (37 lb-ft)
SECTION 60—STEERING AND BRAKE REPAIR		
Steering Steering Column-to-Dash Support		
Cap Screw	Torque	71 N·m (52 lb-ft)
Steering Wheel Nut	Torque	68 N·m (50 lb-ft)
Steering Valve Cap Screw	Torque	30 N·m (22 lb-ft)
Steering Cylinder-to-Axle Cap Screws 2WD	Torque	200 N·m (147 lb-ft)
MFWD	Torque	94 N·m (69 lb-ft)
2WD Tie Rod Assembly Ball Joint-to-Steering Rod	Torque	300 N·m (221 lb-ft)
Tie Rod Cap Screw	Torque	90 N·m (66 lb-ft)
Tie Rod Lock Nut	Torque	165 N·m (122 lb-ft)
MFWD Tie Rod Assembly Ball Joint-to-Steering Rod	Torque	300 N⋅m (221 lb-ft)
Tie Rod Jam Nut	Torque	120 N·m (89 lb-ft)
Tie Rod Lock Nut	Torque	165 N·m (122 lb-ft)

	Item	Measurement	Specification
0	SECTION 60—STEERING AND BRAKE REPAIR—CONTINU	ED	
6	Brakes Outlet Fittings-to-Brake Valve	Torque	11 N·m (97 lb-in.)
	Brake Valve-to-Panel Cap Screw	Torque	70 N⋅m (52 lb-ft)
	Inlet Check Valve Seat-to-Brake Valve Housing	Torque	73 N⋅m (54 lb-ft)
	Pressure Equalizing Valve Plug- to-Brake Valve Housing	Torque	37 N⋅m (27 lb-ft)
	Spring Seat-to-Brake Valve Housing	Torque	92 N·m (68 lb-ft)
	Return Compression Spring Assemblies- to-Brake Actuator Plate	Torque	15 N⋅m (133 lb-in.)
	SECTION 70—HYDRAULIC REPAIR		
	Hydraulic Pump Flange-to-Engine Cap Screw	Torque	50 N⋅m (37 lb-ft)
	Bracket-to-Engine Cap Screw	Torque	50 N·m (37 lb-ft)
	Housing Bolt	Torque	50 N·m (37 lb-ft)
	Housing Cap Screw	Torque	50 N·m (37 lb-ft)
	Rear Outlet Fitting	Torque	28 N·m (21 lb-ft)
	Front Outlet Fitting	Torque	46 N·m (34 lb-ft)
	Shaft Nut	Torque	55 N·m (41 lb-ft)
	Bracket-to-Pump Nut	Torque	50 N·m (37 lb-ft)
	Hydraulic Filter Manifold-to-Transmission Case Cap Screw	Torque	70 N⋅m (52 lb-ft)
	Rockshaft Draft-Sensing Support-to-Rockshaft Case Cap Screw	Torque	375 N⋅m (277 lb-ft)
	Continued on next page.		LV,17161015,A5 -19-02MAR98

Item	Measurement	Specification
SECTION 70—HYDRAULIC REPAIR—CONTINUED		
Rockshaft Main Relief Valve	Torque	51 N·m (38 lb-ft)
Surge Relief Valve	Torque	34 N·m (25 lb-ft)
Rate-of-Drop Valve	Torque	50 N·m (37 lb-ft)
Rockshaft Valve-to-Inlet Housing Cap Screw	Torque	13.6 N·m (120 lb-in.)
Inlet Housing-to-Rockshaft Case Cap Screw	Torque	35 N·m (26 lb-ft)
Rockshaft Case-to-Differential Case Cap Screw	Torque	125 N·m (92 lb-ft)
Hydraulic Pump Outlet Line Fitting	Torque	60 N·m (45 lb-ft)
Rockshaft Bushing to Edge of Bore	Distance	7 mm (0.283 in.)
Dual SCV Control Valve-to-Inlet Housing Cap Screw	Torque	12 N·m (106 lb-in.)
Main Relief Valve	Torque	51 N·m (38 lb-ft)
Spool Detent	Torque	4 N·m (35 lb-in.)
Socket Head Cap Screw	Torque	7 N·m (62 lb-in.)
Single (Third) SCV Control Valve/End Plate-to-Inlet Housing Cap Screw	Torque	12 N·m (106 lb-in.)
Spool Retainer Screw	Torque	4 N·m (35 lb-in.)
Socket Head Cap Screw	Torque	7 N⋅m (62 lb-in.)
SECTION 80—MISCELLANEOUS REPAIR		
Pivot Pin Retainer-to-Front Support Cap Screw	Torque	135 N·m (100 lb-ft)
2WD Front Axle-to-Front Housing	Clearance	8 mm (0.030 in.)
Front Wheel-to-Hub Cap Screw (Steel) Front Wheel-to-Hub Cap Screw (Cast)	Torque Torque	175 N⋅m (130 lb-ft) 300 N⋅m (220 lb-ft)
Spindle-to-Axle Nut	Torque	415 N·m (306 lb-ft)
Tie Rod End-to-Spindle Assembly Nut	Torque	165 N·m (122 lb-ft)
Draft Link Support-to-Differential Case	Torque	200 N·m (148 lb-ft)
Continued on next page.		LV,17161015,A6 -19

Item	Measurement	Specification
SECTION 80—MISCELLANEOUS REPAIR—CONTINUED		
Draw Bar Support-to-Differential Case Cap Screws (M14x25) (6 used) Cap Screws (M16x30) (4 used)	Torque Torque	200 N⋅m (148 lb-ft) 310 N⋅m (228 lb-ft)
SECTION 90—OPERATOR STATION REPAIR		
Seat Support-to-Rockshaft Housing and Transmission Cover	Torque	125 N⋅m (92 lb-ft)
ROLL-GARD Mounting Cap Screw	Torque	335 N⋅m (247 lb-ft)
Cab		
Rear cab Frame Mounting Nuts-to-Final Drive Axle Housing	Torque	203 N⋅m (150 lb-ft.)
Cab Floor Plate Mounting Bracket- to-Clutch Housing Cap Screws	Torque	110 N·m (80 lb-ft.)
Cab Floor Plate Mounting Bracket- to-Floor Plate Cap Screws	Torque	203 N⋅m (150 lb-ft.)
		LV,17161015,A6A-19-02MAR98

10

## SERVICE RECOMMENDATIONS FOR O-RING BOSS FITTINGS

#### STRAIGHT FITTING

1. Inspect O-ring boss seat for dirt or defects.

2. Lubricate O-ring with petroleum jelly. Place electrical tape over threads to protect O-ring. Slide O-ring over tape and into O-ring groove of fitting. Remove tape.

