

# CTS II Combine Repair, Diagnosis and Tests

For complete service information also see:

9410, 9510 and 9610 Combines Repair . . . . .	TM1701
9410, 9510 and 9610 Combines Diagnosis and Tests . . . . .	TM1702
Cutting Platforms, Corn Heads and Row Crop Heads . . . . .	TM1581
6081 Engine . . . . .	CTM86
Cam Lobe Motors . . . . .	CTM19


**John Deere Harvester Works**  
**TM1752 (08DEC97)**

# Introduction

## Foreword

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.

 This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

HX,INTR,SD6 -19-23OCT97-1/1

This technical manual covers information unique to the CTS II Combine:

- Separator Repair (Beaters, Chaffer, Sieve Frame, Tine Separator, Engine Gearcase and Module Drive)
- Straw Chopper, Straw Spreader, Chaff Spreader Drives and Upper Clean Grain Elevator Repair
- Grain Tank Extensions
- Electrical Diagnostics and Tests

See TM1701; 9410, 9510 and 9610 Combines Repair for information on the following:

Engine	Section 20
Fuel and Air	Section 30
Electrical	Section 40
Power Train Repair	Section 50
Power Steering and Brakes	Section 60
Hydraulic Repair	Section 70
Feeder House	Section 110
Separator (Except for beaters, Chaffer and Sieve Frame, Straw Chopper, Straw Spreader and Chaff Spreader Drives	Section 120
Grain Tank Unloading System Repair	Section 130
Engine Gearcase	Section 140
DIAL-A-MATIC™ Header Height Control	Section 160

See TM1702; 9410, 9510 and 9610 Combines Diagnosis and Tests for information on the following:

Engine Operation and Tests	Section 220
Fuel/Air Operation and Test	Section 230
Electrical System Operation and Test	Section 240
Power Train Operation and Tests	Section 250
Four-Wheel Drive	Section 255
Service Brakes System Operation and Test	Section 260
Hydraulic Operation and Test	Section 270
Main Engine Gearcase Systems Operation and Test	Section 275
DIAL-A-MATIC™ System Operation and Tests	Section 280
Heating/Air Conditioning Operation and Tests	Section 290

See TM1581 for header repair, operation and test information.

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- Group 5K—Lighting System Diagnostics

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A John Deere ILLUSTRATION® Manual

# Section 10 General

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## RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



T81389 -UN-07DEC88

DX.ALERT -19-03MAR93-1/1

## UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



TS187 -19-30SEP88

DX.SIGNAL -19-03MAR93-1/1

## HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



TS227 -UN-23AUG88

DX.FLAME -19-04JUN90-1/1

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## PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.

Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).