3. Tighten fitting to torque value shown on chart.

#### ANGLE FITTING

1. Back-off lock nut (A) and back-up washer (B) completely to head-end (C) of fitting.

2. Turn fitting into threaded boss until back-up washer contacts face of boss.

3. Turn fitting head-end counterclockwise to proper index (maximum of one turn).

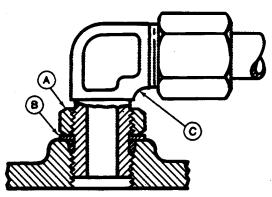
NOTE: Do not allow hoses to twist when tightening fittings.

4. Hold fitting head-end with a wrench and tighten locknut and back-up washer to proper torque value.

#### STRAIGHT FITTING OR SPECIAL NUT TORQUE CHART

NOTE: Torque tolerance is  $\pm$  10%.





-UN-180CT88

T6243AE

04T,90,K66 -19-19MAR96

#### SERVICE RECOMMENDATIONS FOR FLAT FACE O-RING SEAL FITTINGS

1. Inspect the fitting sealing surfaces. They must be free of dirt or defects.

2. Inspect the O-ring. It must be free of damage or defects.

3. Lubricate O-rings and install into groove using petroleum jelly to hold in place.

4. Push O-ring into the groove with plenty of petroleum jelly so O-ring is not displaced during assembly.

5. Index angle fittings and tighten by hand pressing joint together to insure O-ring remains in place.

6. Tighten fitting or nut to torque valve shown on the chart per dash size stamped on the fitting. Do not allow hoses to twist when tightening fittings.



-UN-18OCT88

T6243AD

#### FLAT FACE O-RING SEAL FITTING TORQUE

Non Tube	ninal O.D.	Dash	Thread Size	Swive Tore			lkhead Torque
mm	(in.)	Size	In.	N⋅m	(lb-ft)	N-m	(lb-ft)
6.35	0.250	-4	9/16-18	16	12	5.0	3.5
9.52	0.375	-6	11/16-16	24	18	9.0	6.5
12.70	0.500	-8	13/16-16	50	37	17.0	12.5
15.88	0.625	-10	1-14	69	51	17.0	12.5
19.05	0.750	-12	1 3/16-12	102	75	17.0	12.5
22.22	0.875	-14	1 3/16-12	102	75	17.0	12.5
25.40	1.000	-16	1 7/16-12	142	105	17.0	12.5
31.75	1.250	-20	1 11/16-12	190	140	17.0	12.5
38.10	1.500	-24	2-12	217	160	17.0	12.5

NOTE: Torque tolerance is +15 -20%.

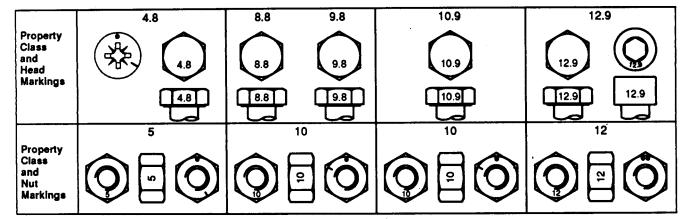
## METRIC CAP SCREW TORQUE VALUES—GRADE 7

NOTE: When bolting aluminum parts, tighten to 80% of torque specified in table.

Size	N∙m	(lb-ft)
M6	9.5 - 12.2	(7-9)
M8	20.3 - 27.1	(15-20)
M10	47.5 - 54.2	(35-40)
M12	81.4 - 94.9	(60-70)
M14	128.8 - 146.4	(95-108)
M16	210.2 - 240	(155-177)

MX,1015GU,1 -19-26MAR92

#### METRIC BOLT AND CAP SCREW TORQUE VALUES



		Class 4.8				Class 8.8 or 9.8			Class 10.9				Class 12.9			
Size	Lubricated <sup>a</sup>		Dry <sup>a</sup>		Lubricateda		Dry <sup>a</sup>		Lubricateda		Drya		Lubricateda		Dry <sup>a</sup>	
	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
		~~										405	100		4.05	400
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	190
M16	100	73	125	92	190	140	240	175	275	200	350	255	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M10 M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M20	260	140	330	250	510	375	650	475	725	400 540	925	500 675	850	400 625	1075	800
IVIZZ	200	190	330	250	510	375	050	475	125	540	925	075	650	025	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class.

Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to the strength of the original.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication. Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

-19-04MAR91

**TS1163** 

### UNIFIED INCH BOLT AND CAP SCREW TORQUE VALUES

SAE Grade and Head Markings	NO MARK	1 or 2 <sup>b</sup>	8 8.2
SAE Grade and Nut Markings	NO MARK	2	

Gr			de 1			Grade 2 <sup>b</sup>			Grade 5, 5.1, or 5.2				Grade 8 or 8.2			
Size	Lubricated <sup>a</sup>		Drya		Lubricateda		Drya		Lubricateda		Drya		Lubricateda		Drya	
	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft	N∙m	lb-ft
1/4	3.7	2.8	4.7	3.5	6	4.5	7.5	5.5	9.5	7	12	9	13.5	10	17	12.5
5/16	7.7	5.5	10	7	12	9	15	11	20	15	25	18	28	21	35	26
3/8	14	10	17	13	22	16	27	20	35	26	44	33	50	36	63	46
7/16	22	16	28	20	35	26	44	32	55	41	70	52	80	58	100	75
1/2	33	25	42	31	53	39	67	50	85	63	110	80	120	90	150	115
9/16	48	36	60	45	75	56	95	70	125	90	155	115	175	130	225	160
5/8	67	50	85	62	105	78	135	100	170	125	215	160	240	175	300	225
3/4	120	87	150	110	190	140	240	175	300	225	375	280	425	310	550	400
7/8	190	140	240	175	190	140	240	175	490	360	625	450	700	500	875	650
1	290	210	360	270	290	210	360	270	725	540	925	675	1050	750	1300	975
1-1/8	400	300	510	375	400	300	510	375	900	675	1150	850	1450	1075	1850	1350
1-1/4	570	425	725	530	570	425	725	530	1300	950	1650	1200	2050	1500	2600	1950
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2150	1550	2700	2000	3400	2550
1-1/2	1000	725	1250	925	990	725	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

<sup>b</sup> Grade 2 applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. Grade 1 applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

TS1162 -19-04MAR9

DX,TORQ1 -19-20JUL94

### ABBREVIATIONS

NOTE: Abbreviations are used in place of some words

- CTM—Component Technical Manual
- ID—Inside Diameter
- OD—Outside Diameter
- SCV—Selective Control Valve
- MFWD—Mechanical Front-Wheel Drive
- PTO—Power Take-Off
- SMV—Slow Moving Vehicle
- CS—CollarShift
- POW REV—PowrReverser™
- SS—SyncShuttle™

LV,17161015,A7 -19-02MAR98

10 20

19-13MAR89

E20380

### DIESEL FUEL SPECIFICATIONS

Use either Grade No. 1-D or Grade No. 2-D fuel as defined by ASTM Designation D975 for diesel fuels. Find expected air temperature at time of start on thermometer scale in chart. Correct diesel fuel grade is shown to the right of scale.

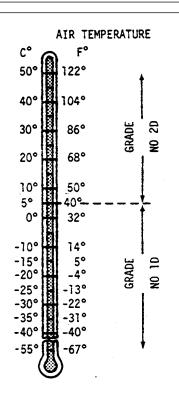
## NOTE: At altitudes above 1500 m (5000 ft) use Grade 1-D for all temperatures.

Fuel sulphur content should be less than 1.0 percent, preferably less than 0.5 percent. Diesel fuel having sulphur content higher than 1.0 percent may cause increased wear on metal engine parts because of acids produced by sulphur during combustion.

#### IMPORTANT: If fuel sulphur content exceeds 0.7 percent, the engine oil drain interval must be reduced by 50 percent to 125 hours.

Cetane number should be no less than 40 to assure satisfactory starting and overall performance.

Cloud point should be at least -12°C (10°F) below lowest expected air temperature at time of starting. Wax can separate from fuel when temperature decreases to cloud point and may plug filter.



LV,1020HA,A1 -19-02MAR98

### **STORING FUEL**

If there is a very slow turnover of fuel in the fuel tank or supply tank, it may be necessary to add a fuel conditioner to prevent water condensation. Contact your John Deere dealer for proper service or maintenance recommendations.

DX,FUEL -19-03MAR93

#### DO NOT USE GALVANIZED CONTAINERS

IMPORTANT: Diesel fuel stored in galvanized containers reacts with zinc coating on the container to form zinc flakes. If fuel contains water, a zinc gel will also form. The gel and flakes will quickly plug fuel filters and damage fuel injectors and fuel pumps.

DO NOT USE a galvanized container to store diesel fuel.

Store fuel in:

-plastic containers.

-aluminum containers.

---specially coated steel containers made for diesel fuel.

DO NOT USE brass-coated containers: brass is an alloy of copper and zinc.

M21,FLQ,B1 -19-03MAR98

## **FILL FUEL TANK** CAUTION: Handle fuel carefully. Do not refuel the machine while smoking or when near open flame or sparks. -UN-23AUG88 Always stop engine before refueling machine. Fill fuel tank at end of each day's operation. Fill fuel tank only to bottom of filler neck. TS202 5210, 5310 and 5410 5510 and All Tractors with Cab IMPORTANT: The fuel tank uses a sealed filler cap. If a new filler cap is required, always replace it with a sealed cap. UN-21NO LV095

LV,17161020,A2 -19-02MAR98

### **DIESEL ENGINE OIL**

Use oil viscosity based on the expected air temperature range during the period between oil changes.

The following oil is preferred.

• John Deere PLUS-50®

The following oil is also recommended:

• John Deere TORQ-GARD SUPREME®

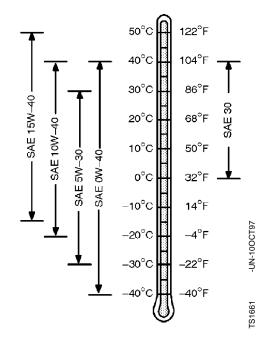
Other oils may be used if they meet one or more of the following:

- API Service Classification CG-4
- API Service Classification CF-4
- ACEA Specification E3
- ACEA Specification E2

#### Multi-viscosity diesel engine oils are preferred.

If diesel fuel with sulfur content greater than 0.5% is used, reduce the service interval by 50%.

Extended service intervals may apply when John Deere preferred engine oils are used. Consult your John Deere dealer for more information.



DX,ENOIL -19-10OCT97

### **ENGINE COOLANT**

John Deere Low Silicate Antifreeze is recommended.

Also recommended is low silicate antifreeze formulated to GM6038M or equivalent.

Other antifreezes that may be used:

- Ethylene-glycol type.
- Those containing not more than 0.1 percent anhydrous metasilicate.
- Those meeting General Motors Performance Specification GM1899M

IMPORTANT: Some types of ethylene-glycol antifreeze are intended for automotive use. These products are often labeled for use in aluminum engines and usually contain more than 0.1 percent of anhydrous metasilicate. Check container label or consult with antifreeze supplier before using.