TS204 -UN-23AUG88

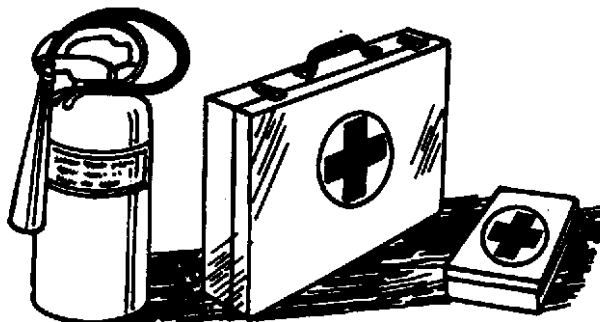
DX,SPARKS -19-03MAR93-1/1

## PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



TS291 -UN-23AUG88

DX,FIRE2 -19-03MAR93-1/1

## PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

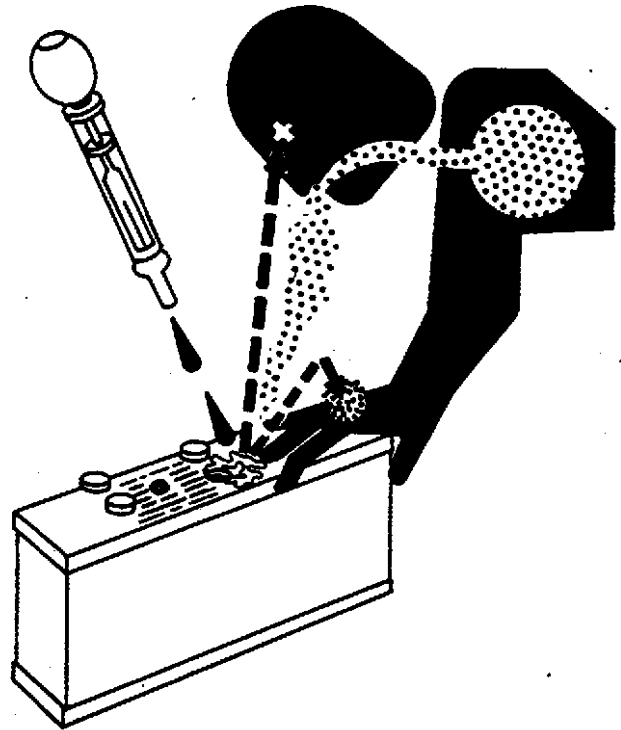
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

1. Do not induce vomiting.
2. Drink large amounts of water or milk, but do not exceed 2 L (2 quarts).
3. Get medical attention immediately.



TS203 -JUN-23AUG88

DX.POISON -19-21APR93-1/1



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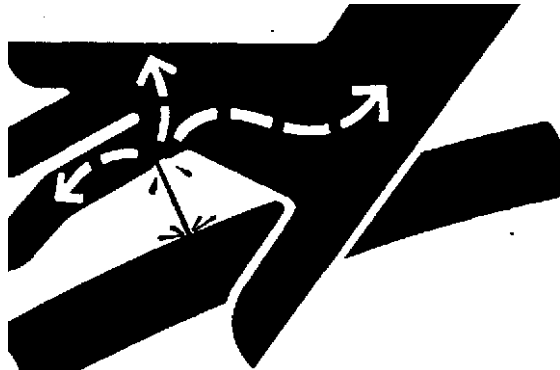
### AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



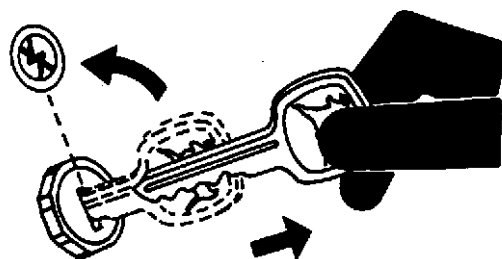
X9811 -UN-23AUG88

DX,FLUID -19-03MAR93-1/1

### PARK MACHINE SAFELY

Before working on the machine:

- Lower all equipment to the ground.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.



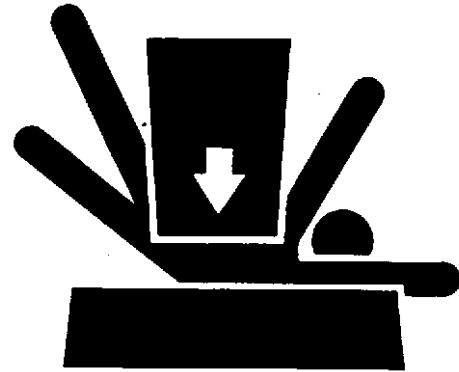
TS230 -UN-24MAY89

DX,PARK -19-04JUN90-1/1

### SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



TS229 -UN-23AUG88

DX,LOWER -19-04JUN90-1/1

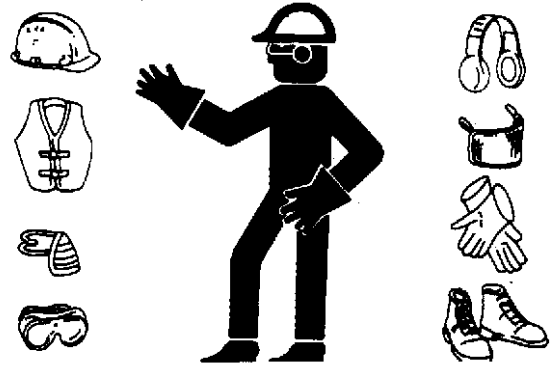
### WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



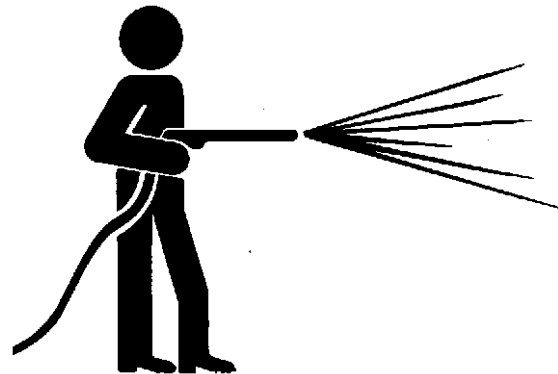
TS206 -UN-23AUG88

DX,WEAR -19-10SEP90-1/1

### WORK IN CLEAN AREA

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



T6642EJ -UN-18OCT88

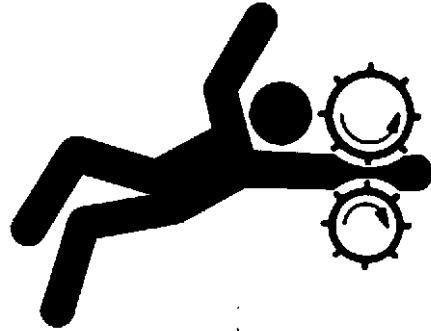
DX,CLEAN -19-04JUN90-1/1

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### SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



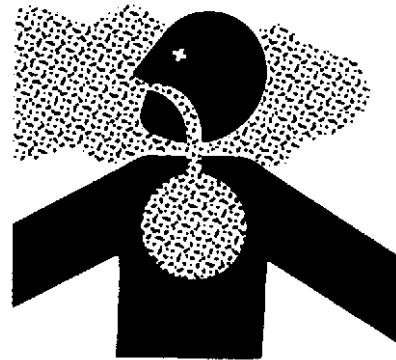
DX,LOOSE -19-04JUN90-1/1

TS228 -UN-23AUG88

### WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.

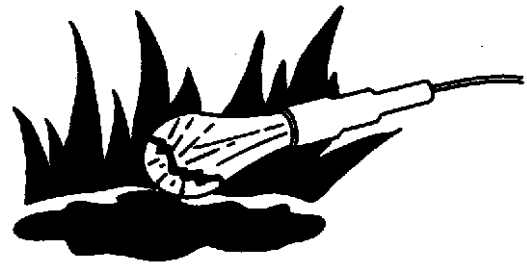


DX,AIR -19-04JUN90-1/1

TS220 -UN-23AUG88

### ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

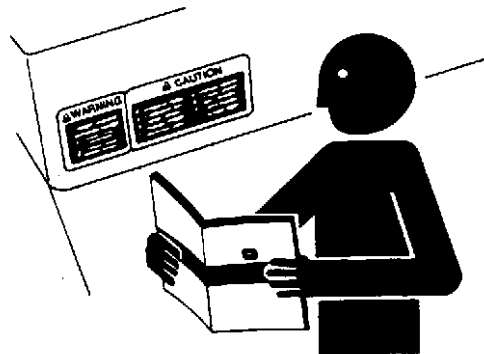


DX,LIGHT -19-04JUN90-1/1

TS223 -UN-23AUG88

### REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



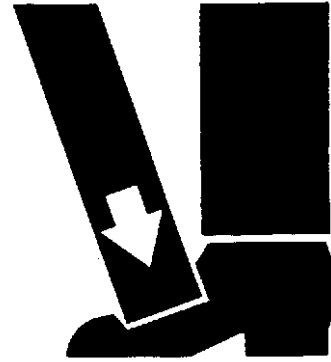
DX,SIGNS1 -19-04JUN90-1/1

TS201 -UN-23AUG88

## USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



TS226 -UN-23AUG88

DX,LIFT -19-04JUN90-1/1

## AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.



TS963 -UN-15MAY90

DX,TORCH -19-03MAR93-1/1

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## REMOVE PAINT BEFORE WELDING OR HEATING