Mix 50-67 percent low silicate antifreeze with 33-50 percent distilled or deionized water.

Low silicate antifreeze provides:

- Adequate heat transfer.
- Corrosion-resistant environment within the cooling system.
- Compatibility with cooling system hose and seal material.
- Protection during cold and hot weather operations.

Certain geographical areas may require special antifreeze or coolant practices. If you have any questions, consult your authorized servicing dealer to obtain the latest information and recommendations.

DX,COOL -19-04JUN90

### LIQUID COOLANT CONDITIONER

John Deere Liquid Coolant Conditioner is recommended for wet-sleeve diesel engines not having a coolant filter option. Other conditioners may be used if it contains non-chromate inhibitors.

IMPORTANT: If engine is equipped with a John Deere Coolant Filter Conditioner, the correct inhibitors are contained in the filter. If both are used, a gel-type deposit is created which could inhibit heat transfer and block coolant flow. John Deere Liquid Coolant Conditioner does not protect against freezing.

Various sizes of coolant conditioners are available from your John Deere dealer.



DX,COOL1

-19-04JUN90

### TRANSMISSION AND HYDRAULIC OIL

Use oil viscosity based on the expected air temperature range during the period between oil changes.

The following oils are preferred:

- John Deere HY-GARD®
- John Deere Low Viscosity HY-GARD<sup>®</sup>

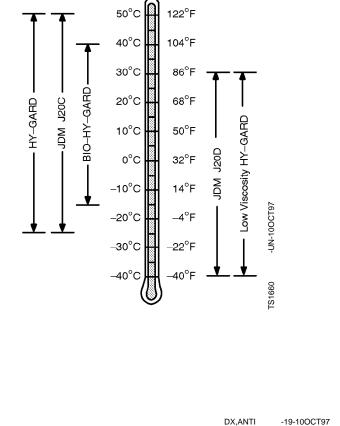
Other oils may be used if they meet one of the following:

- John Deere Standard JDM J20C
- John Deere Standard JDM J20D

Use the following oil when a biodegradable fluid is required:

John Deere BIO-HY-GARD<sup>™1</sup>

<sup>1</sup>BIO-HY-GARD meets or exceeds the minimum biodegradability of 80% within 21 days according to CEC-L-33-T-82 test method. BIO-HY-GARD should not be mixed with mineral oils because this reduces the biodegradability and makes proper oil recycling impossible.



### MFWD GEAR OIL

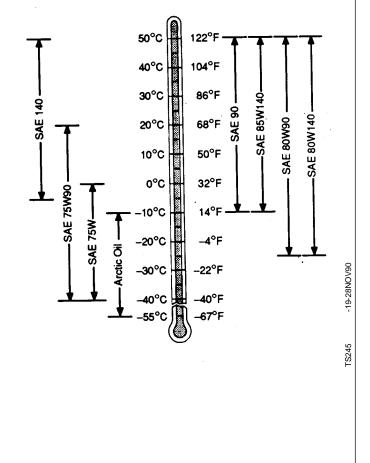
Use oil viscosity based on the expected air temperature range during the period between oil changes.

John Deere GL-5 Gear Lubricant is recommended.

Other oils may be used if they meet one or more of the following:

- API Service Classification GL-5
- Military Specification MIL-L-2105D
- Military Specification MIL-L-2105C
- Military Specification MIL-L-2105B

Oils meeting Military Specification MIL-L-10324A may be used as arctic oils.



LV,1020HA,A3 -19-03MAR98

### **GREASE (SPECIFIC APPLICATION)**

- Lithium Grease with Molybdenum Disulphide is recommended for use on internal components of transmission.
- TY6333 or TY6347 John Deere Moly High Temperature EP Grease is recommended for use on the traction clutch and PTO clutch splines.

### GREASE

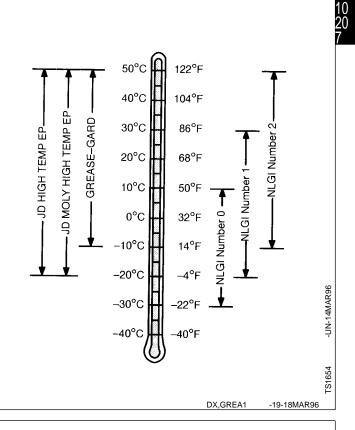
Use grease based on NLGI consistency numbers and the expected air temperature range during the service interval.

The following greases are preferred:

- John Deere HIGH TEMPERATURE EP GREASE
- John Deere MOLY HIGH TEMPERATURE EP GREASE
- John Deere GREASE-GARD™

Other greases may be used if they meet one of the following:

• NLGI Performance Classification GC-LB



## ALTERNATIVE AND SYNTHETIC LUBRICANTS

Conditions in certain geographical areas may require lubricant recommendations different from those printed in this manual.

Some John Deere brand coolants and lubricants may not be available in your location.

Consult your John Deere dealer to obtain information and recommendations.

Synthetic lubricants may be used if they meet the performance requirements as shown in this manual.

The temperature limits and service intervals shown in this manual apply to both conventional and synthetic oils.

Re-refined base stock products may be used if the finished lubricant meets the performance requirements.

#### LUBRICANT STORAGE

10 20

Your equipment can operate at top efficiency only when clean lubricants are used.

Use clean containers to handle all lubricants.

Whenever possible, store lubricants and containers in an area protected from dust, moisture, and other contamination. Store containers on their side to avoid water and dirt accumulation. Make certain that all containers are properly marked to identify their contents.

Properly dispose of all old containers and any residual lubricant they may contain.

## SERIAL NUMBERS

When working on machines or components that are covered by warranty, it is IMPORTANT that you include the machine's Product Identification Number and the component serial number on the warranty claim form.