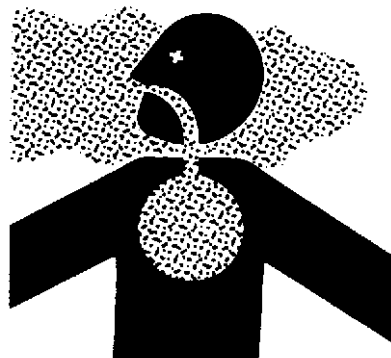
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



TS220 -UN-23AUG88

DX,PAINT -19-03MAR93-1/1

## USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



TS779 -UN-08NOV89

DX,REPAIR -19-04JUN90-1/1

## PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



TS218 -JUN-23AUG88

DX,SERV -19-03MAR93-1/1

## DISPOSE OF WASTE PROPERLY

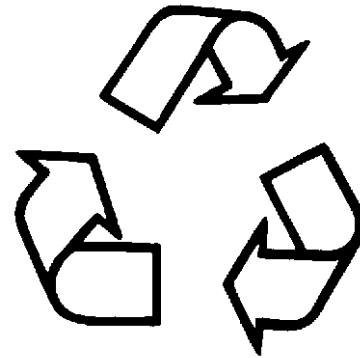
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



TS1133 -JUN-26NOV90

DX,DRAIN -19-03MAR93-1/1

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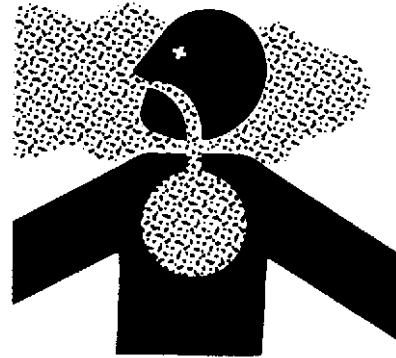
## AVOID HARMFUL ASBESTOS DUST

Avoid breathing dust that may be generated when handling components containing asbestos fibers. Inhaled asbestos fibers may cause lung cancer.

Components in products that may contain asbestos fibers are brake pads, brake band and lining assemblies, clutch plates, and some gaskets. The asbestos used in these components is usually found in a resin or sealed in some way. Normal handling is not hazardous as long as airborne dust containing asbestos is not generated.

Avoid creating dust. Never use compressed air for cleaning. Avoid brushing or grinding material containing asbestos. When servicing, wear an approved respirator. A special vacuum cleaner is recommended to clean asbestos. If not available, apply a mist of oil or water on the material containing asbestos.

Keep bystanders away from the area.



TS220 -UN-23AUG88

DX,DUST -19-15MAR91-1/1

## SERVICE TIRES SAFELY

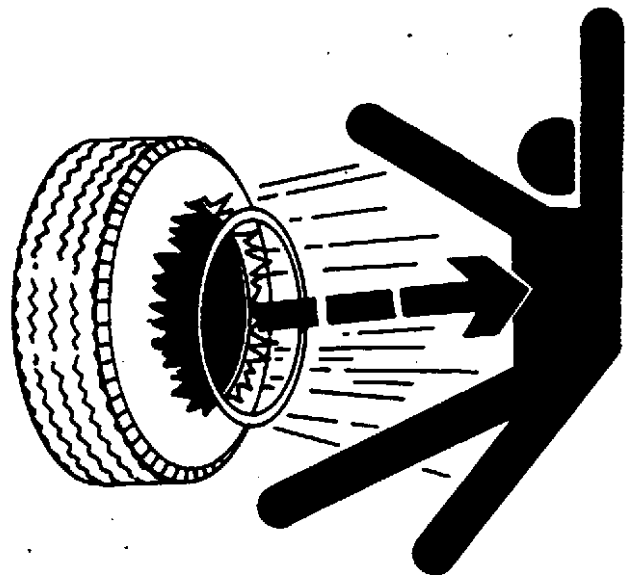
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