The location of component serial number plates are shown below.

## PRODUCT IDENTIFICATION NUMBER LOCATION

The machine's product identification number plate (A) is located on the right-hand side of the front support.



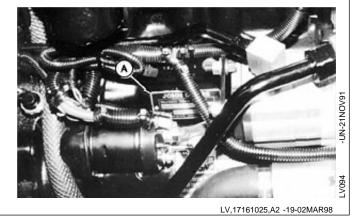
LV,1025HA,A1 -19-14OCT91

MX,1025FT,A4 -19-03MAR98

10 25

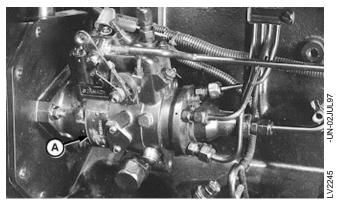
### ENGINE SERIAL NUMBER LOCATION

The engine serial number plate (A) is located on the right-hand side of the engine block, between the starter and the hydraulic pump.



## FUEL INJECTION PUMP SERIAL NUMBER LOCATION

The fuel injection pump serial number plate (A) is located on the side of the pump.



LV,17161025,A3 -19-02MAR98

### ALTERNATOR SERIAL NUMBER LOCATION

The alternator serial number plate (A) is located on the side of the housing.



## POWER STEERING VALVE SERIAL NUMBER LOCATION

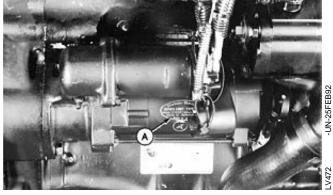
The power steering valve serial number plate (A) is located on the bottom of the valve.



#### LV,1025HA,A5 -19-05MAR92

### STARTER SERIAL NUMBER LOCATION

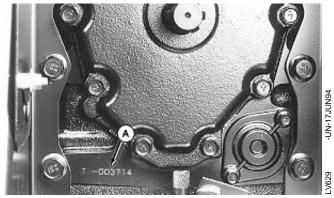
The starter serial number plate (A) is located on the side of the starter housing.



LV,1025HA,A6 -19-02MAR98

## TRANSMISSION SERIAL NUMBER LOCATION

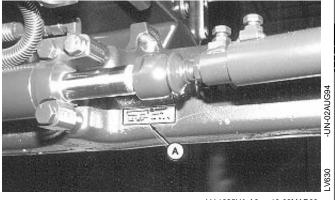
The transmission (drive train) serial number (A) is located at the rear of the machine on the bottom left-hand corner of the differential housing.



LV,1025HA,A8 -19-27JUN94

## FRONT AXLE (2WD) SERIAL NUMBER LOCATION

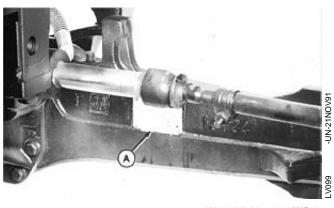
The 2WD front axle serial number plate (A) is located on the rear right-hand side of the axle.



LV,1025HA,A9 -19-02MAR98

#### MECHANICAL FRONT WHEEL DRIVE (MFWD) SERIAL NUMBER LOCATION

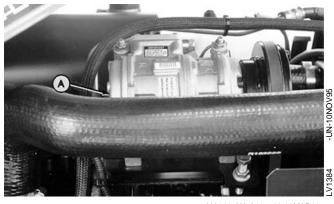
The MFWD serial number plate (A) is located on the rear side of the right-hand axle housing.



LV,1025HA,A10 -19-02MAR98

## AIR CONDITIONING COMPRESSOR SERIAL NUMBER LOCATION

The air conditioning compressor serial number plate (A) is located on the rear of the housing.



LV,1025HA,A11 -19-02MAR98

Serial Number Locations/Serial Number Location

## FEATURES AND ACCESSORIES

The information covered in this group pertains to the features of the machines covered in this Technical Manual. It can be used in addition to the normal advertising literature or may help in determining which specific feature requires service. A list of all the available accessories and kits is also included.

LV,1030HA,A1 -19-14OCT91

#### STANDARD FEATURES—5210 AND 5310

•John Deere 3000 Series Engine --5210 CD3029DLV50 40 kw (53 hp) --5310 CD3029TLV50 47 kw (63 hp)

3-cylinder diesel engine.Wet sleeved.Direct injection.Intake air heater starting aid.Key switch controlled fuel shut-off.5210 is naturally aspirated.5310 is turbocharged.

•CollarShift, Transmission —Nine speeds forward, three reverse —Inboard planetary final drives —Differential lock

•Dual Clutch

- -Provides continuous live PTO
- -Stops tractor without disengaging PTO

#### •PTO

- -Rear, 540 rpm
- —540/540E PTO available on SyncShuttle™ transmission only
- -Fully independent clutch
- •Hydrostatic Power Steering
- -Power is supplied by a tandem gear hydraulic pump mounted to the engine
- •Hydraulic Brakes
- -Wet disc
- -Individually hydraulic controlled
- -Self-adjusting
- -Self-equalizing

•Open-Center Hydraulic System

- -Tandem gear hydraulic pumps
- -Pumps are driven directly off engine timing gears

The rear pump supplies oil to the power steering, provides brake valve make-up oil and lubricates top shaft of the transmission.

The front pump supplies oil to the rockshaft and the selective control valves, if equipped.



Slide LV1886



LV1887

Slide LV1887

LV1887

-UN-01JUL97

LV1886

LV,17161030,A2 -19-02MAR98

### STANDARD FEATURES—5410 AND 5510

•John Deere 4000 Series Engine -5410 CD4045DLV50 56 kw (75 hp) 

4-cylinder diesel engine. Wet sleeved. Direct injection. Intake air heater starting aid. Key switch controlled fuel shut-off. 5410 is naturally aspirated and the 5510 is turbocharged.

•CollarShift, Transmission -Nine speeds forward, three reverse -Inboard planetary final drives -Differential lock

•Dual Clutch

- -Provides continuous live PTO
- -Stops tractor without disengaging PTO

#### PTO

- -Rear, 540 rpm
- transmission only
- -Fully independent clutch
- •Hydrostatic Power Steering
- -Power is supplied by a tandem gear hydraulic pump mounted to the engine
- •Tilt Steering Wheel
- •Hydraulic Brakes
- -Wet disc
- -Individually hydraulic controlled
- -Self-adjusting
- -Self-equalizing

#### •Open-Center Hydraulic System

- -Tandem gear hydraulic pumps
- -Pumps are driven directly off engine timing gears

The rear pump supplies oil to the power steering, provides brake valve make-up oil and lubricates top shaft of the transmission.

The front pump supplies oil to the rockshaft and the selective control valves, if equipped.



Slide LV1888



LV1890

Slide LV1890



Slide LV1891

## STANDARD FEATURES—5210 THROUGH 5510

- •Standard Adjustable Front Axle
- Hitch
- -Category II, convertible to category I
- -Position and draft control levers
- -Center link draft sensing with lever controlled sensitivity
- •PTO Warning System
- —Warning horn sounds for 8—10 seconds when operator leaves seat with PTO engaged. Engine and PTO continue to run.
- •Two-Post Foldable ROPS with Seat Belt —Protects operator in the event of a tip-over



Slide LV1892



Slide LV1893

LV,17161030,A3 -19-02MAR98

#### FACTORY INSTALLED OPTIONAL EQUIPMENT (5210—5510)

- •Mechanical Front Wheel Drive (MFWD) Axle
- -Center line design
- -Limited slip differential
- -High pivot point for better ground clearance and axle oscillation

•SyncShuttle<sup>™</sup> Transmission

- -Nine speeds forward, three reverse
- -Synchronized forward to reverse shift

•PowrReverser<sup>™</sup> Transmission —12 speeds forward, 12 reverse

- -Hydraulic forward to reverse shift
- •Telescopic Draft Links

•Dual Selective Control Valve (SCV)

- -One lever "joystick" control
- -Float and regenerative spool valves

•Weather Enclosure (Cab)

- -Left-Hand Exterior Mirror
- -Sun Visor
- -Cup Holder

•Rear Work Light





Slide LV1895



Slide LV2219

-UN-08AUG97

LV2219

LV,17161030,A4 -19-02MAR98

## FIELD INSTALLED OPTIONAL KITS AND ACCESSORIES—5210 THROUGH 5510

- •Dual Selective Control Valve (SCV) —One lever "joystick" control —Float and regenerative spool valves
- •Single (Third) Selective Control Valve —Single lever operation
- •Creeper Gear Kit

ЗČ

- •Front Drive Shaft Coupler
- •Horizontal Rear Exhaust Extension
- •Seat Arm Rests
- •Single Horn
- •7-Pin Electrical Outlet Socket
- •Soft Weather Enclosure
- •Front Weight Bracket and Weights
- •FOPS Canopy
- •Deluxe Canopy
- •Narrow Front Axle Kit (2WD only)
- •Interchangeable, Catagory 2-to-Catagory 1 Hitch Balls
- •Work Lights For Tractors Without Fender Mounted Lights
- •Larger Tool Box
- •Available for factory installed Cab
- -Right-Hand Exterior Mirror
- -Rear Wiper and Windshield Washer
- —Sun Visor
- -AM and FM Radio with Speakers and Antenna



Slide LV1896



LV,17161030,A5 -19-02MAR98

## Section 20 ENGINE REPAIR

#### Contents

Page

#### Group 05—Engine

Engine Repair—Use CTM104 or CTM125.	20-05-1
Tractors Without Cab	
Remove	20-05-1
Install	20-05-7
Tractors With Cab	
Remove	20-05-12
Install	20-05-20

#### Group 10—Cooling System

Engine Water Pump Repair—Use	
CTM104 or CTM125	20-10-1
Radiator 3 or 4 Cylinder Engines	
Remove and Inspect	20-10-1
Install	20-10-4
Thermostat	
Replace	20-10-7
Belt Tensioner—5410 And 5510	
Inspect and Replace	20-10-9

Contents

### JOHN DEERE ENGINE REPAIR—USE CTM104 OR CTM125

For complete repair information the component technical manual (CTM) is also required. Use the component technical manual in conjunction with this machine manual.

- 3 cylinder 2.9L engines—Use CTM125
- 4 cylinder 4.5L engines—Use CTM104

# REMOVE ENGINE—TRACTORS WITHOUT CAB

1. Remove hood from tractor.

2. Remove radiator. (See procedure in Group 10.)

3. Remove battery. (See procedure in Section 40, Group 10.)

4. Remove fuel filter/primer pump. (See procedure in Section 30, Group 05.)

5. Remove MFWD drive shaft, if equipped. (See procedure in Section 50, Group 35.)

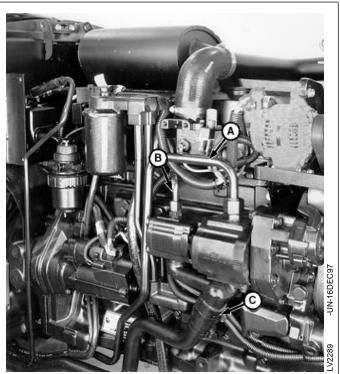
NOTE: Close all openings using caps and plugs.

Support suction line (C). Transmission/hydraulic oil will spill out of hose if line drops below transmission/reservoir oil level.