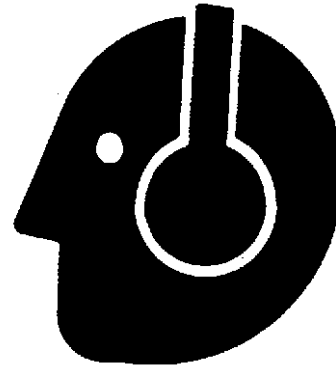
TS211 -UN-23AUG88

DX,RIM -19-24AUG90-1/1

## PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



TS207 -UN-23AUG88

DX.NOISE -19-03MAR93-1/1

## LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



TS231 -19-07OCT88

DX.LIVE -19-25SEP92-1/1



**Thank you very much for  
your reading. Please Click  
Here. Then Get COMPLETE  
MANUAL. NO WAITING**

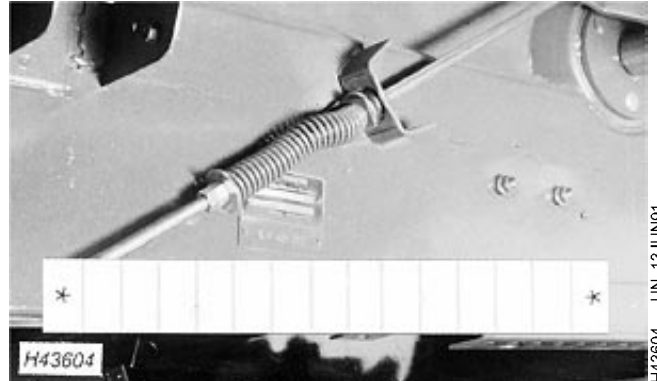


**NOTE:**

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please download the PDF  
document first and then  
click on it.**

### COMBINE IDENTIFICATION NUMBER

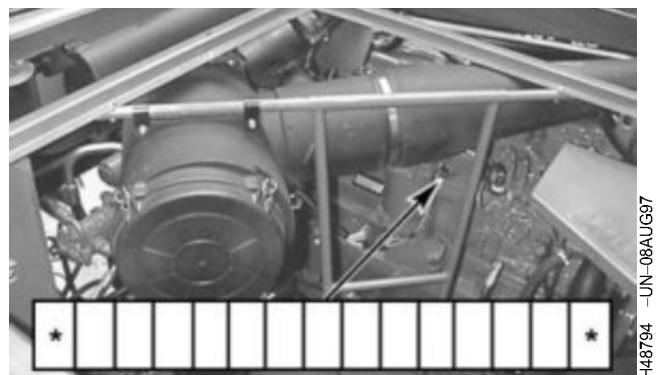
Located on left-hand side above rear axle.



HX,1543,10,A -19-05MAY93-1/1

### ENGINE SERIAL NUMBER

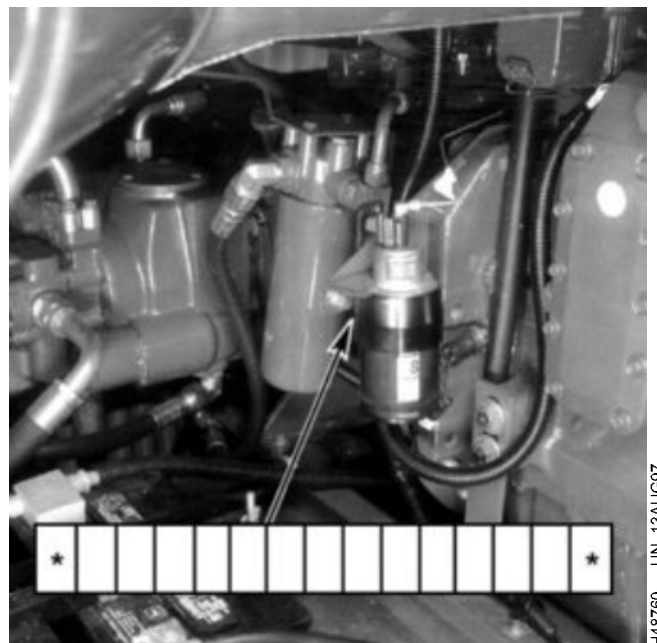
The engine serial number is located on rear side of engine.



HX,10,SD64 -19-21NOV97-1/1

### ENGINE GEARCASE

Located on the back side of gearcase housing.