6. Disconnect hydraulic lines (A, B and C) from pump.

7. Loosen hydraulic lines retaining clamp under right-side floor and step plate and move lines away from engine.





A—Hydraulic Pump-to-Inlet Housing Line B—Hydraulic Pump-to-Steering Valve Line C—Suction Line

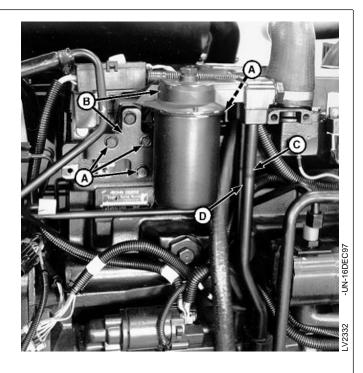
LV,17162005,A2 -19-02MAR98

8. Tractors equipped with 4-cylinder engines, remove four Cap screws (A).

9. Remove oil filter and bracket (B).

10. Remove oil tubes (C and D) from engine oil cooler manifold.

A—Cap Screws (4 used) B—Oil Filter and Bracket C—Oil Tube D—Oil Tube



LV,17162005,B2 -19-02MAR98

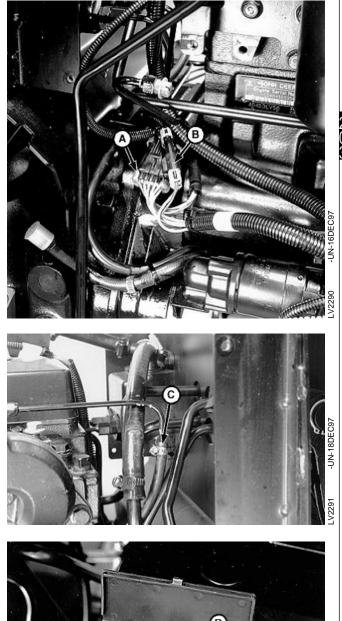
NOTE: Cut all tie strap as necessary.

11. Disconnect two main harness wiring connectors (A and B).

12. Disconnect fuel return hose (C).

13. Disconnect red wire lead #002C from right-side post (D) of fuse link junction block.

A—Wiring Connector
B—Wiring Connector
C—Fuel Return Line
D—Right-Side Post (at Fuse Link Junction Block)

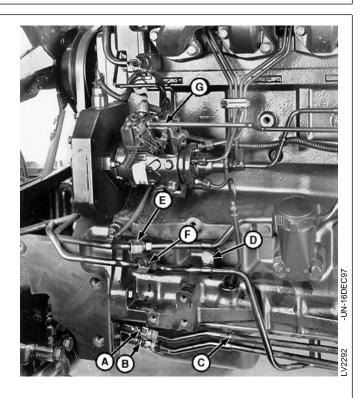


LV,17162005,A3 -19-02MAR98

- 14. Disconnect steering hydraulic line (A and B).
- 15. Remove clamp (C and D).

20 05

- 16. Disconnect hydraulic oil cooler lines (E and F).
- 17. Remove throttle control rod (G).
  - A—Hydraulic Steering Line B—Hydraulic Steering Line C—Clamp D—Clamp E—Hydraulic Oil Cooler Line F—Hydraulic Oil Cooler Line G—Throttle Control Rod



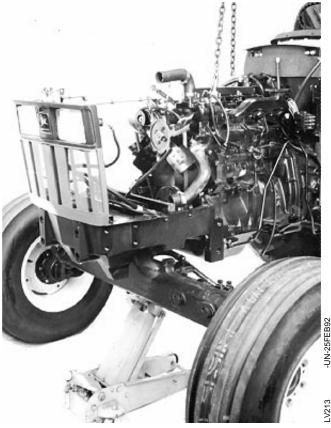
LV,17162005,A4 -19-02MAR98

NOTE: Tractor without front weight bracket set shown. If tractor is equipped with front weight kit remove weights and front weight bracket from tractor before removing any frame to engine mounting hardware.

18. Install lifting brackets such as JDG19 or JT01748 Lifting Brackets.

- 19. Install a support stand under clutch housing.
- 20. Attach a hoist to engine.
- 21. Install a floor jack under front axle.

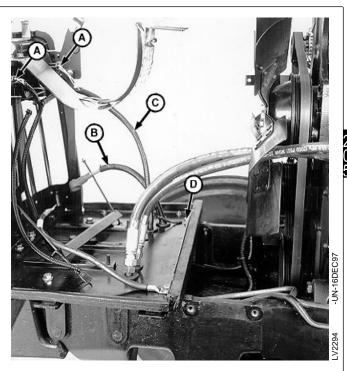
22. Install a wood block between front axle and frame on both sides.



LV,17162005,A5 -19-02MAR98

- 23. Pull battery cable (B) through grommet.
- 24. Disconnect ground cable (D).
- 25. Disconnect wiring connectors (A) at headlights.
- 26. Pull wiring harness (C) through grommet.

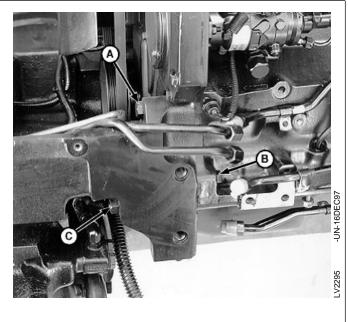
A—Headlight Wiring Connectors B—Positive (+) Battery Cable C—Wiring Harness D—Ground Cable



LV,17162005,A6 -19-02MAR98

27.Remove cap screws (A and B) and nut (C) from each side of frame.

28. Roll front end away from tractor.

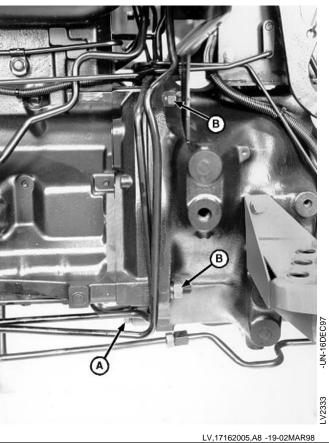


LV,17162005,A7 -19-02MAR98

- 29. Remove cap screws (A), nuts and washers (B).
- 30. Remove engine.

31. Remove clutch. (See procedure in Section 50, Group 10.)

32. Make repairs as necessary. (See CTM104 or CTM125.)



#### **INSTALL ENGINE—TRACTORS WITHOUT** CAB

1. Install clutch. (See procedure in Section 50, Group 10.)

NOTE: Turning PTO shaft at rear of tractor during engine installation will aid in alignment of PTO clutch and shaft.

2. Put transmission shift levers in neutral to ease clutch shaft alignment with engine.

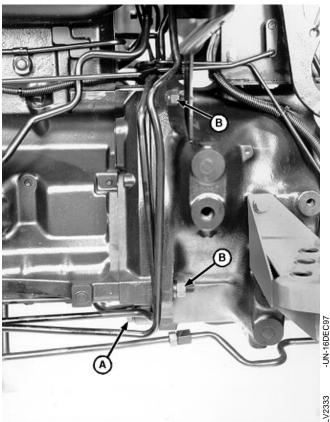
- 3. Apply multipurpose grease to end of PTO clutch shaft.
- 4. Install engine to clutch housing.

5. Install cap screws (A) and nuts and washers (B). Tighten to specifications below.

#### TORQUE SPECIFICATIONS

3-Cylinder Engines 

4-Cylinder Engines Cap Screws (A) ..... 350 N·m (255 lb-ft) 



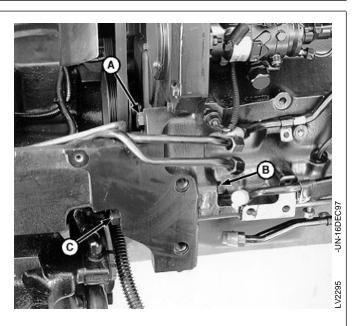
LV,17162005,A9 -19-02MAR98

NOTE: Hollow dowels are installed in bores of cap screws (B).

6. Align studs in engine with front end. Install front end to tractor. Tighten cap screws (A and B) and nuts (C) to specifications.

#### TORQUE SPECIFICATIONS

Cap Screws (A) and Nuts (C)  $\ldots \ldots \ldots \ldots$  318 N·m (235 lb-ft) Cap Screws (B) ..... 176 N·m (130 lb-ft)



LV,17162005,A10-19-02MAR98

20 05

TM1716 (18JUN99)

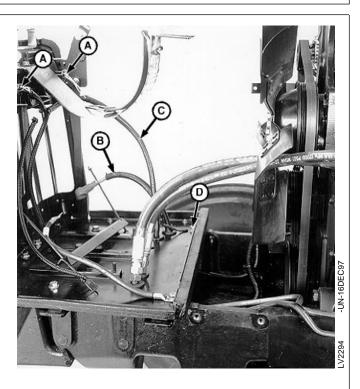
7. Pull wiring harness (C) and cable (B) through grommets.

- 8. Connect wiring connectors (A).
- 9. Connect ground cable (D).

10. Remove wood blocks, floor jack, support stands and lifting brackets.

11. Install muffler, and exhaust pipe.

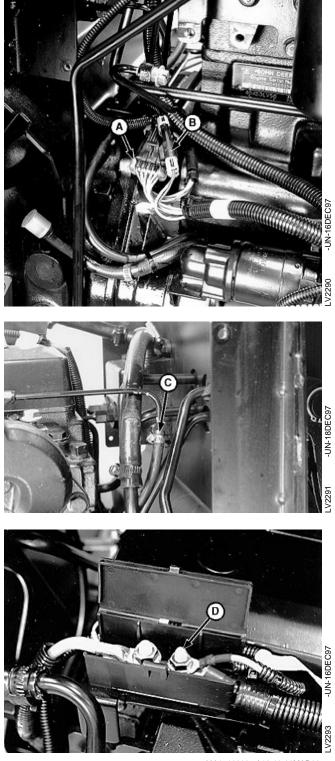
- A—Headlight Wiring Connector B—Positive (+) Battery Cable C—Wiring Harness
- D—Ground Cable



LV,17162005,A11-19-02MAR98

- 12. Connect wiring connectors (A and B).
- 13. Connect fuel return hose (C).

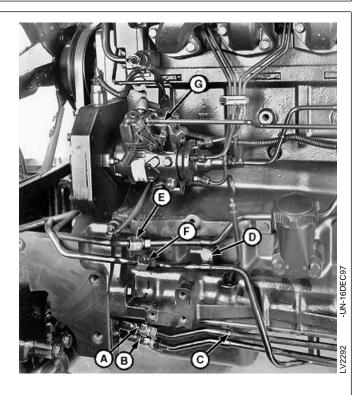
14. Connect red wire lead #002C on right-side post (D) of fuse link junction block.



LV,17162005,A12-19-02MAR98

- 15. Connect hydraulic lines (A and B).
- 16. Connect oil cooler lines (E and F).
- 17. Install clamps (C and D).
- 18. Install throttle control rod (G).

A—Hydraulic Steering Line B—Hydraulic Steering Line C—Clamp D—Clamp E—Oil Cooler Line F—Oil Cooler Line G—Throttle Control Rod



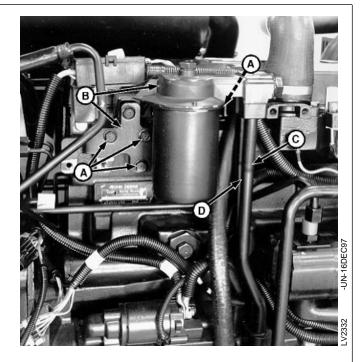
LV,17162005,A13-19-02MAR98

NOTE: Install high mount oil filter, if equipped.

19. Install oil tubes (C and D) into engine oil cooler manifold.

- 20. Install oil filter and bracket (B).
- 21. Install four Cap screws (A).

A—Cap Screw (4 used) B—Oil Filter and Bracket C—Oil Tube D—Oil Tube



20 05 10

Thank you very much for your reading. Please Click Here Then Get More Information.