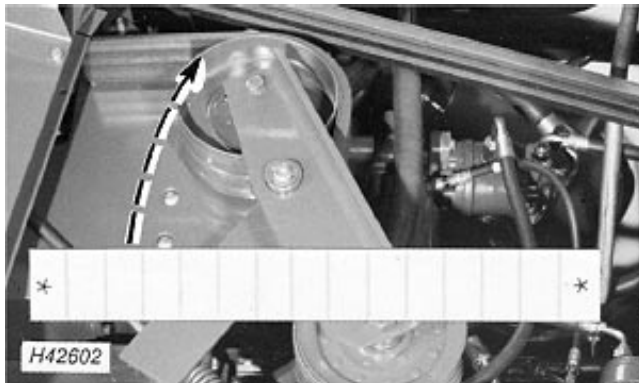


1702,DV1038 -19-10JUL97-1/1

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### HYDROSTATIC DRIVE UNIT PUMP

Located on the side of the pump section.

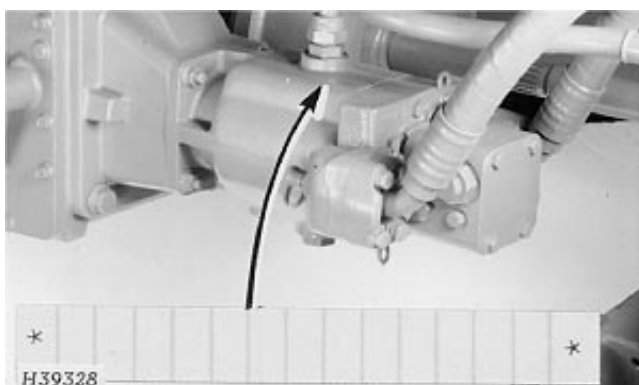


H42602 -UN-06JAN92

HX.1543.10,C -19-02MAR93-1/1

### HYDROSTATIC DRIVE UNIT MOTOR

Located on top of the motor section.

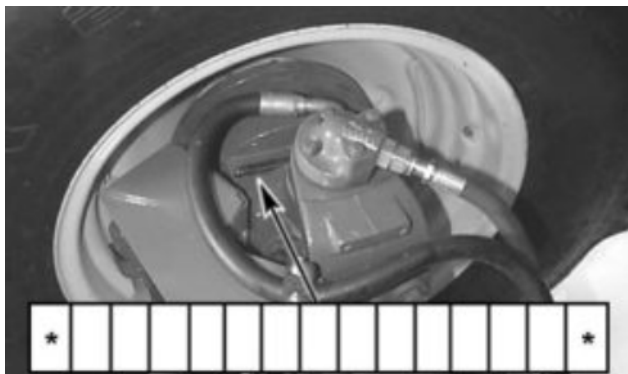


H39328 -UN-11OCT88

HX.1543.10,D -19-02MAR93-1/1

### LEFT CAM LOBE FOUR-WHEEL DRIVE MOTOR

Located on top of motor.

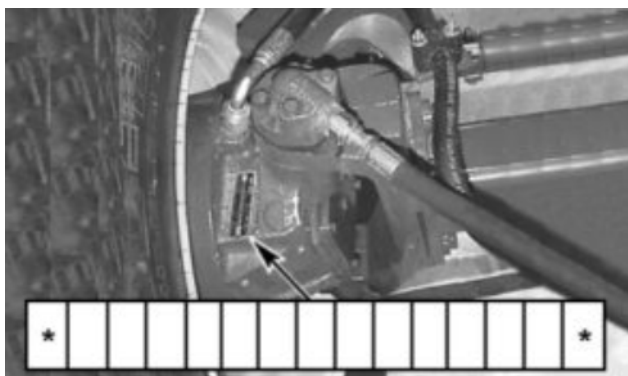


H48796 -UN-08AUG97

1702.DV1037 -19-10JUL97-1/1

### RIGHT CAM LOBE FOUR-WHEEL DRIVE MOTOR

Located on top of motor.



H48795 -UN-08AUG97

1702.DV1036 -19-10JUL97-1/1

**TRANSMISSION**

Located on right hand-side of transmission housing.



1402,210,DV146 -19-17JUL97-1/1